

DEVELOPMENT TECH PACK

LABEL	SAAVY	DESCRIPTION	MEN'S FULL-ZIP VEST	CATEGORY	MEN
CLIENT NAME	CHASE DIDRICKSEN	STYLE NO.	SAAVY-MVT-001	DATE CREATED	01/09/2026
SEASON	FW26	SIZE SCALE	S-XXL	STATUS	DEVELOPMENT
NOTES: STYLE NAME - MISSION					

COLORWAY PAGE

COLOR PAGE:

FIT

- Classic-Modern / Athletic Fit
- Gently Shaped Torso
- Comfortable layering Ease
- Structured Shoulder / Upper-Back Yoke
- 1.75" Stand Collar
- Straight Hem
- Regular-Long Body Length
- Designed for Layering
- Not Slim or Boxy

COLORWAYS

CHARCOAL

18-0601 TCX

CHOCOLATE BROWN

19-0912 TCX

01. CHARCOAL



Front View

Back View

02. DEEP COCOLATE BROWN



Front View

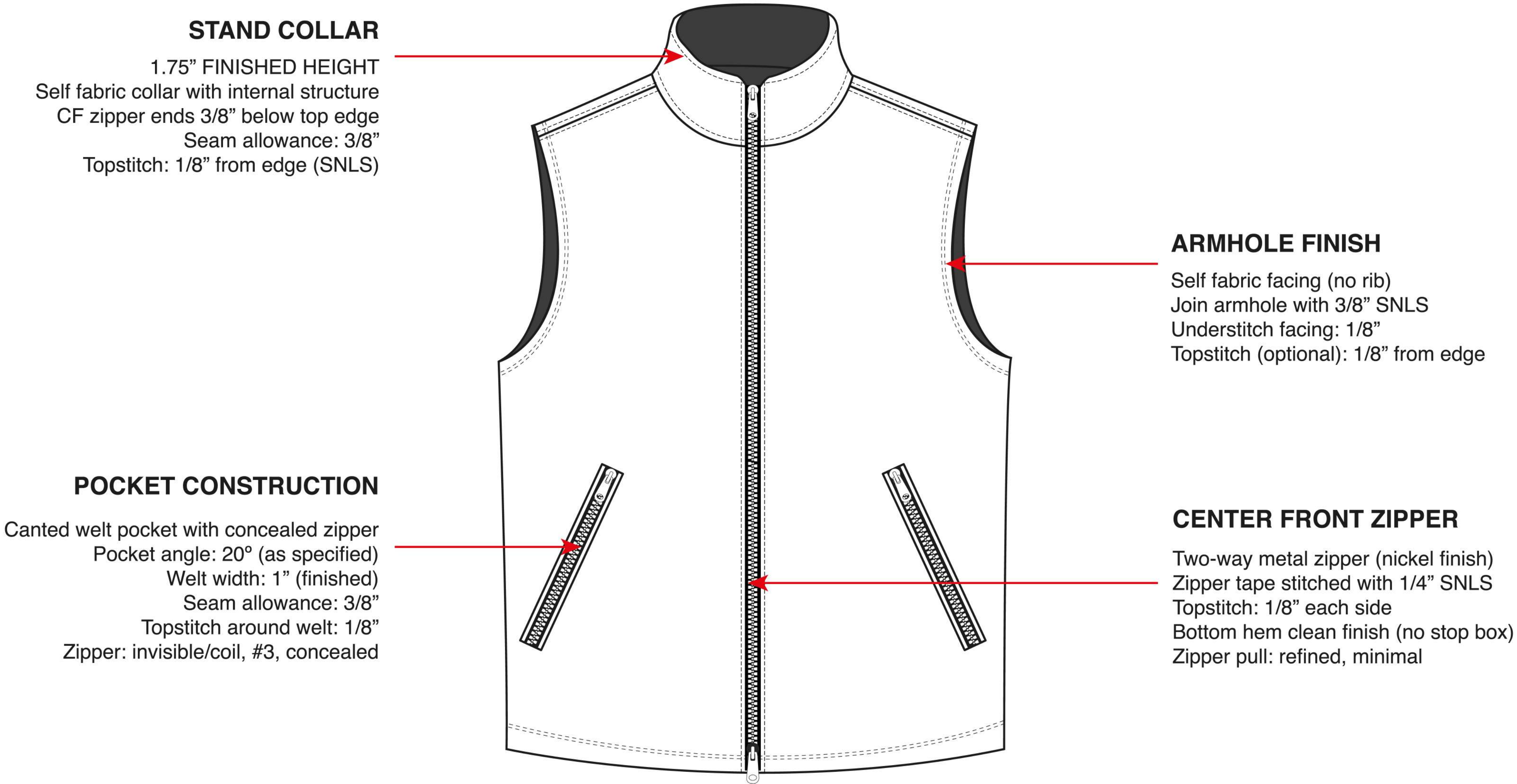
Back View

DESGNED AND DEVELOPED BY ZAKARIA

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CONSTRUCTION PAGE 1



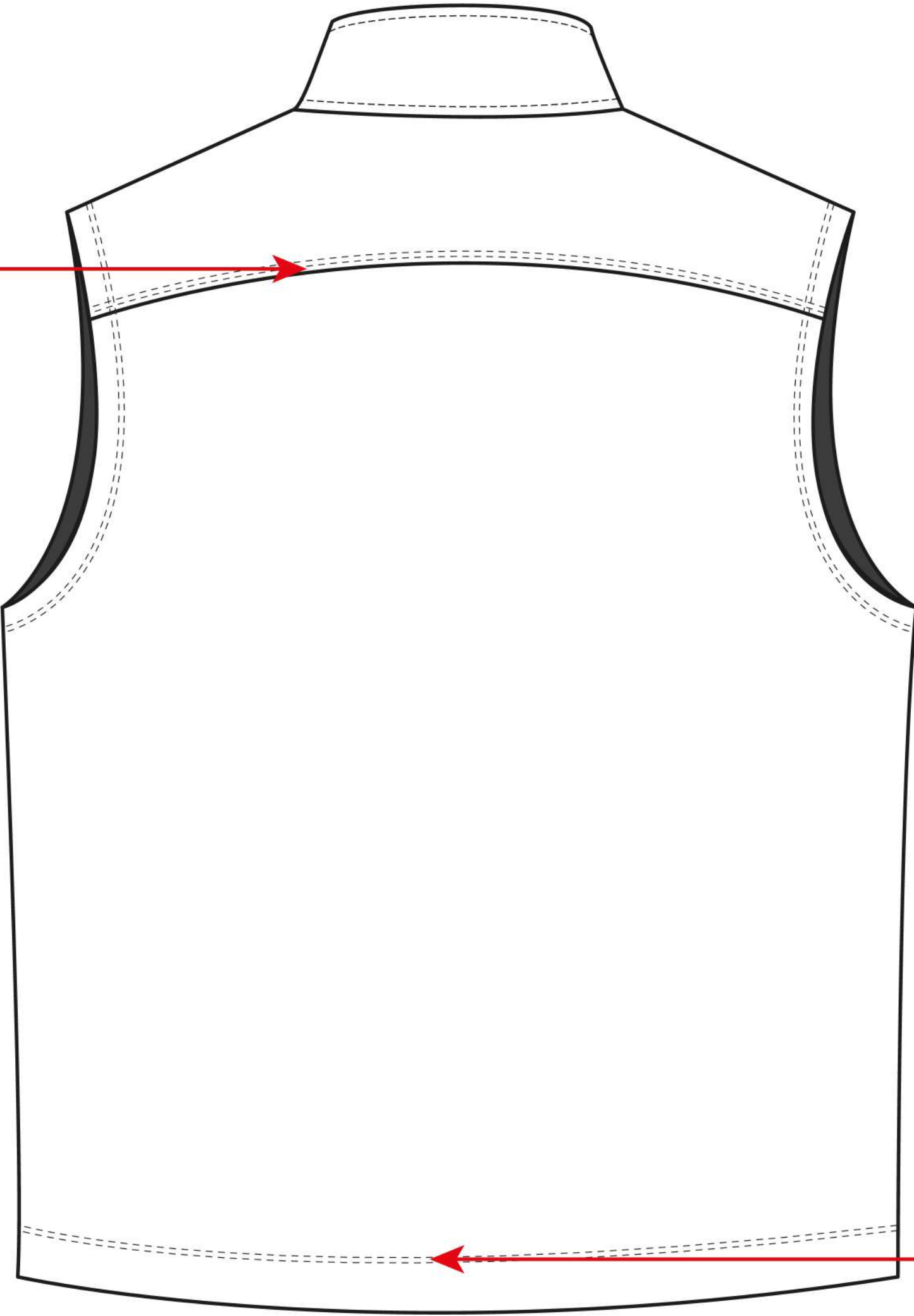
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CONSTRUCTION PAGE 2

BACK YOKE DETAIL

Clean yoke seam for improved drape
Join with 1/4" SNLS
Seam allowance: 3/8"
Topstitch: 1/8" from seam towards yoke



HEM FINISH

Straight self-fabric hem (no rib, no elastic)
Hem allowance: 1"
Turn up: 1" and stitch
Topstitch: 1/8" from folded edge (SNLS)

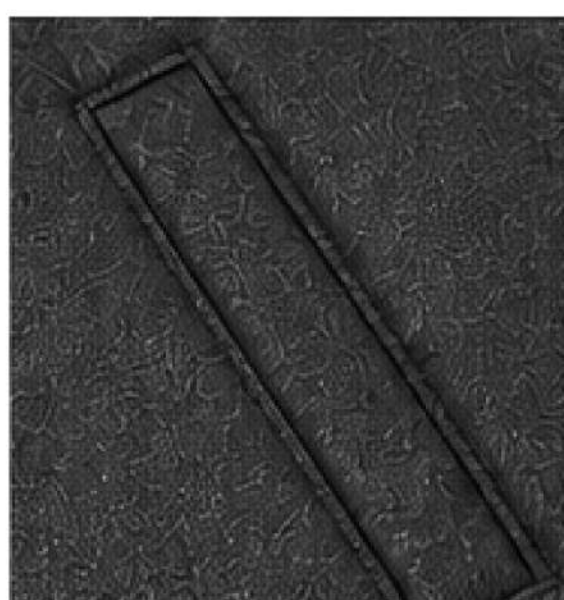
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CONSTRUCTION PAGE 3																											
FULL LENGTH VIEW (TWO-WAY / DOUBLE-ENDED ZIPPER) ZIPPER LENGTH As per garment spec (CB neck to hem) TOP SLIDER Standard operation from collar to hem. BOTTOM SLIDER Opens upward from bottom for seated comfort and improved drape.	TOP SLIDER DETAIL (FRONT VIEW)	TOP SLIDER DETAIL (SIDE VIEW)	ZIPPER TEETH DETAIL (FRONT VIEW)	SPECIFICATIONS <table><tr><td>TYPE</td><td>Two-way / Double-ended Metal Zipper</td></tr><tr><td>BRAND (RECOMMENDED)</td><td>YKK (or equivalent)</td></tr><tr><td>MATERIAL</td><td>Metal teeth (nickel finish)</td></tr><tr><td>TAPE COLOR</td><td>Match garment colorway</td></tr><tr><td>SLIDER FINISH</td><td>Nickel / silver tone</td></tr><tr><td>TEETH WIDTH</td><td>~ 5 mm (Type 5 or equivalent, refined, not oversized)</td></tr><tr><td>PULL TYPE</td><td>Minimal, refined pull (YKK standard or similar)</td></tr><tr><td>LENGTH</td><td>As per garment spec (CB neck to hem)</td></tr><tr><td>FUNCTION</td><td>Two-way (top slider down, bottom slider up)</td></tr><tr><td>APPLICATION</td><td>Center front opening</td></tr><tr><td>NOTES</td><td> - Use high-quality, durable zipper suitable for premium wool garments. - Keep pull design minimal and refined. - Avoid oversized technical/outdoor looks. </td></tr></table>		TYPE	Two-way / Double-ended Metal Zipper	BRAND (RECOMMENDED)	YKK (or equivalent)	MATERIAL	Metal teeth (nickel finish)	TAPE COLOR	Match garment colorway	SLIDER FINISH	Nickel / silver tone	TEETH WIDTH	~ 5 mm (Type 5 or equivalent, refined, not oversized)	PULL TYPE	Minimal, refined pull (YKK standard or similar)	LENGTH	As per garment spec (CB neck to hem)	FUNCTION	Two-way (top slider down, bottom slider up)	APPLICATION	Center front opening	NOTES	- Use high-quality, durable zipper suitable for premium wool garments. - Keep pull design minimal and refined. - Avoid oversized technical/outdoor looks.
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BOTTOM SLIDER DETAIL (FRONT VIEW)	BOTTOM SLIDER DETAIL (SIDE VIEW)	ZIPPER TAPE DETAIL																									
COLOR REFERENCE (TAPE) CHARCOAL PANTONE: 18-0601 TCX CHOCOLATE BROWN PANTONE: 19-0912 TCX																											

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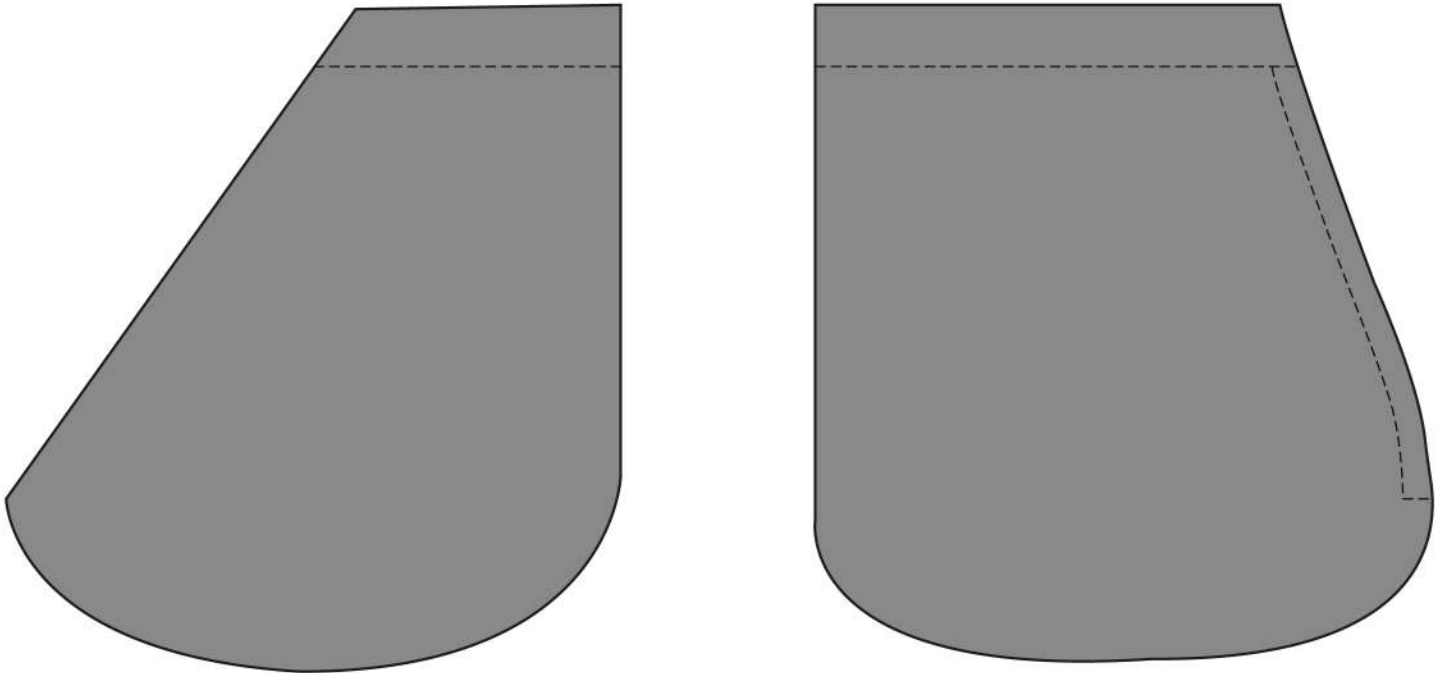
CONSTRUCTION PAGE 4					
 FRONT VIEW  POCKET (CLOSED)  POCKET (OPEN)  INTERIOR VIEW (POCKET BAG)					
1. WELT OPENING  CLEAN WELT OPENING WITH PRECISE STITCHING. POCKET ANGLE: 20° - 25°	2. ZIPPER INSIDE WELT  YKK #3 METAL ZIPPER (NICKEL / SILVER FINISH). ZIPPER IS HIDDEN INSIDE WELT WHEN CLOSED.	3. POCKET BAG  POCKET BAG MADE FROM SELF FABRIC OR MATCHING POCKETING FABRIC. ATTACHED TO ZIPPER TAPE AND SIDE SEAM.	4. BAG ATTACHMENT  SECURE POCKET BAG TO ZIPPER TAPE AND GARMENT WITH CLEAN STITCHING. REINFORCE ENDS WITH BARTACKS.	5. INTERNAL FINISH  CLEAN INTERNAL CONSTRUCTION WITH BINDING TAPE OR OVERLOCK. NO RAW EDGES.	6. ZIPPER STOP  ZIPPER STOP FULLY CONCEALED WITHIN WELT CONSTRUCTION.

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CONSTRUCTION PAGE 5

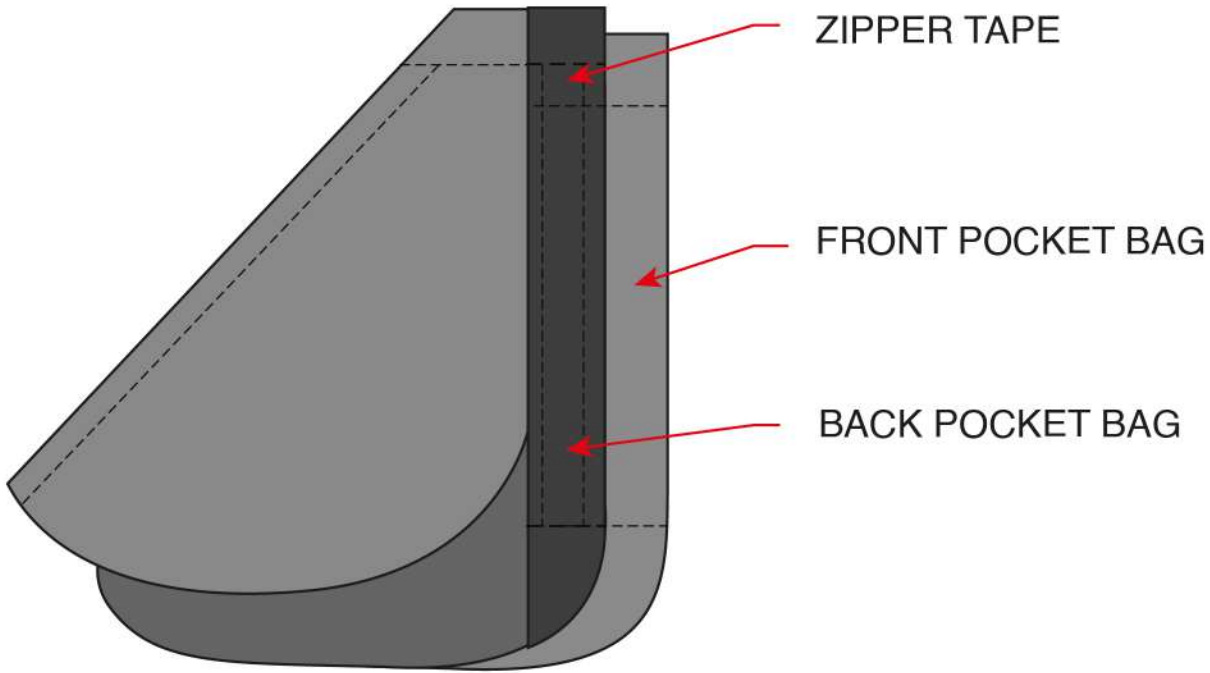
POCKET BAG PATTERN (REFERENCE)



FRONT POCKET BAG
(SELF / MATCHING FABRIC)

BAG POCKET BAG
(SELF / MATCHING FABRIC)

POCKET BAG CONSTRUCTION



ZIPPER TAPE

FRONT POCKET BAG

BACK POCKET BAG

BAG JOINED TO ZIPPER TAPE,
THEN ATTACHED TO GARMENT.
FINAL EDGE FINISH WITH BINDING OR OVERLOCK.

ADDITIONAL NOTES

- TWO POCKETS (LEFT & RIGHT).
- CANTED WELT POCKETS WITH CONCEALED ZIPPER.
- POCKET BAG: SELF FABRIC OR MATCHING FABRIC.
- CLEAN, MINIMAL, REFINED CONSTRUCTION.
- REINFORCE ZIPPER ENDS WITH BARTACKS.
- ENSURE POCKET OPENING ALLOWS NATURAL HAND ENTRY.
- NO VISIBLE ZIPPER WHEN CLOSED.

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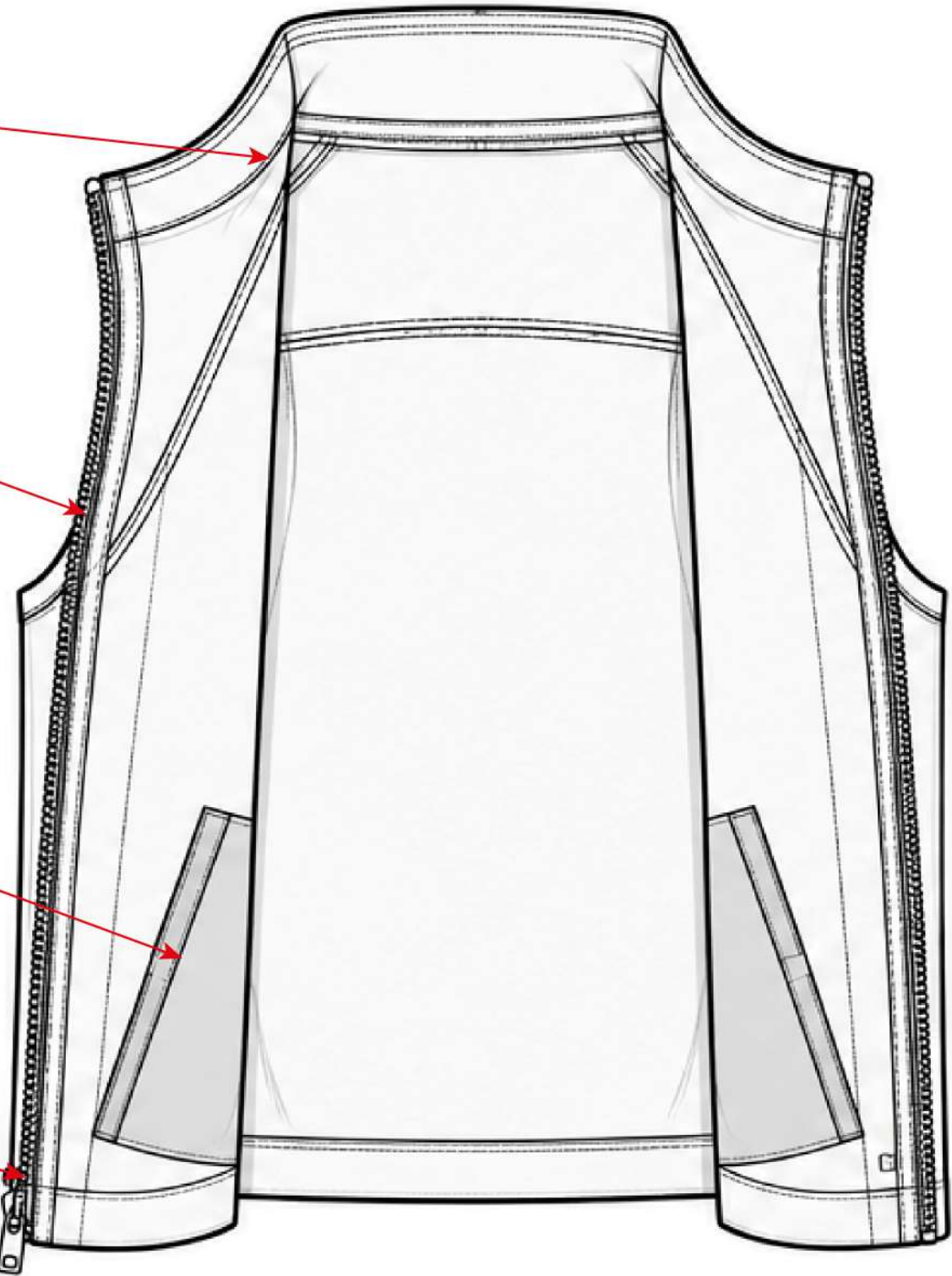
CONSTRUCTION PAGE 6

NECK SEAM
CLEAN SEAM FINISH
WITH BINDING TAPE
(SELF FABRIC OR
TONAL TAPE)

ARMHOLE FINISH
CLEAN INTERIOR
FINISH WITH
BINDING TAPE

INTERNAL
POCKET BAG
SELF FABRIC OR
MATCHING
POCKETING FABRIC

ZIPPER TAPE
CLEAN FINISH
AT BOTTOM

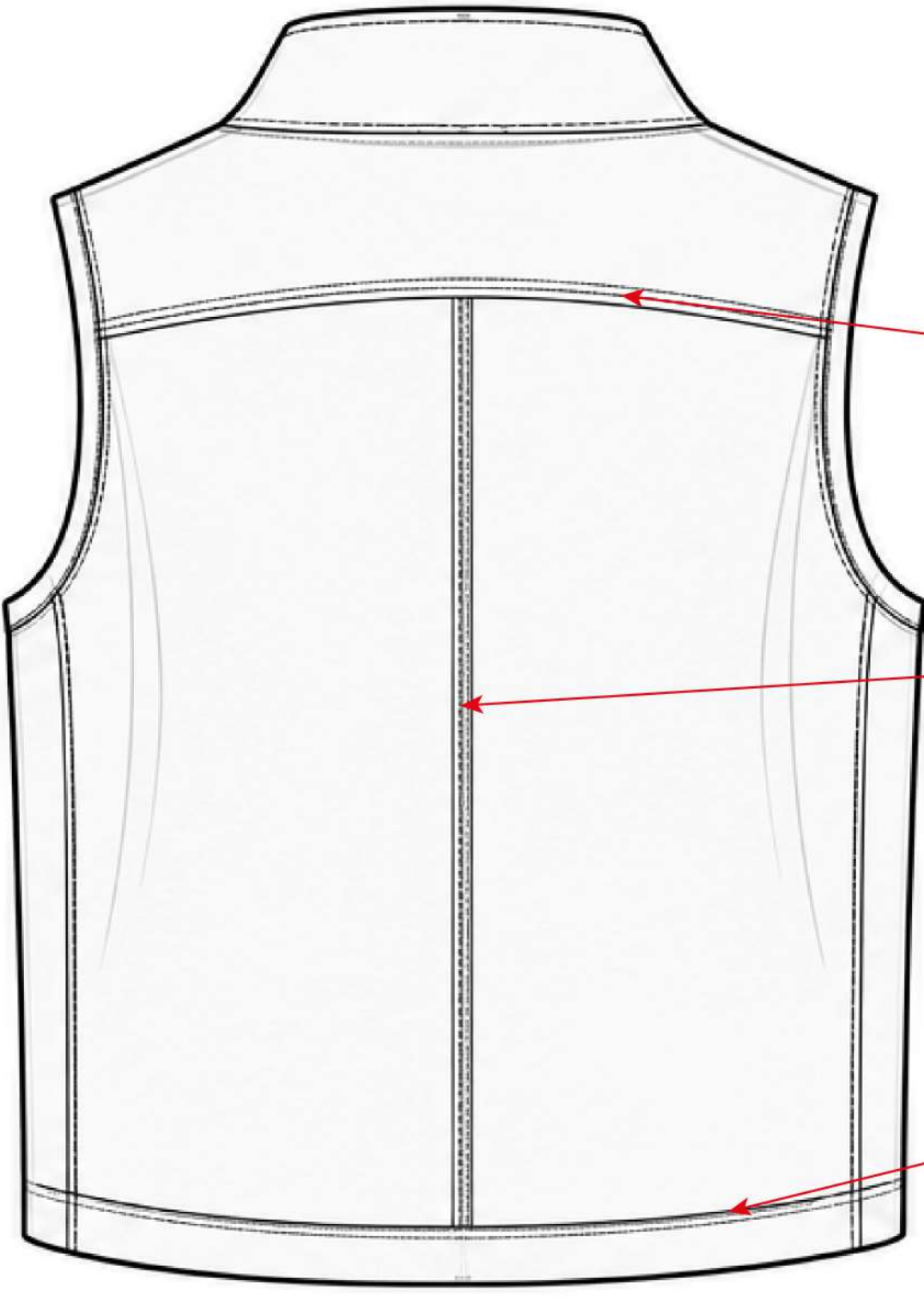


FRONT INTERIOR VIEW

SHOULDER / UPPER
BACK YOKE (INTERIOR)
CLEAN SEAM FINISH
WITH BINDING TAPE

CENTER BACK SEAM
CLEAN FINISH
(OVERLOCK OR
BINDING TAPE)

HEM INTERIOR
CLEAN SELF-FABRIC
HEM FACING



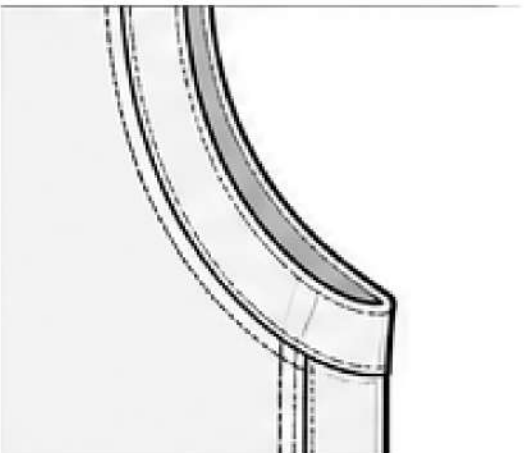
BACK INTERIOR VIEW

NECK SEAM DETAIL



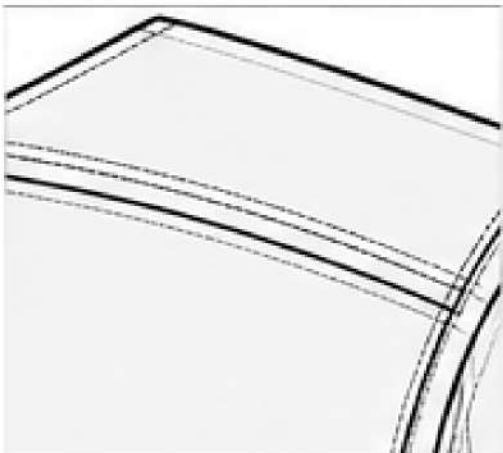
BINDING TAPE FOR
CLEAN FINISH

ARMHOLE FINISH DETAIL



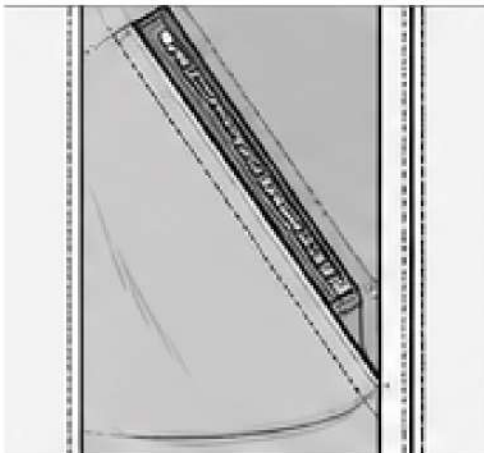
CLEAN BINDING TAPE
FINISH

SHOULDER YOKE DETAIL



BINDING TAPE AT YOKE SEAM

POCKET INTERIOR DETAIL



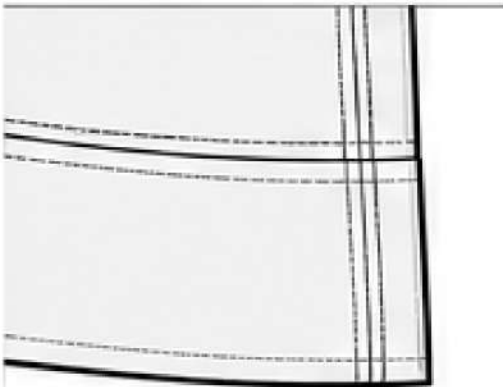
POCKET BAG ATTACHED TO
ZIPPER TAPE AND SECURED
WITH CLEAN STITCHING

CENTER BACK SEAM DETAIL



CLEAN FINISH
(OVERLOCK OR BINDING TAPE)

HEM INTERIOR DETAIL



SELF-FABRIC HEM FACING
WITH CLEAN STITCHING

ADDITIONAL NOTES:

- GARMENT IS UNLINED.

- ALL INTERNAL SEAMS TO BE CLEANLY FINISHED (BINDING TAPE OR OVERLOCK).

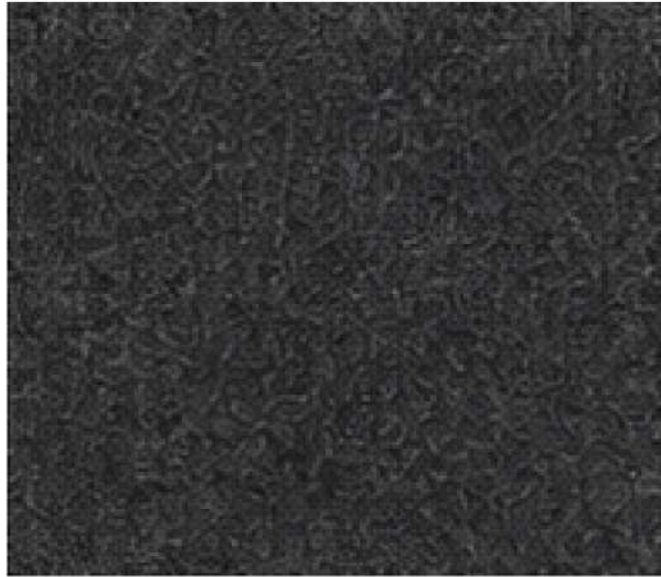
- POCKET BAGS AND INTERNAL COMPONENTS TO BE SELF FABRIC OR MATCHING FABRIC.

- NO VISIBLE EXTERIOR LOGO. ALL LABELS PLACED INTERNALLY AT CB NECK.

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REFERENCE PAGE:		
DESIGN REFERENCE	SILHOUETTE REFERENCE	DETAIL REFERENCES
		 STAND COLLAR  SHOULDER / BACK YOKE  ARMHOLE FINISH  CANTED WELT POCKET W/ CONCEALED ZIPPER  TWO-WAY METAL ZIPPER (NICKEL FINISH)  STRAIGHT HEM (SELF FABRIC)
COLOR REFERENCE (TBC)	FABRIC REFERENCE (TBC)	STYLE INSPIRATION
 CHARCOAL PANTONE: 18-0601 TCX REF: WOOL MELANGE  DEEP CHOCOLATE BROWN PANTONE: 19-0912 TCX REF: WOOL MELANGE	 PREMIUM WOOL / MERINO WOOL OR WOOL-CASHMERE BLEND COMPACT MILANO / DOUBLE KNIT (OR AS RECOMMENDED) REF: STRUCTURED, CLEAN SURFACE, MINIMAL FUZZ	

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BILL OF MATERIALS

FRONT

MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1 OF 2
COLORWAY 1	
1 ST FIT SAMPLE	CHARCOAL
DATE OF COMPLETION	
COLORWAY 2	
2 ND FIT SAMPLE	CHOCOLATE BROWN
DATE OF COMPLETION	

BACK

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

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BILL OF MATERIALS			COLORWAY 1	COLORWAY 2
	DESCRIPTION	MAIN FABRIC	CHARCOAL	CHOCOLATE BROWN
	STYLE NO.	SAAVY-MVT-001		
	PLACEMENT	BODY		
	CONTENT	100% MERINO WOOL(or wool cashmere blend)		
	WIDTH	62" / 157 cm (Tubular knit)	CHARCOAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	350 - 370 GSM		
	YIELD	2.30 m / pc (Size M)		
	VENDOR			
	DESCRIPTION	NECK RIB (1X1 RIB)		
	STYLE NO.	SAAVY-RIB-001		
	PLACEMENT	NECKLINE(inside collar)		
	CONTENT	100% MERINO WOOL		
	WIDTH	Tubular	CHARCOAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	450 - 480 GSM		
	YIELD	0.16 M / Pc		
	VENDOR			
	DESCRIPTION	POCKET FACING(self fabric)		
	STYLE NO.	SAAVY-MVT-001		
	PLACEMENT	POCKET BAG		
	CONTENT	100% MERINO WOOL		
	WIDTH		CHARCOAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	350 - 370 GSM		
	YIELD	0.20 M / Pc		
	VENDOR			
	DESCRIPTION	INTERNAL BINDING(twill tape)		
	STYLE NO.	SAAVY-TAP-001		
	PLACEMENT	INTERNAL SEAMS		
	CONTENT	100% POLYESTER		
	WIDTH	3/8"(10 mm)	CHARCOAL	CHOCOLATE BROWN
	WEIGHT/LENGTH			
	YIELD	0.50 M / Pc		
	VENDOR			

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BILL OF MATERIALS			COLORWAY 1	COLORWAY 2
	DESCRIPTION	TWO WAY METAL ZIPPER	CHARCOAL	CHOCOLATE BROWN
	STYLE NO.	SAAVY-HW-001		
	PLACEMENT	CENTER FRONT CLOSURE		
	CONTENT	METAL (BRASS)		
	SIZE	#5		
	FINISH	NICKEL / SILVER		
	QTY/PC	1 PC (CUT TO GARMENT LENGTH)	DTM	DTM
	VENDOR	YKK (OR EQUIVALENT)		
	DESCRIPTION	CONCEALED ZIPPER(FOR POCKETS)		
	STYLE NO.	SAAVY-HW-002		
	PLACEMENT	POCKET OPENING(2 pcs)		
	CONTENT	METAL (BRASS)		
	SIZE	#3		
	FINISH	NICKEL / SILVER		
	QTY/PC	2 PCS (CUT TO POCKET LENGTH)	DTM	DTM
	VENDOR	YKK (OR EQUIVALENT)		
	DESCRIPTION	ZIPPER PULL		
	STYLE NO.	SAAVY-HW-003		
	PLACEMENT	CF ZIPPER & POCKETS ZIPPERS		
	CONTENT	METAL (BRASS)		
	SIZE	STANDARD		
	FINISH	NICKEL / SILVER		
	QTY/PC	3 PCS (1 MAIN + 2 POCKET)	DTM	DTM
	VENDOR	YKK (OR EQUIVALENT)		

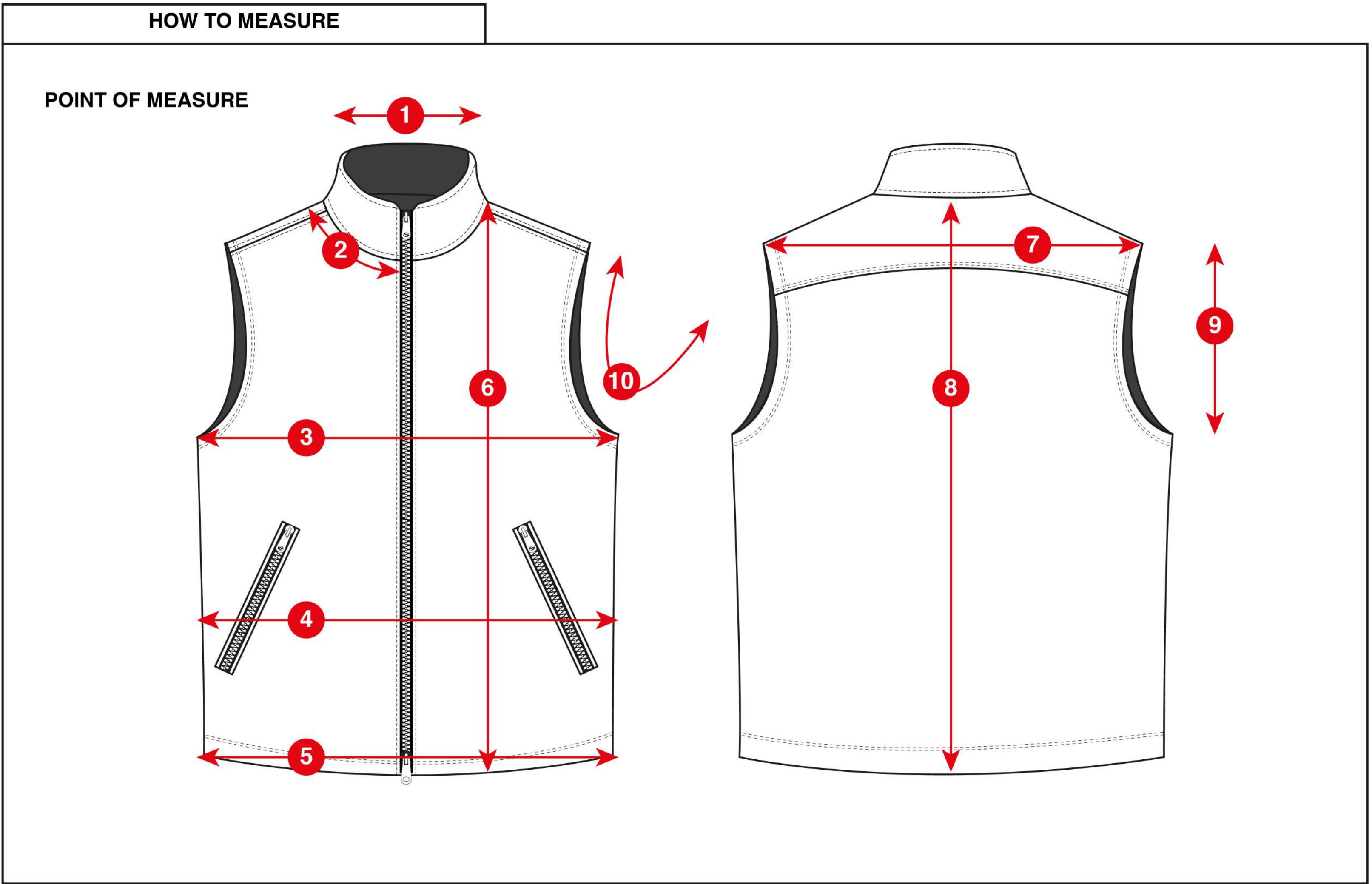
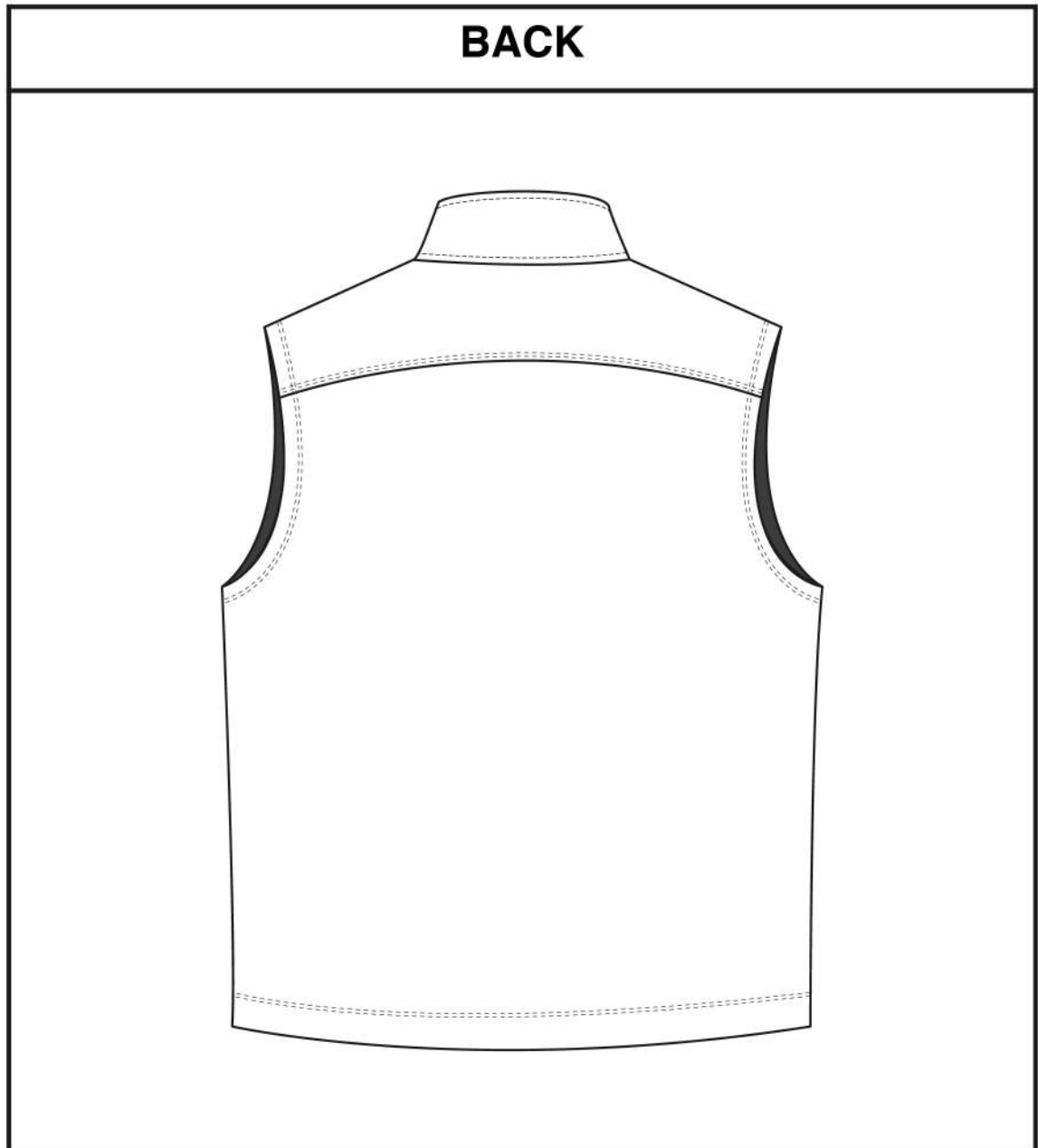
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POM SHEET PAGE:							
NO.	MEASUREMENT DESCRIPTION	S	M	L	XL	XXL	TOL (+/-)
1	NECK WIDTH (STRAIGHT)	7 1/4"	7 1/2"	7 3/4"	8"	8 1/4"	1/4"
2	FRONT NECK DROP (HPS TO ZIP START)	7 1/4"	3 5/8"	3 3/4"	3 7/8"	4"	1/8"
3	CHEST WIDTH (1" BELOW ARMHOLE)	7 1/4"	22"	23 1/2"	25"	26 1/2"	1/2"
4	WAIST WIDTH (AT NATURAL WAIST)	19 1/2"	21"	22 1/2"	24"	25 1/2"	1/2"
5	HEM WIDTH (STRAIGHT)	20"	21 1/2"	23"	24 1/2"	26"	1/2"
6	FRONT LENGTH (HPS TO HEM)	26 1/2"	27 1/4"	28"	28 3/4"	29 1/2"	1/2"
7	SHOULDER WIDTH (HPS TO HPS)	17"	17 3/4"	18 1/2"	19 1/4"	20"	1/4"
8	BACK LENGTH (CB NECK TO HEM)	26"	26 3/4"	27 1/2"	28 1/4"	29"	1/2"
9	ARMHOLE DEPTH (STRAIGHT)	10 1/4"	10 3/4"	11 1/4"	11 3/4"	12 1/4"	1/4"
10	ARMHOLE OPENING (CURVED)	24 1/2"	25 1/2"	26 1/2"	27 1/2"	28 1/2"	1/2"

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1ST FIT COMMENTS	CHARCOAL	CHOCOLATE BROWN
[FIT COMMENTS]		