

DEVELOPMENT TECH PACK

LABEL	SAAVY	DESCRIPTION	MEN'S CREWNECK SWEATER	CATEGORY	KNITWEAR
CLIENT NAME	CHASE DIDRICKSEN	STYLE NO.	SAAVY-MCS-001	DATE CREATED	01/09/2026
SEASON	FW26	SIZE SCALE	XS-XXL	STATUS	DEVELOPMENT
NOTES: STYLE NAME - MISSION					

COLORWAY PAGE

COLOR PAGE:

FIT

- Classic-modern Fit
- Set-in Shoulder
- Regular Body Length
- Long Ribbed Cuffs
- Ribbed Hem Band
- Designed For Layering
- True To Size

COLORWAYS

Navy
19-4023 TCX

Charcoal
18-0601 TCX

Cream / Oatmeal
13-1006 TCX

Chocolate Brown
19-0912 TCX

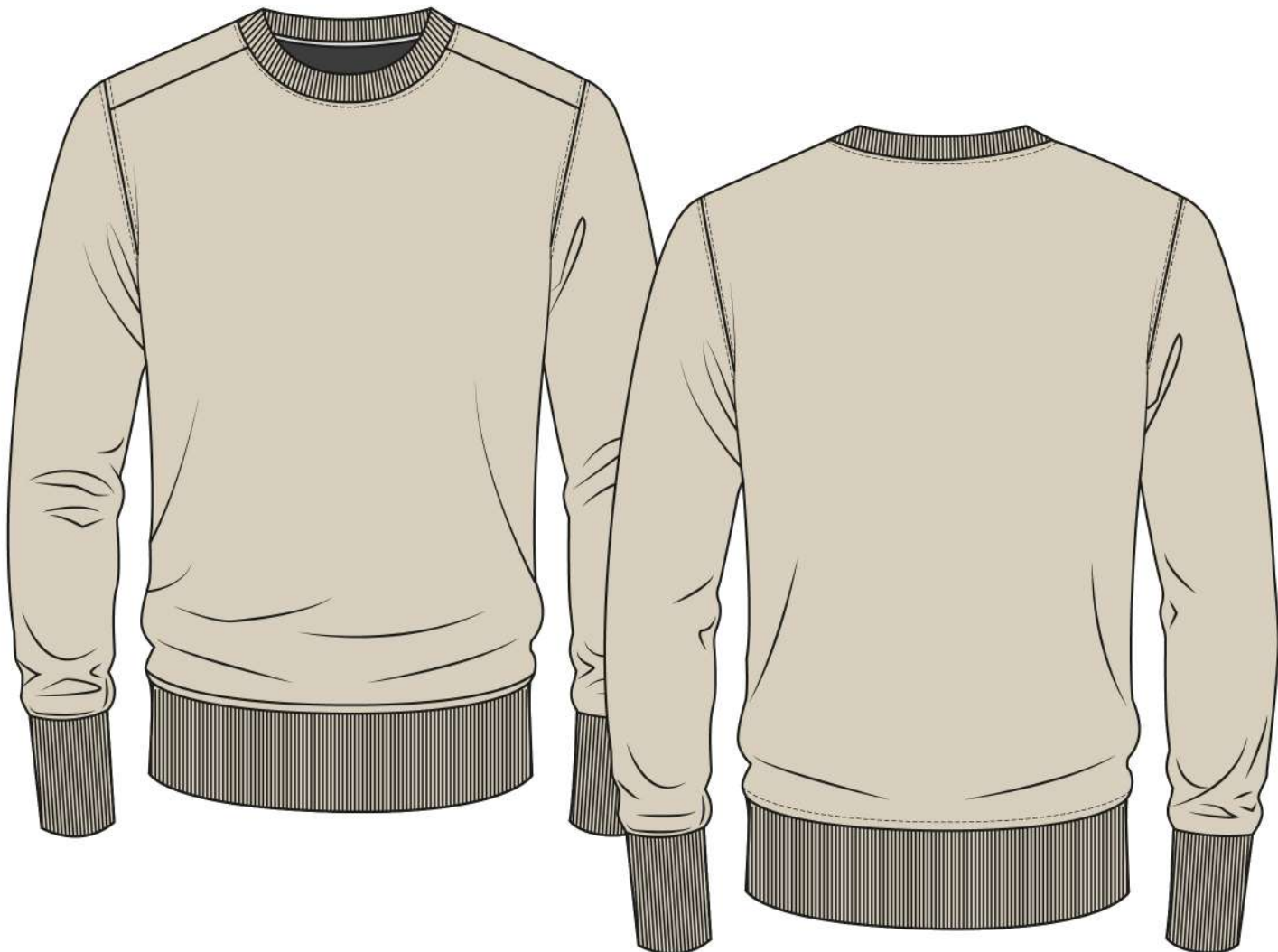
NAVY



CHARCOAL



CREAM / OATMEAL



DEEP CHOCOLATE BROWN



DESIGNED AND DEVELOPED BY ZAKARIA

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CONSTRUCTION PAGE 1

COMPACT CREW NECKLINE

with tubular finish and substantial rib.

SET-IN SHOULDER

with fully fashioned construction.

HIGH ARMHOLE

for mobility and clean silhouette

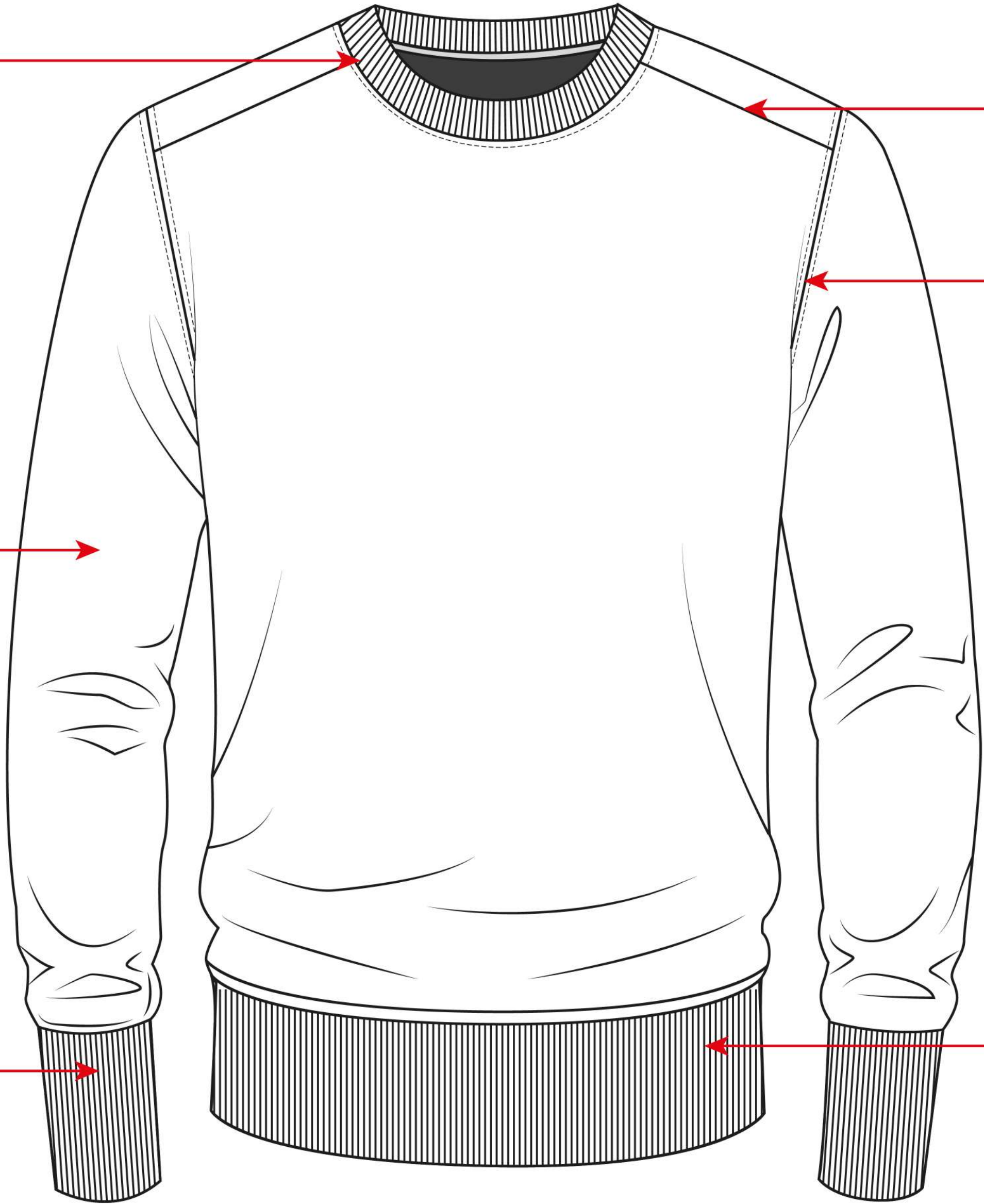
ATHLETIC SLEEVE

with gentle taper

EXTENDED RIB HEM

for better proportions and shape retention.

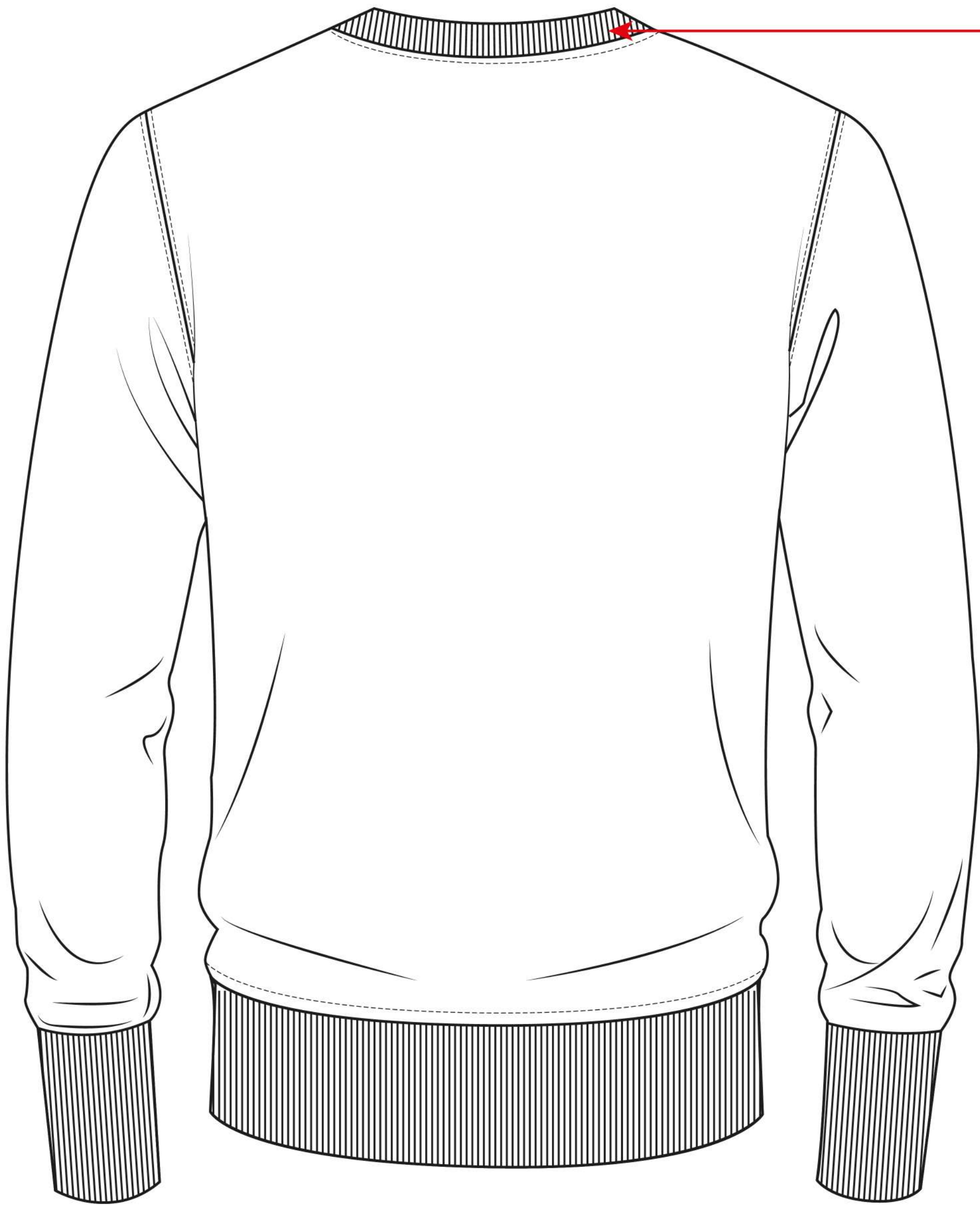
LONG FITTED RIB CUFF



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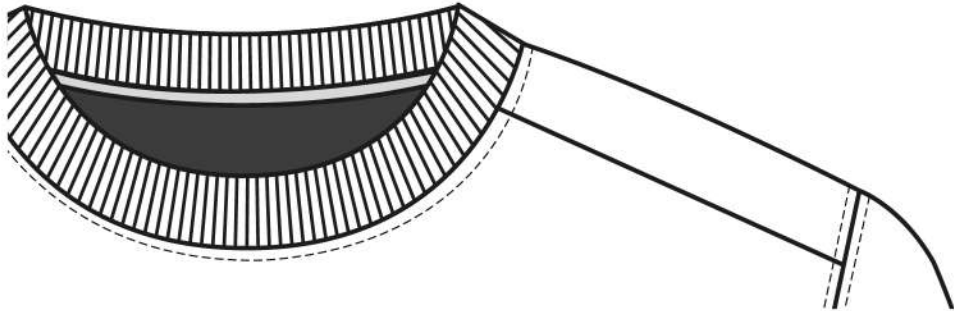
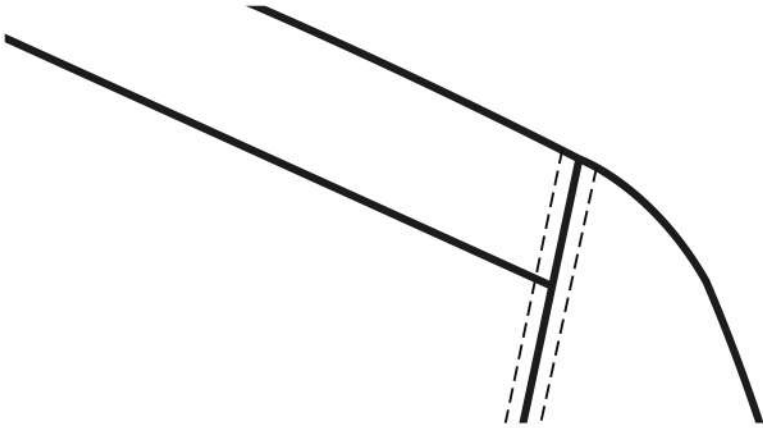
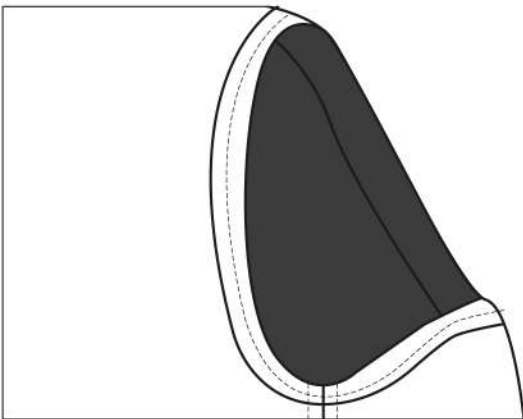
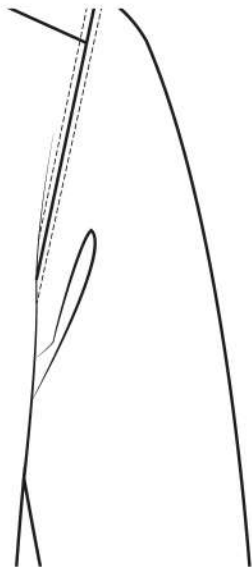
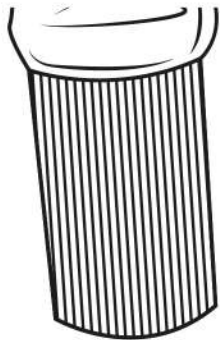
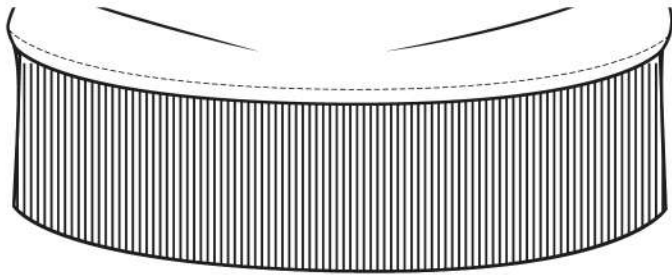
CONSTRUCTION PAGE 2



SLIGHT BACK NECK DROP
for improved comfort

DEVELOPMENT TECH PACK

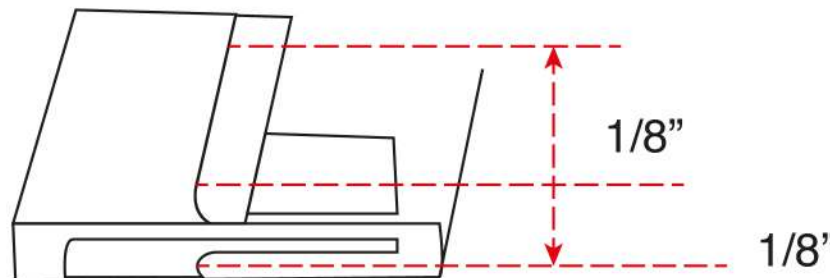
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CONSTRUCTION PAGE 3			
NECKLINE(CREWNECK RIB)  - 1x1 rib, fully fashioned with tubular finish for clean edge. - set-in neckline. - Rib is stitched on top of body. SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Coverstitch TOPSTITCH (inside): single needle lockstitch STITCH DISTANCE: 1/8" (0.3 cm) from seam edge RIB HEIGHT: 1 1/8" (2.8 cm) finished	SHOULDER SEAM (SET-IN SHOULDER)  - Fully fashioned set-in shoulder. - Linked shoulder seam for smooth finish. SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Overlock STITCH DISTANCE: 1/8" (0.3 cm) from seam edge PRESS: seamed open and pressed	ARMHOLE / SIDE SEAM  - High armhole for improved mobility. - Linked side seam for clean finish. SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Overlock STITCH DISTANCE: 1/8" (0.3 cm) from seam edge PRESS: seamed open and pressed	BACK NECK DROP  - slight back neck drop for comfort and better fit. DROP: 3/4" - 1" (1.8 - 2.5 cm) measured from HPS to back neck seam.
SLEEVE  - Set-in sleeve. - Sleeve cap eased for comfortable fit. SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Overlock STITCH DISTANCE: 1/8" (0.3 cm) from seam edge PRESS: seamed open and pressed	CUFF(LONG RIB CUFF)  - 1x1 rib, long fitted cuff. - rib is stitched on top of sleeve SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Coverstitch STITCH DISTANCE: 1/8" (0.3 cm) from seam edge CUFF LENGTH: 3.0" (7.5cm) finished RIB HEIGHT: 3.0" (7.5cm) finished	WAISTBAND (EXTENDED RIB)  - Extended rib waistband. - Rib is stitched on top of body. SEAM ALLOWANCE: 1/4" (0.6cm) STITCH: 1/4" 3-Needle Coverstitch STITCH DISTANCE: 1/8" (0.3 cm) from seam edge HEM LENGTH: 4.0" (10 cm) finished RIB HEIGHT: 4.0" (10 cm) finished	

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CONSTRUCTION PAGE 4				
STITCHING SUMMARY				
SEAM / AREA	SEAM ALLOWANCE	STITCH TYPE	STITCH DISTANCE	PRESS
Shoulder Seam	1/4”	3 - Ndl Overlock	1/8” from edge	Seamed Open
Armhole / Side Seam	1/4”	3 - Ndl Overlock	1/8” from edge	Seamed Open
Sleeve Seam	1/4”	3 - Ndl Overlock	1/8” from edge	Seamed Open
Neckline Rib	1/4”	3 - Ndl Coverstitch	1/8” from edge	Up
Cuff Rib	1/4”	3 - Ndl Coverstitch	1/8” from edge	Up
Waistband Rib	1/4”	3 - Ndl Coverstitch	1/8” from edge	Up
Inside Neck Topstitch	-	Lockstitch (301)	1/8” from edge	-

SEAM ALLOWANCE GUIDE standard seam allowance: all major seams = 1/4” (0.6 cm)  Stitch Distance: 1/8” (0.3 cm) from seam edge (unless otherwise specified)	RIB SPECIFICATIONS <table><tr><td>NECK RIB:</td><td>1x1 Rib Height: 1 1/8” (2.8 cm) finished</td></tr><tr><td>CUFF RIB:</td><td>1x1 Rib Height: 3.0” (7.5 cm) finished</td></tr><tr><td>HEM RIB:</td><td>1x1 Rib Height: 4.0” (10.0 cm) finished</td></tr><tr><td>RIB COMPOSITION:</td><td>100% Extra Fine Merino Wool</td></tr><tr><td>RIB STRETCH TARGET:</td><td>1.5x width (min.)</td></tr></table>	NECK RIB:	1x1 Rib Height: 1 1/8” (2.8 cm) finished	CUFF RIB:	1x1 Rib Height: 3.0” (7.5 cm) finished	HEM RIB:	1x1 Rib Height: 4.0” (10.0 cm) finished	RIB COMPOSITION:	100% Extra Fine Merino Wool	RIB STRETCH TARGET:	1.5x width (min.)	IMPORTANT NOTES - All Construction Must Meet Quality Standards Defined In The Testing / Quality Requirements Page. - Any deviation must be approved by saavy prior to production. - samples must be approved for fit, construction and appearance before bulk production. - Use matching thread: 100% polyester (color to match).
NECK RIB:	1x1 Rib Height: 1 1/8” (2.8 cm) finished											
CUFF RIB:	1x1 Rib Height: 3.0” (7.5 cm) finished											
HEM RIB:	1x1 Rib Height: 4.0” (10.0 cm) finished											
RIB COMPOSITION:	100% Extra Fine Merino Wool											
RIB STRETCH TARGET:	1.5x width (min.)											

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REFERENCE PAGE:

DESIGN REFERENCE



SILHOUETTE REFERENCE



DETAIL REFERENCE


NECK RIB


SHOULDER / SLEEVE


CUFF RIB


WAISTBAND RIB


KNIT TEXTURE


FULLY FASHIONED SEAM

COLOR REFERENCES (TBC)


NAVY
PANTONE 19-4023 TCX
HEX #18202D


CHARCOAL
PANTONE 18-0601 TCX
HEX #3D3D3F


CREAM / OATMEAL
PANTONE 13-1006 TCX
HEX #D8CFBD


CHOCOLATE BROWN
PANTONE 19-0912 TCX
HEX #3B2923

STYLE INSPIRATION



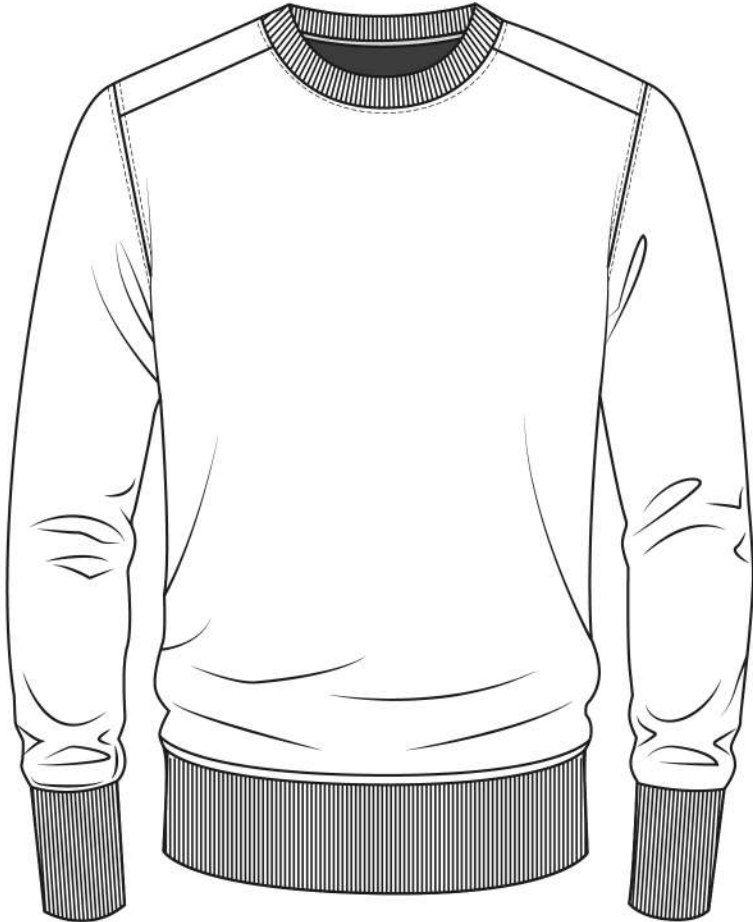
DESIGNED AND DEVELOPED BY ZAKARIA

DEVELOPMENT TECH PACK

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BILL OF MATERIALS

FRONT



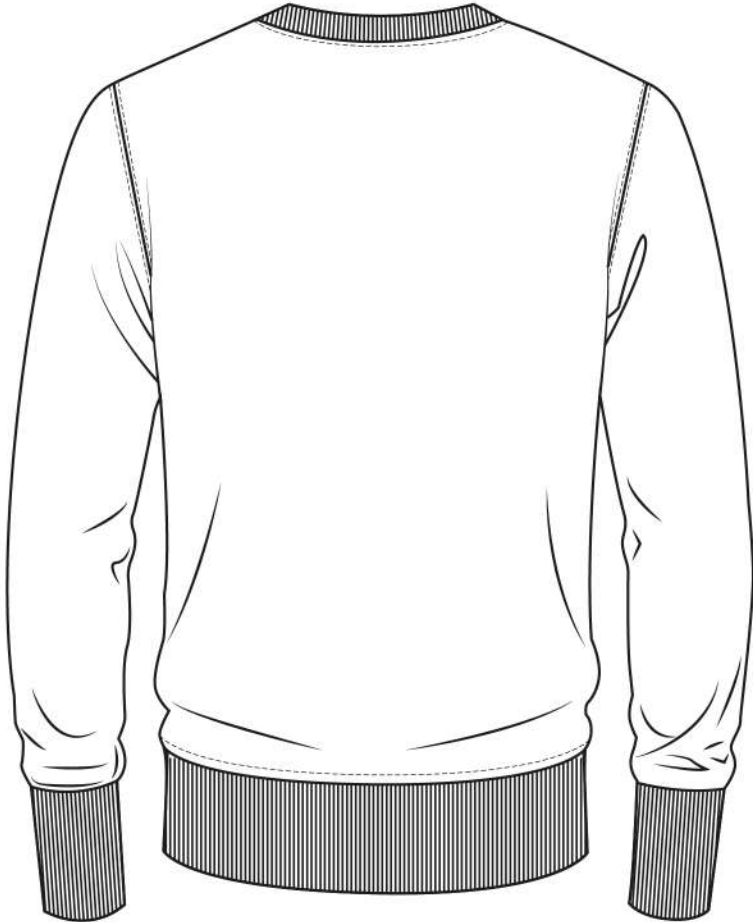
MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1 OF 4
COLORWAY 1	
1 ST FIT SAMPLE	NAVY
DATE OF COMPLETION	
COLORWAY 2	
2 ND FIT SAMPLE	CHARCOAL
DATE OF COMPLETION	

BACK



CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

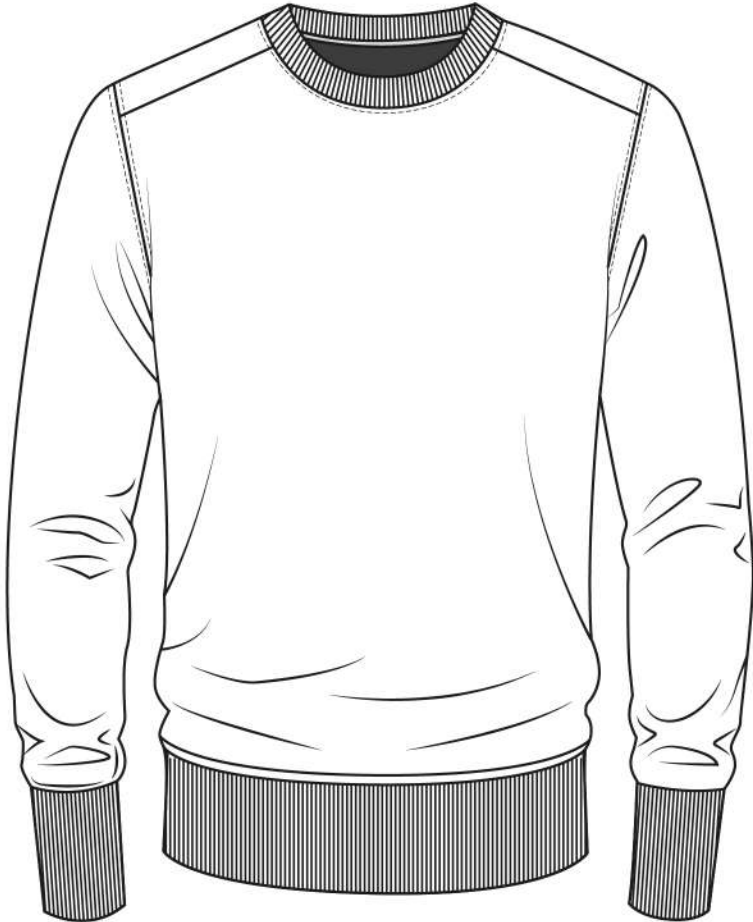
DESCRIPTION:

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BILL OF MATERIALS

FRONT



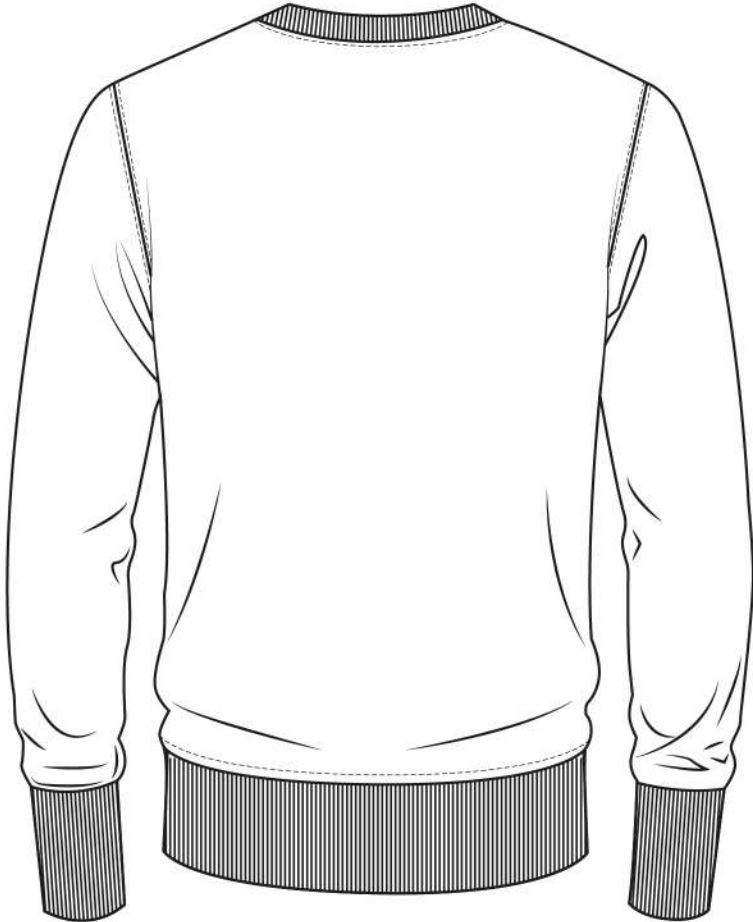
MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1 OF 4
COLORWAY 3	
1 ST FIT SAMPLE	CREAM / OATMEAL
DATE OF COMPLETION	
COLORWAY 4	
2 ND FIT SAMPLE	CHOCOLATE BROWN
DATE OF COMPLETION	

BACK



CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

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SWATCH HERE

DESCRIPTION:

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BILL OF MATERIALS			COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
	DESCRIPTION	MAIN FABRIC	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	STYLE NO.	SAAVY-MER-001				
	PLACEMENT	BODY				
	CONTENT	100% EXTRA-FINE MERINO WOOL				
	WIDTH	62" / 157 cm (Tubular knit)	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	350 - 370 GSM				
	YIELD	2.30 m / pc (Size M)				
	VENDOR	Tollegno 1900(italy)				
			19-4023 TCX	18-0601 TCX	13-1006 TCX	19-0912 TCX
	DESCRIPTION	NECK RIB (1X1 RIB)				
	STYLE NO.	SAAVY-RIB-001				
	PLACEMENT	Neckline				
	CONTENT	100% Extra-fine Merino Wool				
	WIDTH	Tubular	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	450 - 480 gsm				
	YIELD	0.16 M / Pc				
	VENDOR	Tollegno 1900 (Italy)				
			19-4023 TCX	18-0601 TCX	13-1006 TCX	19-0912 TCX
	DESCRIPTION	cuff rib (1x1 rib)				
	STYLE NO.	SAAVY-RIB-002				
	PLACEMENT	sleeve cuff				
	CONTENT	100% Extra-fine Merino Wool				
	WIDTH	Tubular	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	450 - 480 gsm				
	YIELD	0.18 M / Pc				
	VENDOR	Tollegno 1900 (Italy)				
			19-4023 TCX	18-0601 TCX	13-1006 TCX	19-0912 TCX
	DESCRIPTION	WAISTBAND RIB (1X1 RIB)				
	STYLE NO.	SAAVY-RIB-003				
	PLACEMENT	WAISTBAND / HEM				
	CONTENT	100% Extra-fine Merino Wool				
	WIDTH	Tubular	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	WEIGHT/LENGTH	450 - 480 gsm				
	YIELD	0.20 M / Pc				
	VENDOR	Tollegno 1900 (Italy)				
			19-4023 TCX	18-0601 TCX	13-1006 TCX	19-0912 TCX

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BILL OF MATERIALS

	DESCRIPTION	SEWING THREAD	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
	STYLE NO.	SAAVY-THR-001	NAVY	CHARCOAL	CREAM / OATMEAL	CHOCOLATE BROWN
	PLACEMENT	ALL SEAMS				
	CONTENT	100% EXTRA-FINE MERINO WOOL				
	WIDTH	TEX 24				
	WEIGHT/LENGTH	MATCH FABRIC				
	YIELD	AS REQUIRED	DTM	DTM	DTM	DTM
	VENDOR	COATS / AMANN				

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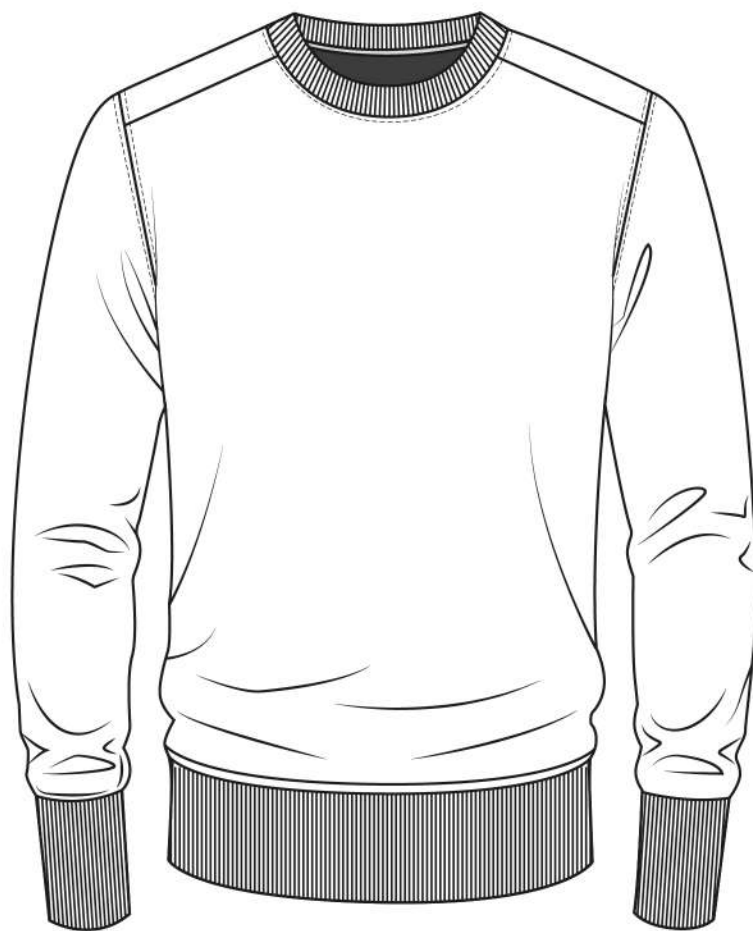
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NO	POINT OF MEASURE	DESCRIPTION	XS	S	M	L	XL	XXL	TOLERANCE
1	CHEST WIDTH	1'' below armhole, flat	19 3/4''	20 3/4''	21 3/4''	22 3/4''	24 3/4''	26 3/4''	1/2''
2	WAIST WIDTH	At top of rib, flat	17 1/2''	18 1/2''	19 1/2''	20 1/2''	22 1/2''	24 1/2''	1/2''
3	BODY LENGTH(HPS)	High point shoulder to bottom of rib	26''	27''	28''	29''	30''	31''	1/2''
4	SHOULDER WIDTH	Seam to seam (shoulder point)	16 1/2''	17''	17 1/2''	18''	18 3/4''	19 1/2''	1/4''
5	SLEEVE LENGTH	From shoulder point to end of cuff	25 1/2''	25 3/4''	26''	26 1/4''	26 1/2''	26 3/4''	1/2''
6	BICEP WIDTH	1'' below armhole, flat	7 1/4''	7 1/2''	7 3/4''	8''	8 1/4''	8 3/4''	1/4''
7	ARMHOLE DEPTH	From HPS straight down to underarm seam	9''	9 1/4''	9 1/2''	9 3/4''	10''	10 1/4''	1/4''
8	NECK DROP(FRONT)	From HPS to neck seam (join point at center front)	2 3/4''	2 7/8''	3''	3 1/8''	3 1/4''	3 3/8''	1/8''
9	SLEEVE UNDERSEAM	From underarm seam to end of cuff	18 1/4''	18 1/2''	18 3/4''	19''	19 1/4''	19 1/2''	1/2''
10	CUFF OPENING	Flat (relaxed)	3 1/2''	3 5/8''	3 3/4''	3 7/8''	4''	4 1/4''	1/8''
11	HEM HEIGHT (RIB)	Height of ribbed hem	2 3/4''	2 3/4''	2 3/4''	2 3/4''	2 3/4''	2 3/4''	1/8''
12	CUFF HEIGHT (RIB)	Height of cuff	3 1/8''	3 1/8''	3 1/8''	3 1/8''	3 1/8''	3 1/8''	1/8''

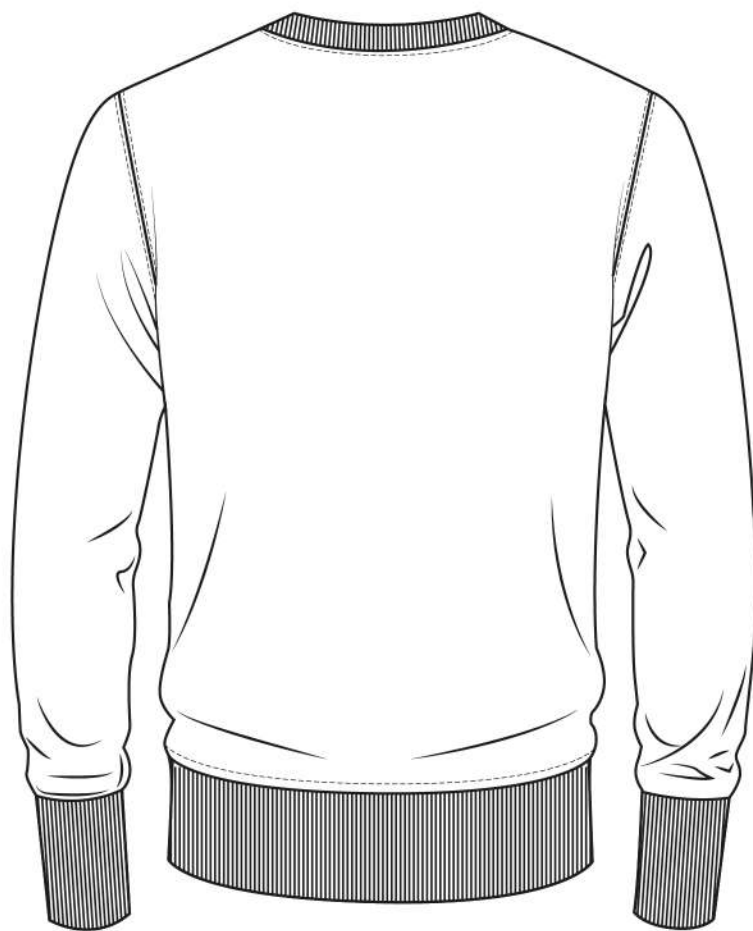
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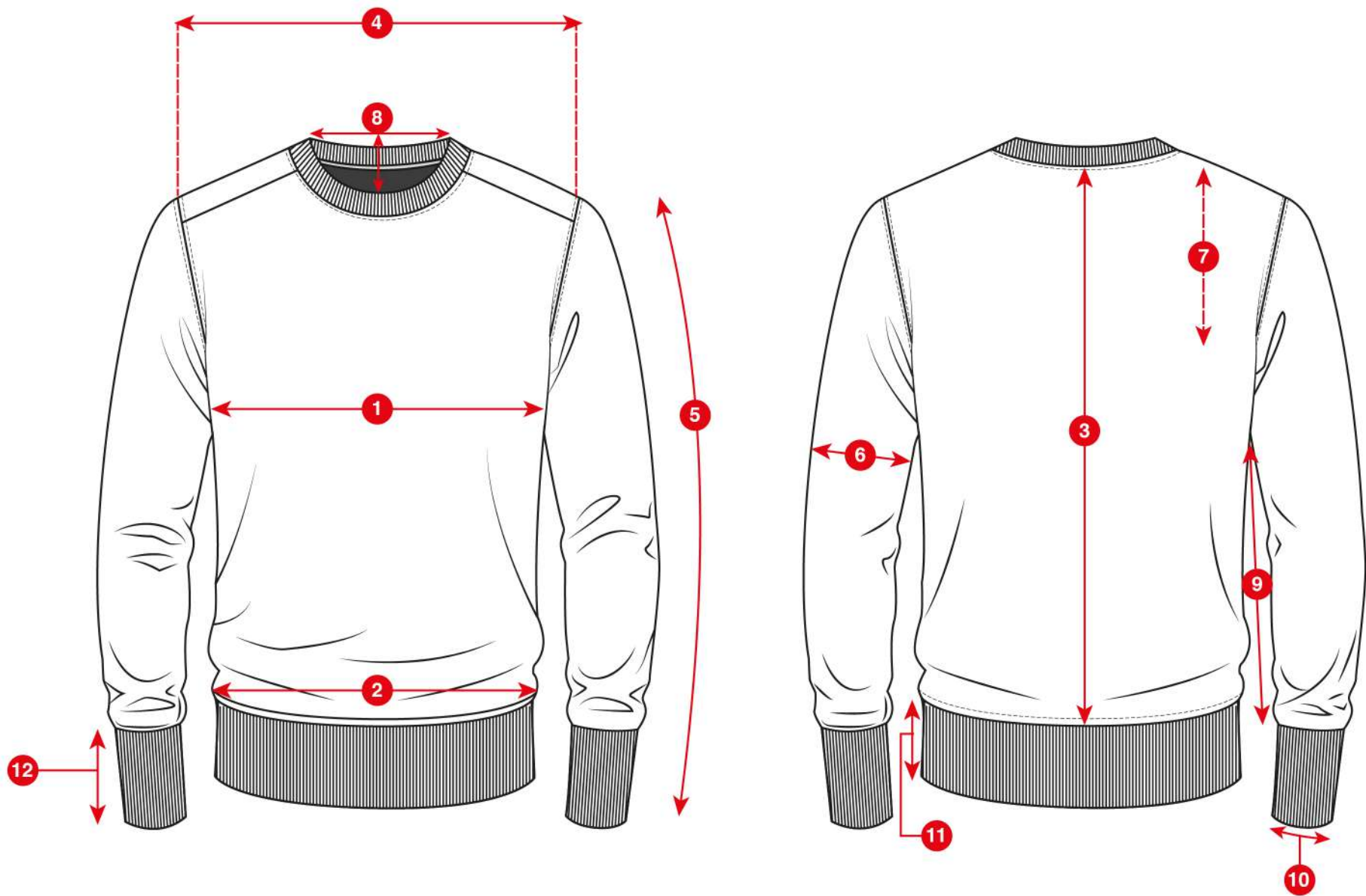


BACK



HOW TO MEASURE

POINT OF MEASURE



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1ST FIT COMMENTS	NAVY	CHARCOAL
[FIT COMMENTS]		

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1ST FIT COMMENTS	CREAM / OATMEAL	CHOCOLATE BROWN
[FIT COMMENTS]		

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TESTING QUALITY PAGE:						
NO	TEST	TEST METHOD / STANDARD	REQUIREMENT	ACCEPTABLE LIMIT	TEST FREQUENCY	REMARKS
1	FIBER CONTENT (Composition)	AATCC 20 / 20A Or Equivalent	100% Extra-Fine Merino Wool	± 3%	Each new lot	Verify fiber content variability before production
2	FIBRIC WEIGHT	ASTM D3776 / EN 12127	350 - 370 g/m²	± 5% (333 - 389 g/m²)	Each new lot	After fulling / finishing
3	KNIT GAUGE (STITCH DENSITY)	ASTM D3887 (Count per 2.54 cm)	12GG (Fully Fashioned)	± 0.5 GG	1st lot & Production start	Measure after relaxing (24 hrs)
4	DIMENSIONAL STABILITY (WACH)	AATCC 135 / ISO 6330 (7A, 30°C Gentle)	After 1 Wash	Width: ≤ 3% Length: ≤ 3%	1st lot & Each bulk lot	Lay flat to dry
5	PILLING RESISTANCE	ISO 12945-2 (Martindale)	Min. Grade 4	Grade ≥ 4	1st lot & Each bulk lot	12,000 cycles
6	COLOR FASTNESS TO WASH	AATCC 61 (3A, 40°C)	Min. Grade 4	Grade ≥ 4	1st lot & Each bulk lot	Change in color and staining
7	COLOR FASTNESS TO RUBBING	AATCC 8	Min. Grade 4	Dry: ≥ 4 Wet: ≤ 3-4	1st lot & Each bulk lot	Crocking test
8	COLOR FASTNESS TO LIGHT	AATCC 16 (Option 3, Xenon Arc)	Min. Grade 4	Grade ≥ 4	1st lot & Each bulk lot	40 AFU
9	SEAM STRENGTH	ASTM D1683 / ISO 13935-2 (Grab Test)	Min. 90 N	≥ 90 N	1st lot & Each bulk lot	All major seams
10	TENSILE STRENGTH	ASTM D5034 / ISO 13934-1	Min. 140 N	≥ 140 N	1st lot & Each bulk lot	Wale & Course
11	ELONGATION AT BREAK	ASTM D5034 / ISO 13934-1	Min. 25%	≥ 25%	1st lot & Each bulk lot	Wale & Course
12	TEAR STRENGTH	ASTM D5587 / ISO 13937-2	Min. 20 N	≥ 20 N	1st lot & Each bulk lot	Elmendorf
13	NECK RIB STRETCH & RECOVERY	AATCC 179 (Stretch & Recovery)	Min. 90% Recovery	≥ 90%	1st lot & Each bulk lot	Stretch to 1.5x, 30 min recovery
14	CUFF / HEM RIB STRETCH & RECOVERY	AATCC 179	Min. 90% Recovery	≥ 90%	1st lot & Each bulk lot	Stretch to 1.5x, 30 min recovery
15	TWIST & SPIRAL	AATCC 179 (Torque Method)	Max. 3.0°	≤ 3.0°	1st lot & Each bulk lot	After wash & dry
16	SMOOTHNESS / HAND FEEL	AATCC EP 5 (Subjective Hand Evaluation)	Premium / Smooth (Panel Approval)	Subject to approval	1st lot	To be approved by Saavy team