

DEVELOPMENT TECH PACK

LABEL	MIRA ACTIVEWEAR	DESCRIPTION	BRA TANK TOP + LEGGING SET	CATEGORY	WOMEN'S
CLIENT NAME	MIRA	STYLE NO.	MM-S003	DATE CREATED	09-06-26
SEASON	SS26	SIZE SCALE	XXS-XL	STATUS	DEVELOPMENT
NOTES: STYLE NAME - MISSION					

COLORWAY PAGE

COLOR PAGE:

FIT

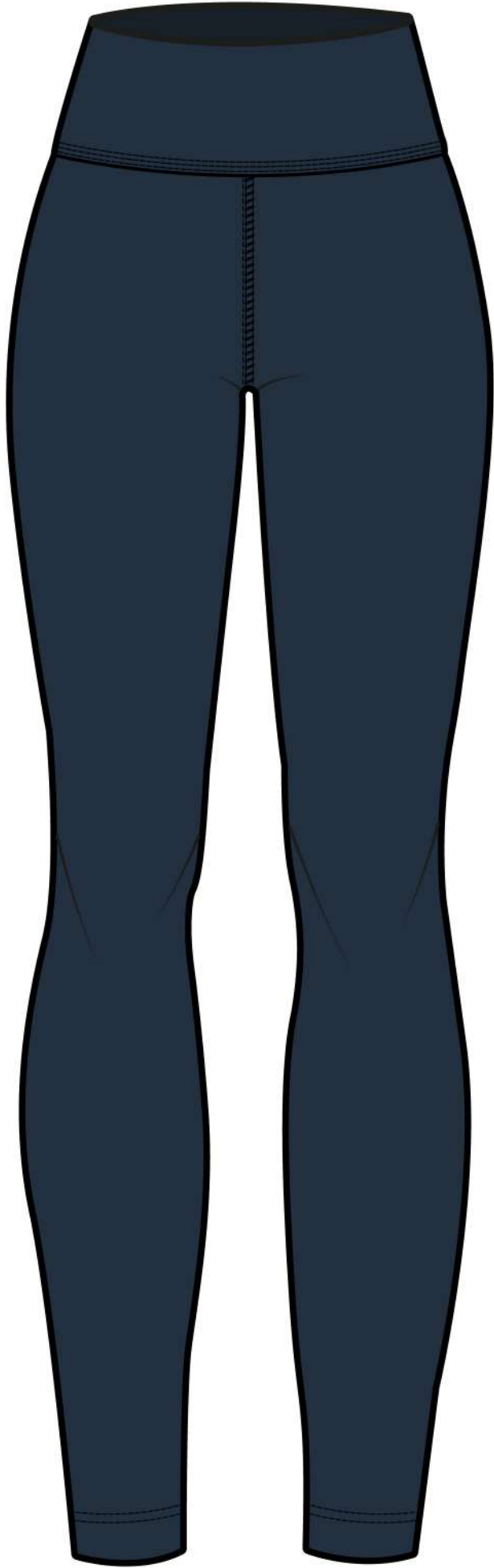
- Fitted Tank Top (hits below belly button)
- Adjustable shoulder straps
- Removable Bra Padding
- Contrast bust panel with center front twist
- Supportive underbust seam
- Mid-rise legging (sits slightly below belly button)
- Fitted through leg
- Above ankle length
- Clean design (no side lines)
- Visible topstitching at waistband

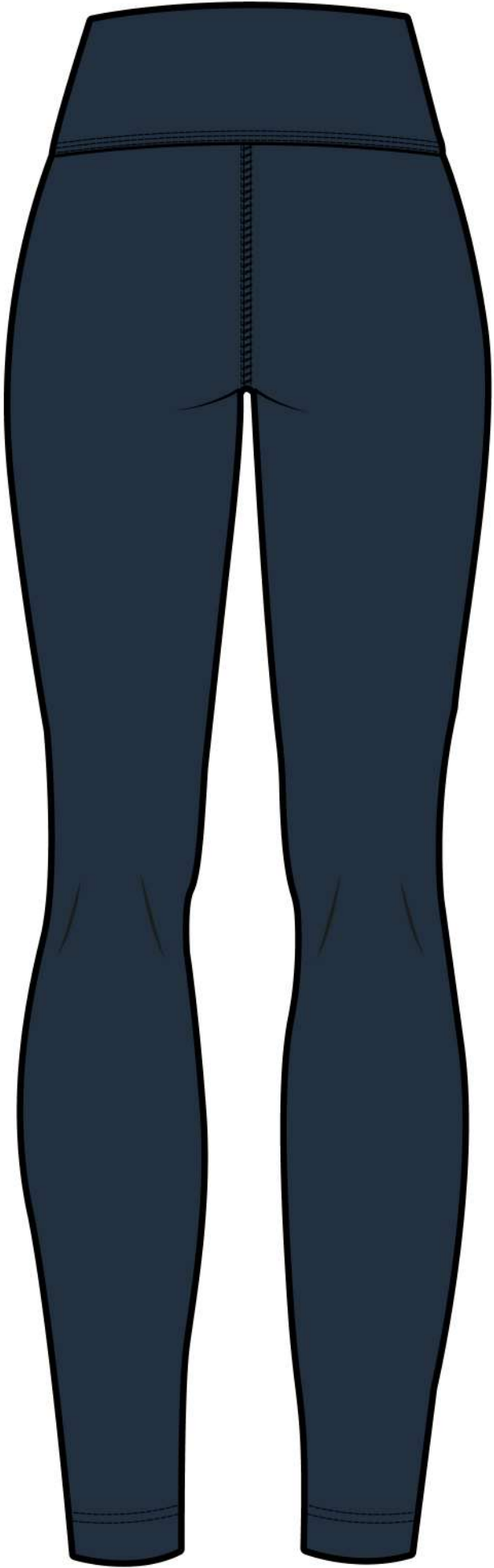
COLORWAYS

NAVY
19-4023 TCX

OFF WHITE
11-0602 TCX

LEGGING


FRONT VIEW


BACK VIEW

BRA TANK TOP


FRONT VIEW

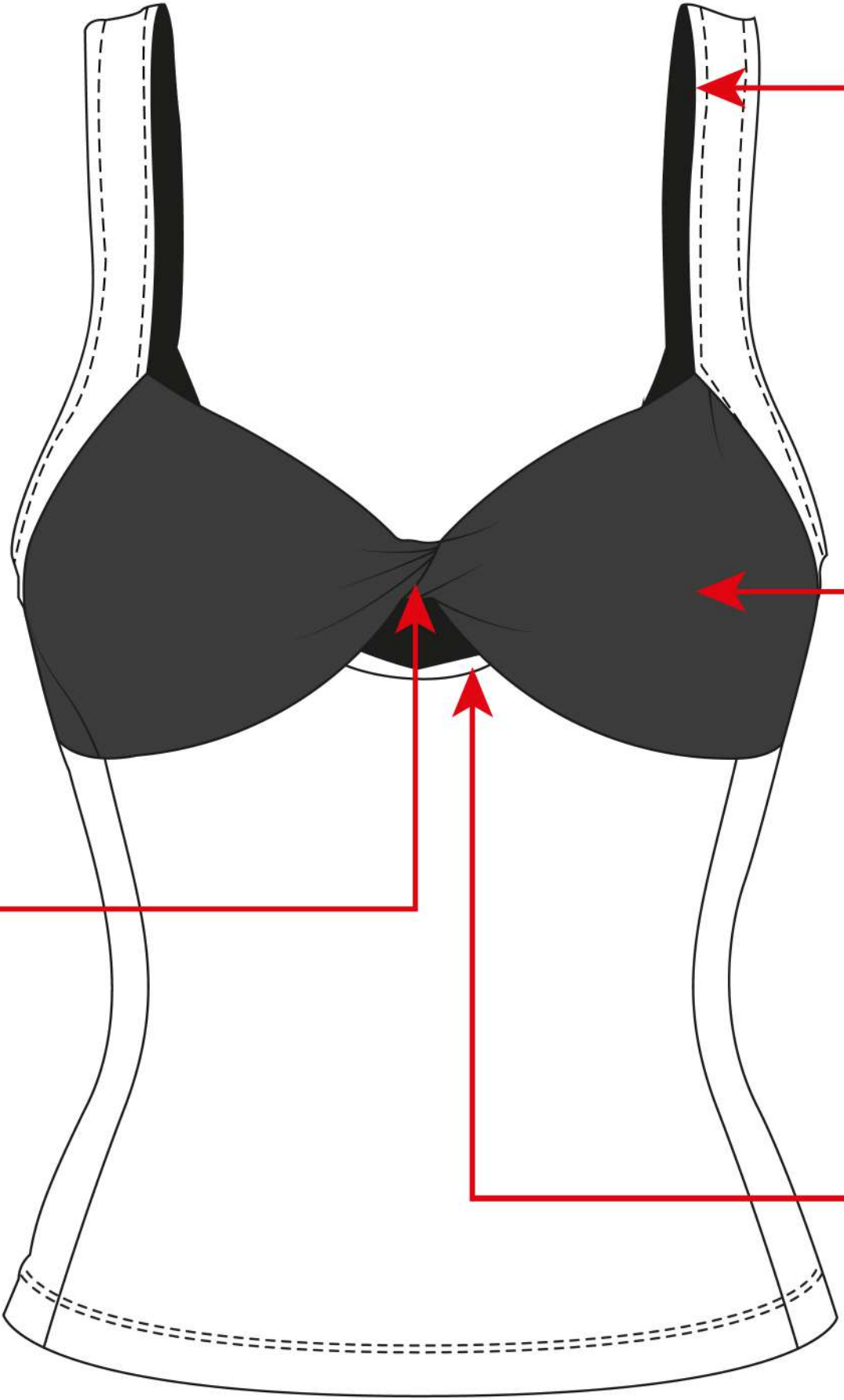

BACK VIEW

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CONSTRUCTION PAGE 1

CENTER FRONT TWIST
L/R bust panels overlap and twist at center front. Secure internaly with lockstitch. Maintain small triangular opening.



SHOULDER STRAP
Double Layer Self-fabric Strap. Join With 4NDL Overlock. S/A: 1/4". Turn And Finish To 1/2" Width. Secure With 2ndl Coverstitch 1/8" From Edge.

BUST PANEL
Join Contrast Bust Panel To Main Body With 4NDL Overlock. S/A: 3/8" . Press Seam Toward Main Body

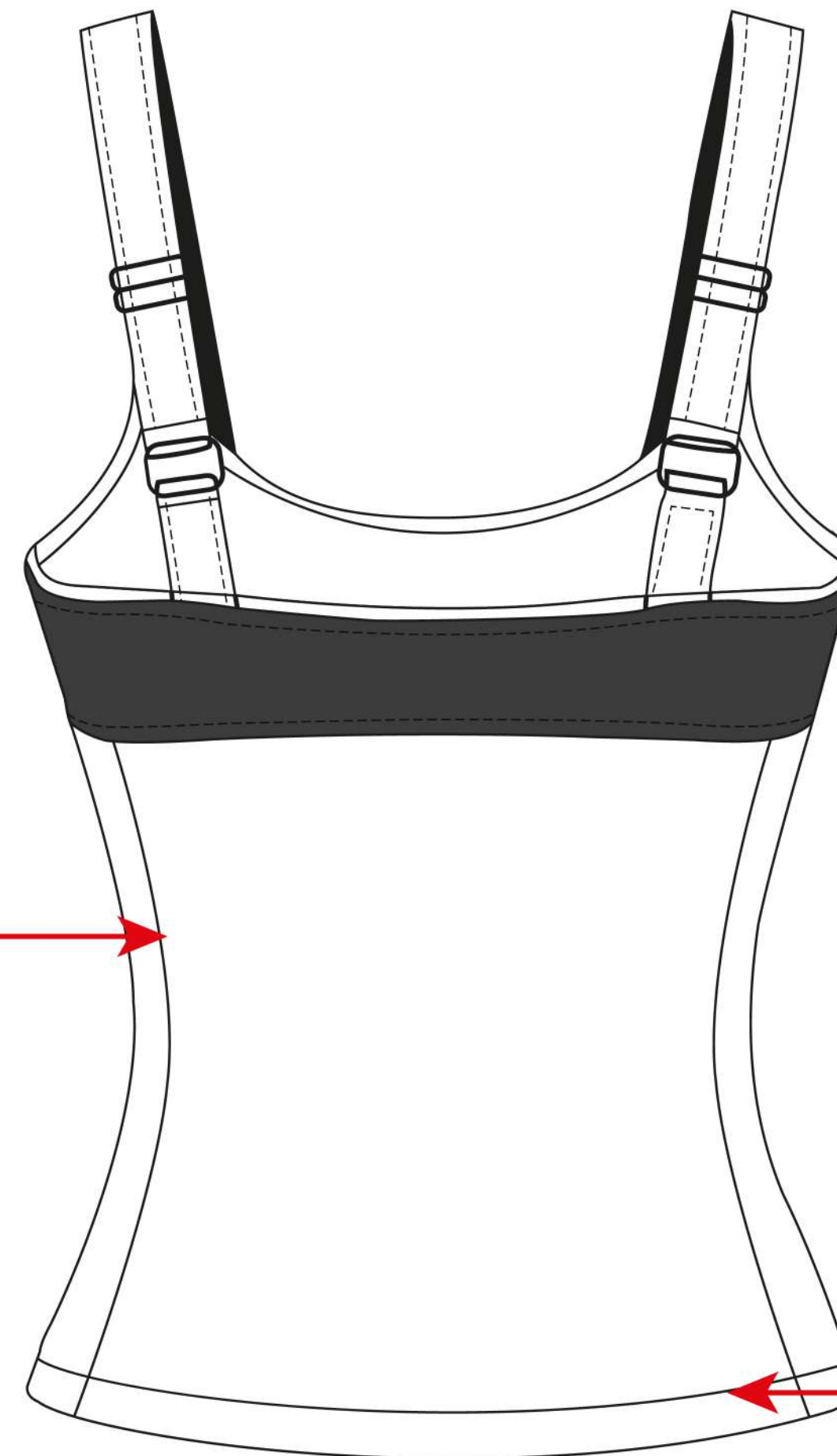
UNDERBUST SEAM
Join bust section to body with 4NDL overlock. S/A: 3/8" Apply 1/4" 2NDL coverstitch parallel to seam.

DESGNED AND DEVELOPED BY ZAKARIA

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CONSTRUCTION PAGE 2



SIDE SEAM

Join front and back with
4NDL overlock. S/A: 3/8".
Maintain stretch and smooth
appearance.

BOTTOM HEM

Turn back 3/4". Finish with 1/4" 2NDL coverstitch. Maintain stretch.

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CONSTRUCTION PAGE 3

The diagram shows a front view of a pair of leggings. Red arrows point from text callouts to specific construction details on the garment.

- FRONT RISE SEAM**
Clean front rise with 4NDL flatlock.
Seam allowance: 1/4"
- WAISTBAND (FRONT)**
Fixed waistband. Visible topstitch at top. 1/4" 3NDL coverstitch
Seam allowance: 1/4"
- SIDE SEAM**
Clean side seam with 4NDL flatlock. Seam allowance: 1/4"
- LEG HEM**
Turnback hem 3/4" with 2NDL coverstitch.
Seam allowance: 1/4"

DEVELOPMENT TECH PACK

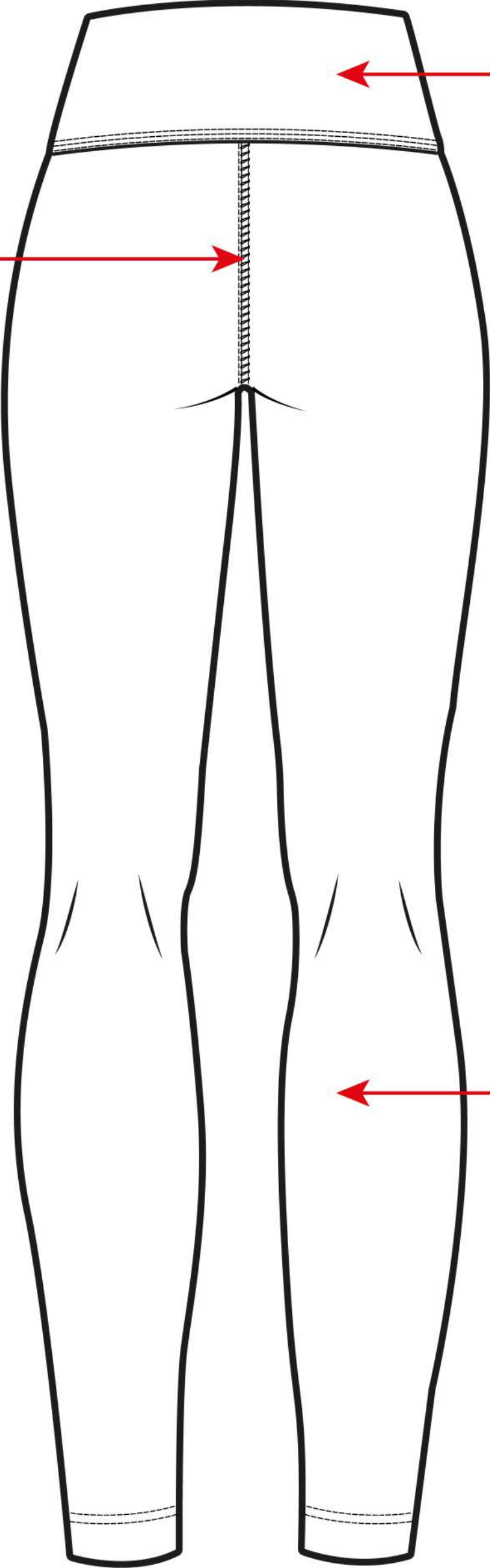
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CONSTRUCTION PAGE 4

BACK RISE SEAM
Clean back rise with 4NDL flatlock. Seam allowance: 1/4"

BACK WAIST SEAM
Waistband join at back with 4NDL flatlock. Seam allowance: 1/4"

LEG PANEL
Smooth flatlock seam for comfort and stretch.

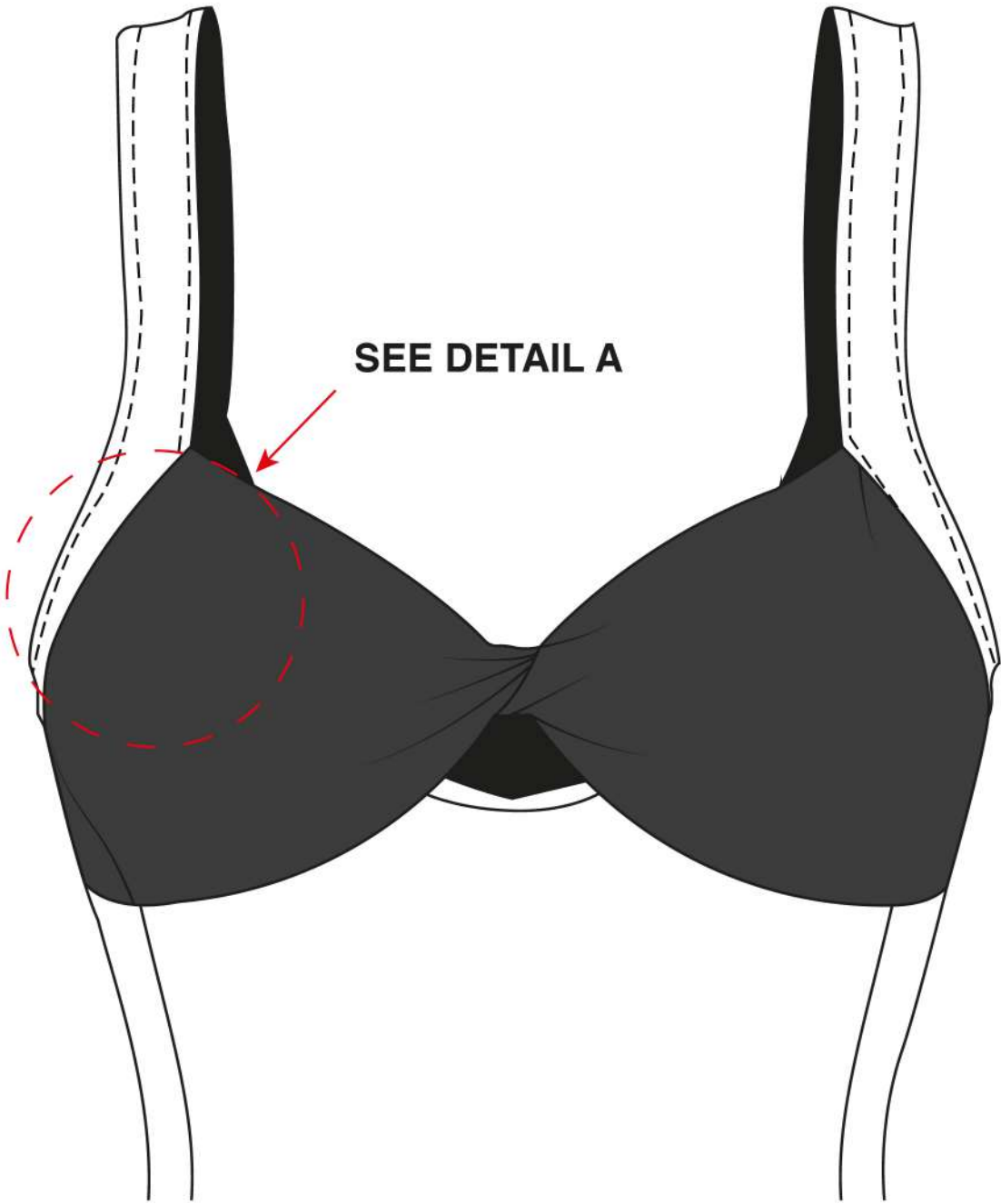


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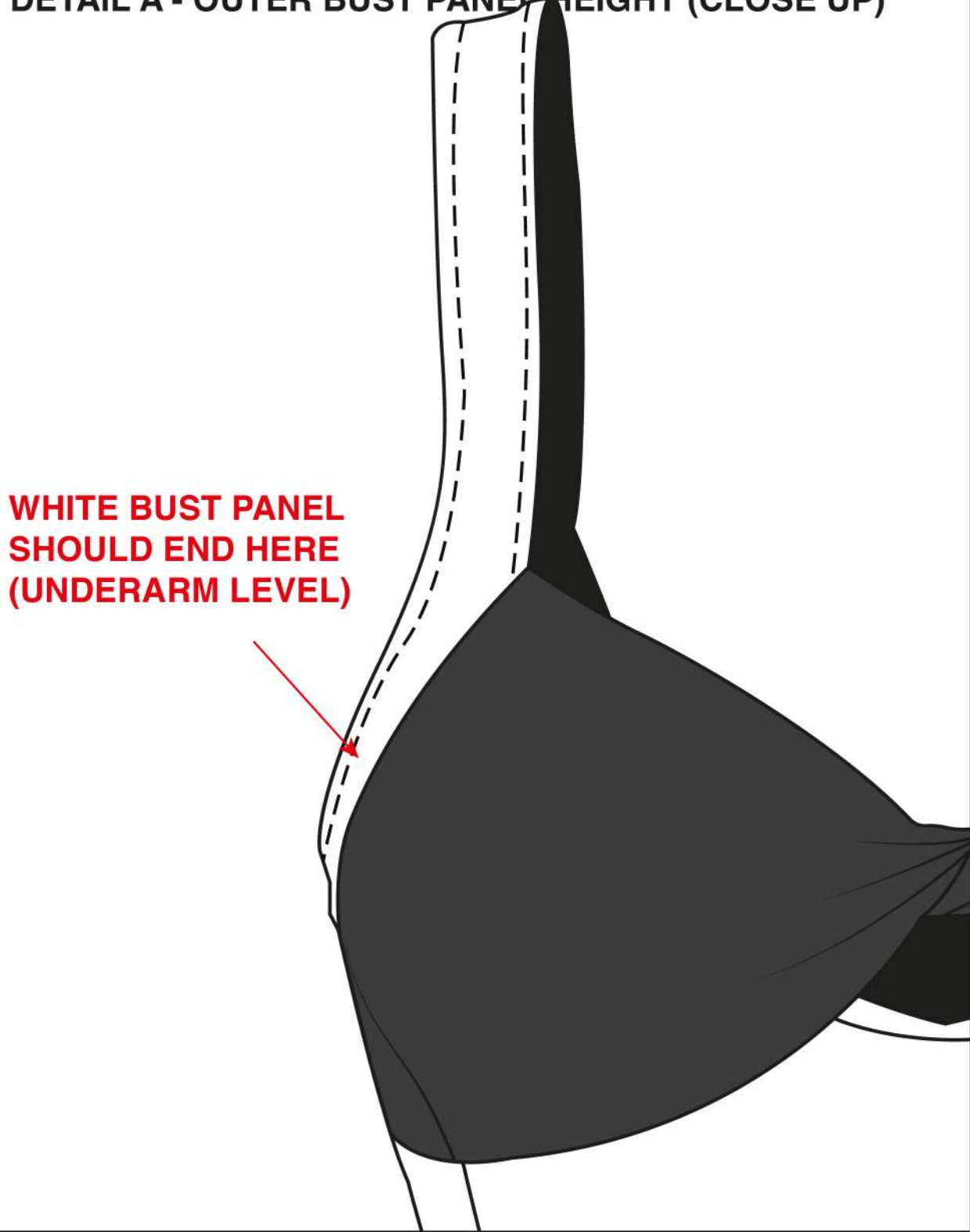
CONSTRUCTION PAGE 5

TECHNICAL VIEW (FRONT)



SEE DETAIL A

DETAIL A - OUTER BUST PANEL HEIGHT (CLOSE UP)



WHITE BUST PANEL SHOULD END HERE (UNDERARM LEVEL)

OLD SAMPLE (INCORRECT)



WHITE PANEL TOO HIGH

TARGET REFERENCE (CORRECT)



WHITE PANEL LOWER, TOWARD UNDERARM

CONSTRUCTION NOTES

1. The upper outer edge of the white bust panel must end at the underarm level (as indicated), not extend upward toward the shoulder / strap.

2. Keep white panel height low and horizontal toward underarm to follow the approved reference.

3. Do not create a high traingular shape (as seen in the old sample).

4. White bust panel is sewn to navy body with visible, clean stitching.

5. Maintain symmetrical shape on both left and right cups.

6. Follow all measurements and POM spec for exact placement.

SEAM DETAIL (WHITE TO NAVY JOIN)



Visible stitching at panel join.
Clean and even stitch.

ADDITIONAL REFERENCE



Side view reference.
White panel finishes toward underarm.

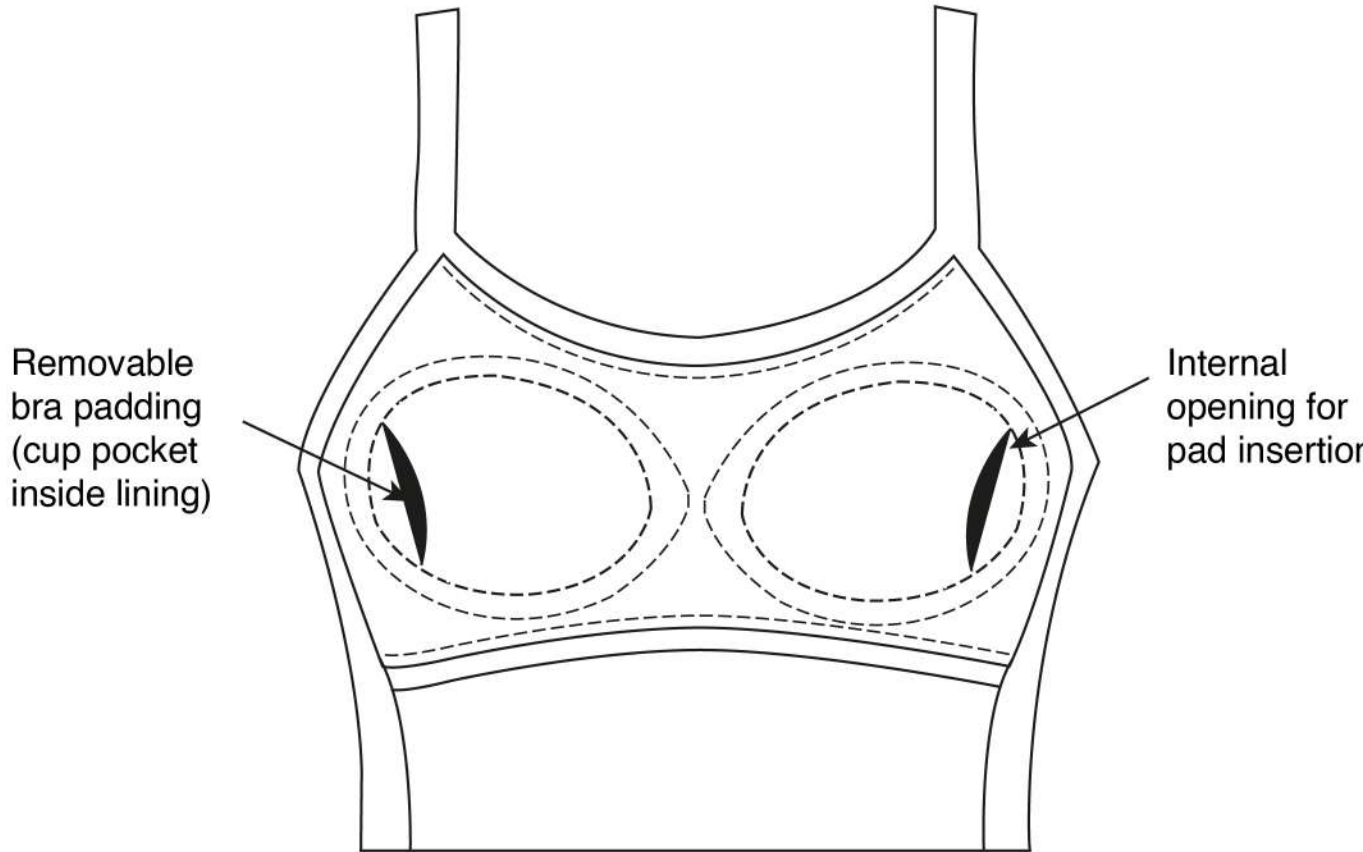
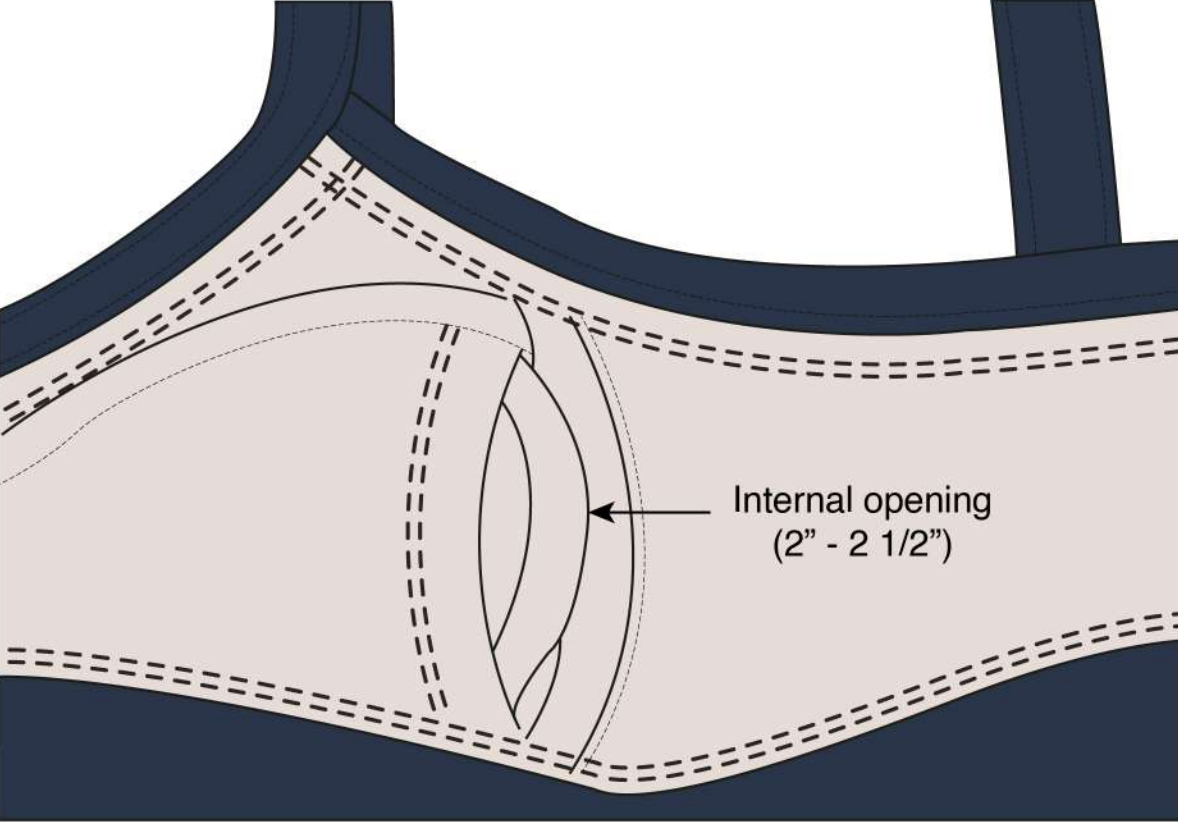
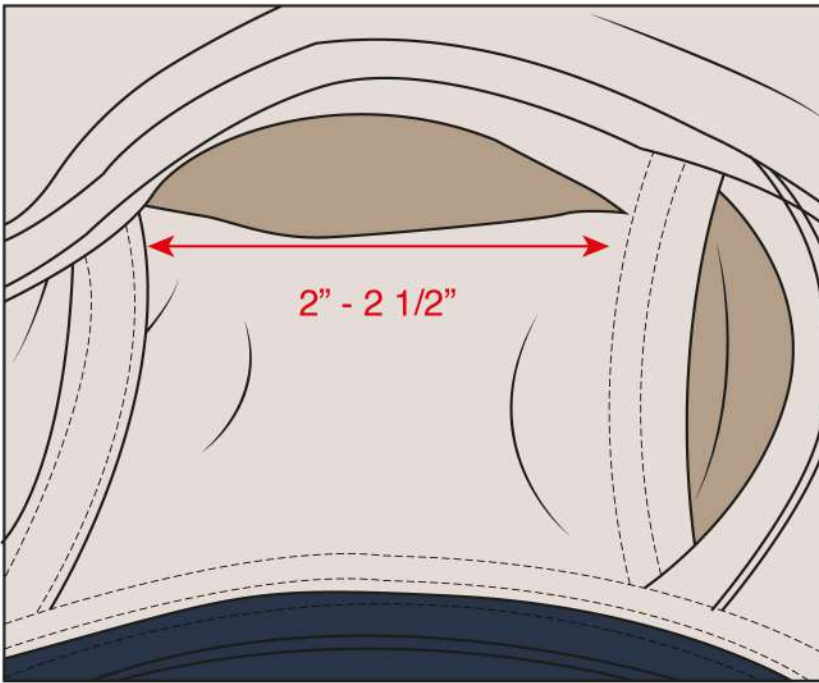
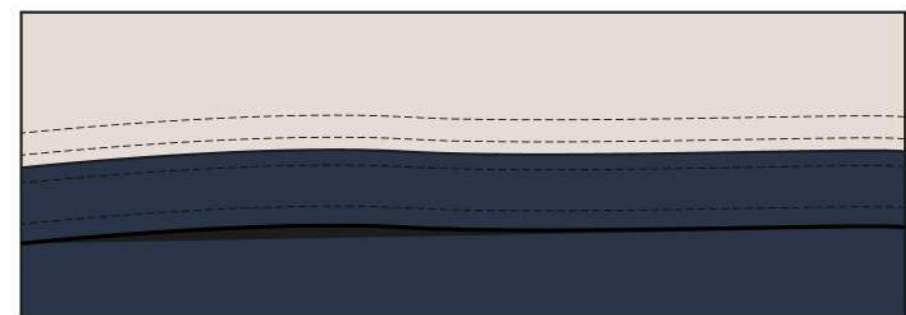
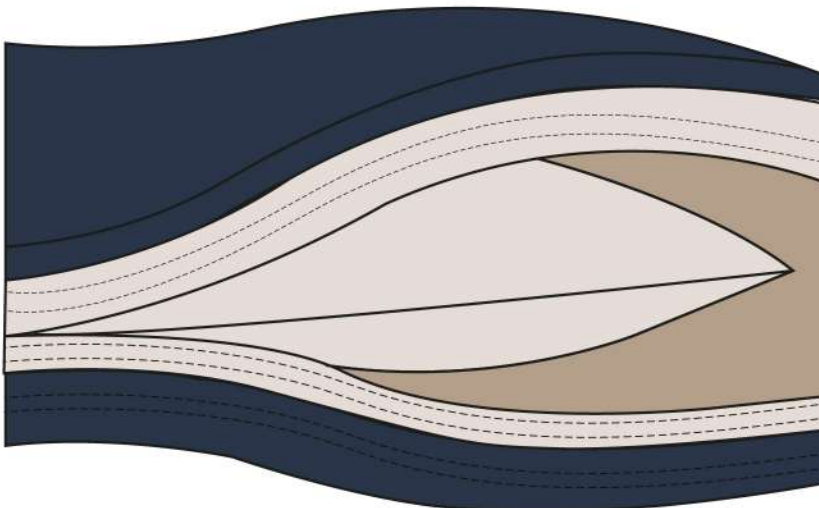
IMPORTANT:

The white bust panel must be lower at the outer edge, ending at the underarm level. Do not extend the panel up toward the shoulder. The previous sample was too high.



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REMOVABLE BRA DETAIL PAGE:																	
FRONT VIEW (INSIDE) Removable bra padding (cup pocket inside lining) Internal opening for pad insertion 																	
INSIDE CONSTRUCTION (BRA LINING)  Internal opening (2" - 2 1/2")																	
REMOVABLE BRA PAD  FRONT VIEW  SIDE VIEW PAD SPECIFICATION (EXAMPLE) - Removable foam pad - Medium support - Smooth finish - Breathable - Shape: Round / Contour - Thickness: 5-8 mm (confirm with supplier)																	
4. OPENING CONSTRUCTION (INSIDE VIEW)  2" - 2 1/2" - Clean-finished opening for removable pads. - Opening length: 2" - 2 1/2" (50 - 65 mm). - Finished with self-fabric binding or folded seam. - Bartack at both ends for reinforcement. - Position inside side seam or lower bust area (placement as shown).	1. BRA LINING (INSIDE)  -Double layer performance lining at bust. - Soft, breathable, stretch lining. - Provides support and pocket for removable pads. - Join lining to outer bust panel with 4NDL overlock. - S/A: 3/8" (10 mm)	2. BUST PANEL JOIN (OUTSIDE)  - Join contrast bust panel to main body with 4NDL overlock. - S/A: 3/8" (10 mm). - Topstitch 1/8" (3 mm) from seam on bust panel side.	3. UNDERBUST SEAM (OUTSIDE)  - Join bust section to body with 4NDL overlock. - S/A: 3/8" (10 mm). - Topstitch 1/8" (3 mm) parallel to seam on body side. - Maintain stretch and clean appearance.														
PAD INSERTION STEPS 1  Locate internal opening inside lining. 2  Insert pad through opening. 3  Adjust pad position and ensure it sits flat.		SECTION VIEW (LAYER CONSTRUCTION)  Outer Fabric (bust panel) Lining Fabric (double layer) pad (removable) Lining Fabric Main Body Fabric	SEWING SPECIFICATIONS <table><tr><td>SEAM TYPE(MAIN)</td><td>4- Thread Overlock (ISO 514/516 or equivalent)</td></tr><tr><td>SEAM ALLOWANCE</td><td>3/8" (10 mm) unless otherwise specified</td></tr><tr><td>TOPSTITCH</td><td>2NDL coverstitch (ISO 406) 1/8" (3 mm) from seam</td></tr><tr><td>BARTACK</td><td>Standard bartack at opening ends</td></tr><tr><td>THREAD</td><td>Polyester core-spun / stretch thread (eg. Tex 24)</td></tr><tr><td>NEEDLE</td><td>Stretch needle (eg. SCHMETZ Super Stretch 75/11)</td></tr><tr><td>OTHER</td><td>Maintain full stretch and smooth appearance.</td></tr></table>	SEAM TYPE(MAIN)	4- Thread Overlock (ISO 514/516 or equivalent)	SEAM ALLOWANCE	3/8" (10 mm) unless otherwise specified	TOPSTITCH	2NDL coverstitch (ISO 406) 1/8" (3 mm) from seam	BARTACK	Standard bartack at opening ends	THREAD	Polyester core-spun / stretch thread (eg. Tex 24)	NEEDLE	Stretch needle (eg. SCHMETZ Super Stretch 75/11)	OTHER	Maintain full stretch and smooth appearance.
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BILL OF MATERIALS

FRONT



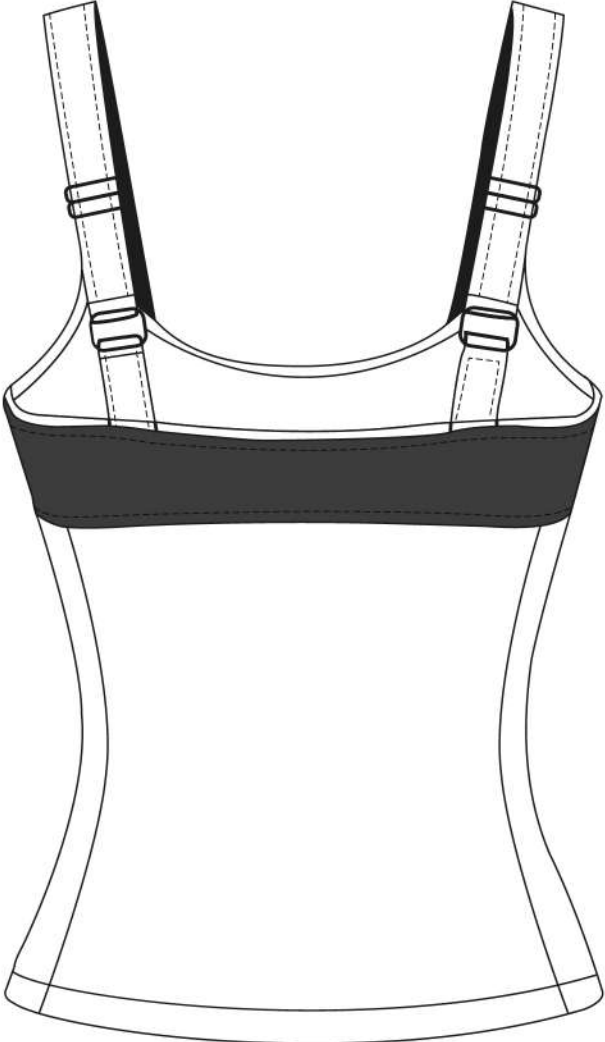
MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1
COLORWAY 1	
1 ST FIT SAMPLE	NAVY
DATE OF COMPLETION	

BACK



CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

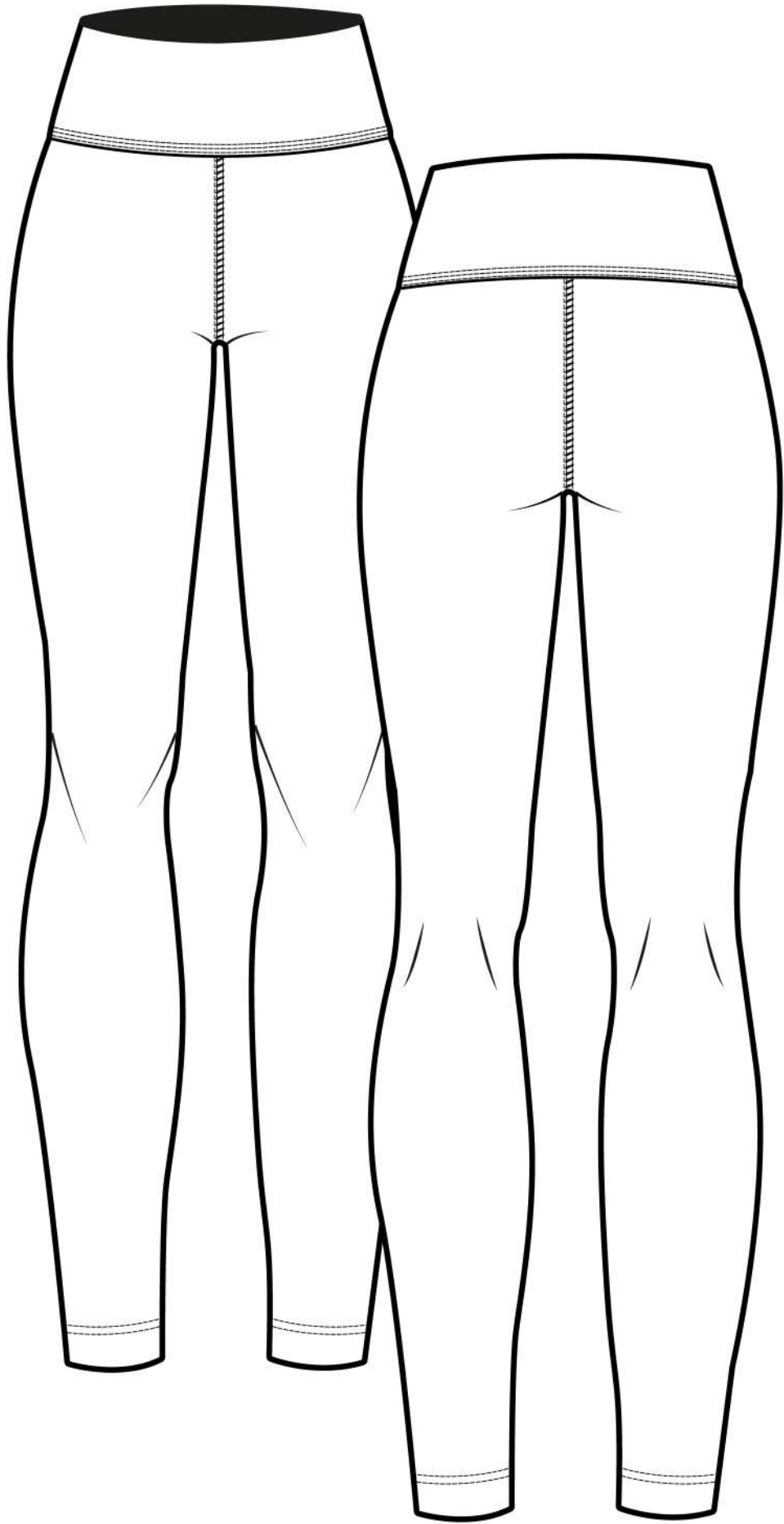
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BILL OF MATERIALS

FRONT & BACK



MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1
---------------	---

COLORWAY 1	
1 ST FIT SAMPLE	NAVY
DATE OF COMPLETION	

CONTRAST A SWATCH

SWATCH HERE

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BILL OF MATERIALS			COLORWAY 1	
			NAVY / OFF WHITE	
	DESCRIPTION	PERFORMANCE JERSEY		
	STYLE NO.			
	PLACEMENT	BRA TOP (BODY) + LEGGING		
	CONTENT	88% NYLON 12% SPANDEX		
	WIDTH	58" / 147 CM		
	WEIGHT/LENGTH	220-250 GSM	NAVY	OFF WHITE
	YIELD	2.20 M / PC (SET, SIZE M)		
	VENDOR			
	DESCRIPTION	PERFORMANCE JERSEY		
	STYLE NO.			
	PLACEMENT	BRA TOP (BUST PANELS)		
	CONTENT	78% NYLON 22% SPANDEX		
	WIDTH	58" / 147 CM		
	WEIGHT/LENGTH	220 - 250 GSM	NAVY	OFF WHITE
	YIELD	0.30 M / PC (SET, SIZE M)		
	VENDOR			
	DESCRIPTION	STRETCH MESH		
	STYLE NO.			
	PLACEMENT	BRA TOP (LINING / CUP POCKET)		
	CONTENT	82% NYLON 18% SPANDEX		
	WIDTH	58" / 147 CM		
	WEIGHT/LENGTH	150 GSM	NAVY	OFF WHITE
	YIELD	0.30 M / PC (SET, SIZE M)		
	VENDOR			
	DESCRIPTION	REMOVABLE FOAM BRA CUP		
	STYLE NO.			
	PLACEMENT	BRA TOP (REMOVABLE PADDING)		
	CONTENT	POLYURETHANE FOAM		
	SIZE	MEDIUM SUPPORT (S/M/L)		
	THICKNESS	5 - 8 MM	NAVY	OFF WHITE
	YIELD	1 PAIR / PC		
	VENDOR			

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BILL OF MATERIALS			COLORWAY 1	
			NAVY / OFF WHITE	
	DESCRIPTION	3-THREAD FLATLOCK — MAIN CONSTRUCTION THREAD		
	STYLE NO.			
	PLACEMENT	THROUGHOUT BODY — SIDE, INSEAM, RAGLAN, RISE, CB		
	CONTENT	NYLON/POLYESTER CORE		
	WIDTH	ISO 401 — 3 (1 NDL / 2 LOOPER) — S/A: 3/8"	DTM	DTM
	WEIGHT/LENGTH	TEX 24		
	YIELD			
	VENDOR			
	DESCRIPTION	4-NDL OVERLOCK — SAFETY STITCH		
	STYLE NO.			
	PLACEMENT	WB ATTACH, NECKLINE/ARMHOLE BINDING, BACK YOKE		
	CONTENT	NYLON/POLYESTER CORE		
	WIDTH	ISO 516 — SAFETY STITCH — S/A: 3/8"	DTM	DTM
	WEIGHT/LENGTH	TEX 24		
	YIELD			
	VENDOR			
	DESCRIPTION	2-NDL COVERSTITCH — HEM & TOPSTITCH		
	STYLE NO.			
	PLACEMENT	BAND SEAM, CUFF/LEG HEM, WB EDGE, TOPSTITCH		
	CONTENT	POLYESTER CORE		
	WIDTH	ISO 406 — 2 NDL — S/A: 1/4"	DTM	DTM
	WEIGHT/LENGTH	TEX 24		
	YIELD			
	VENDOR			
	DESCRIPTION	POLYESTER CORE SPUN		
	STYLE NO.			
	PLACEMENT	ALL SEAMS		
	CONTENT	100% POLYESTER		
	WIDTH		DTM	DTM
	WEIGHT/LENGTH	TEX 24		
	YIELD			
	VENDOR			

BRA TANK TOP

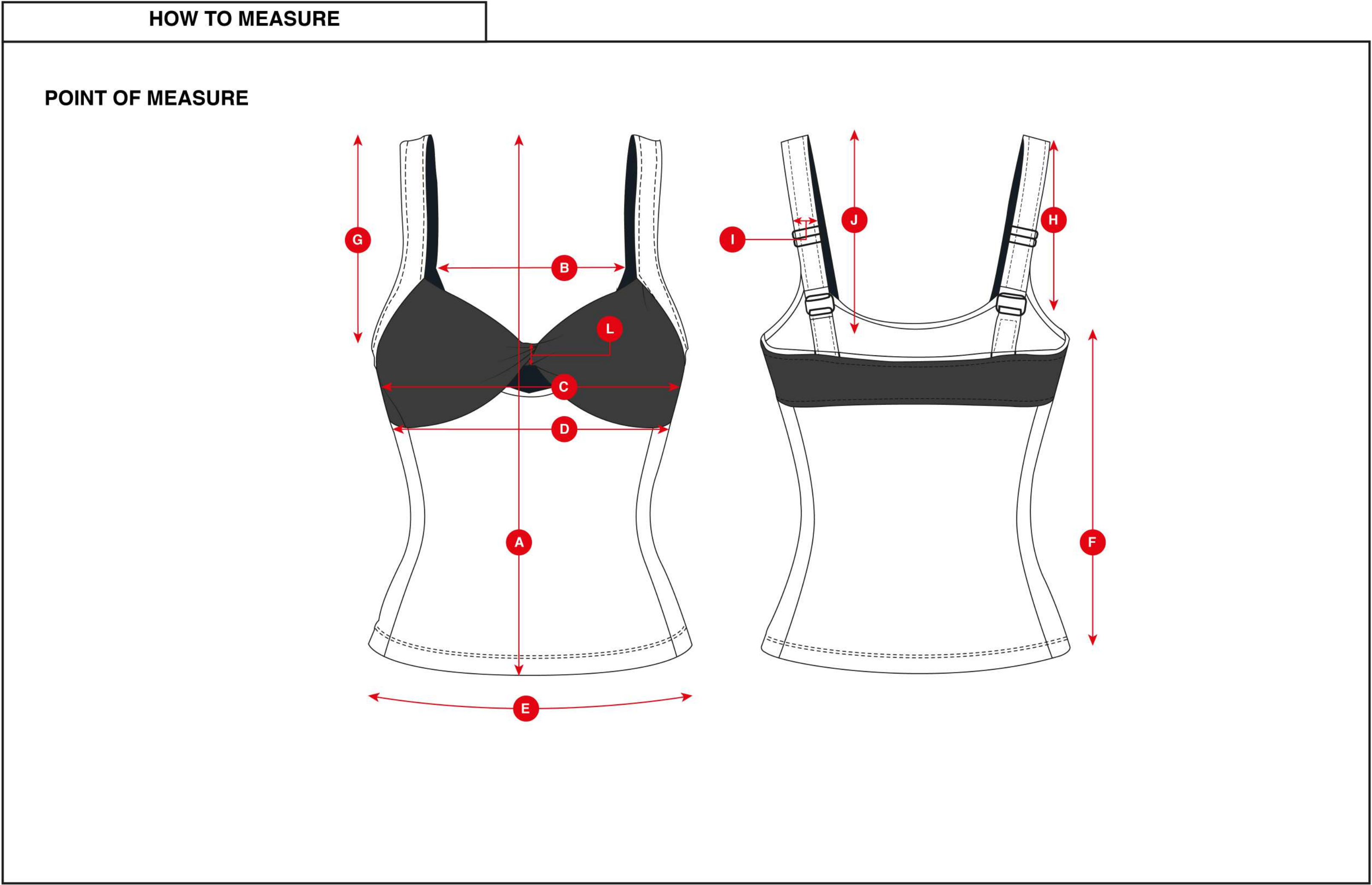
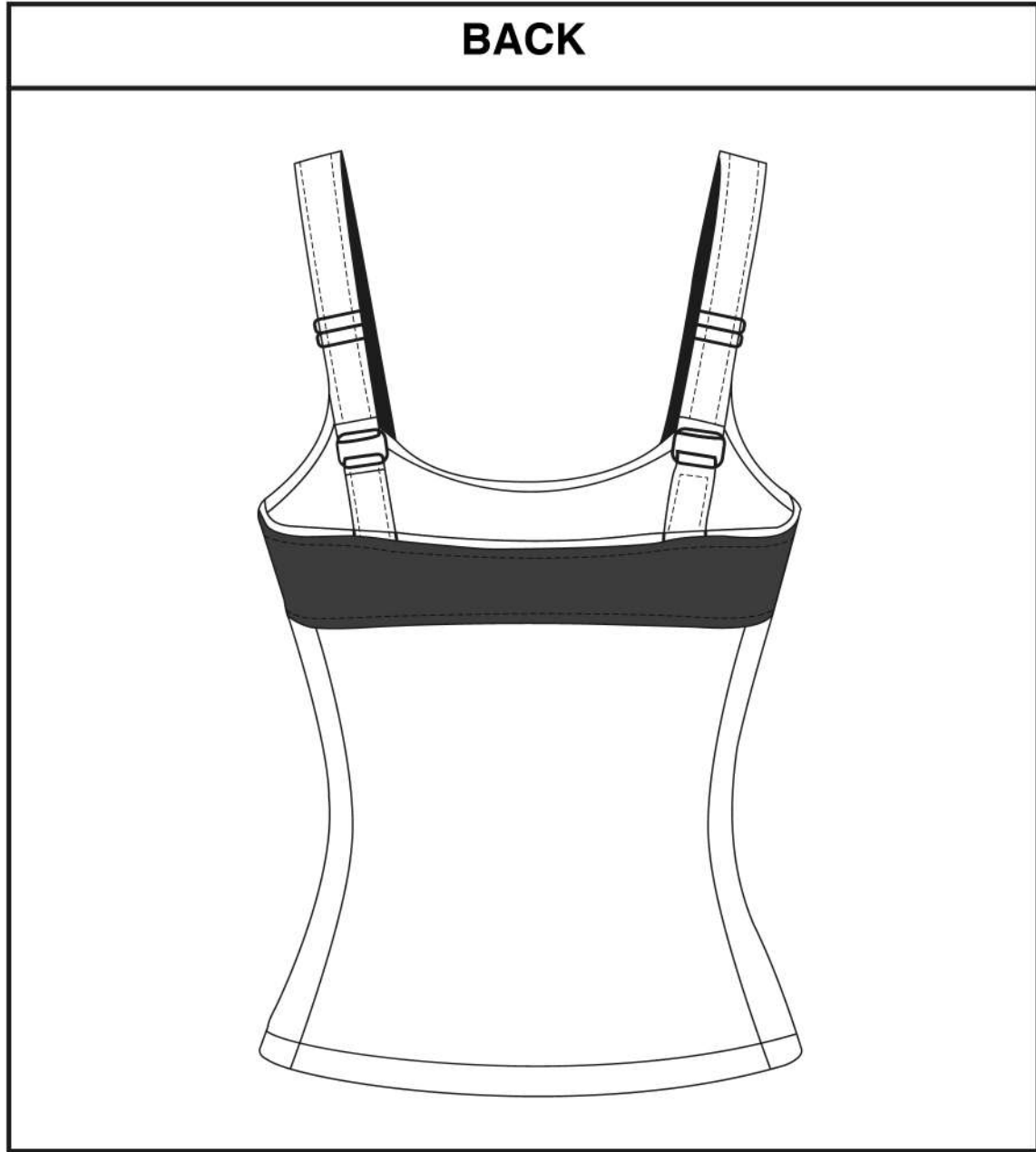
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CODE	DESCRIPTION	S	M	L	TOL (+/-)
A	CF LENGTH (FROM HPS)	17	17 1/2	18	1/4
B	FRONT NECK WIDTH	6 1/2	6 3/4	7	1/4
C	BUST WIDTH (1" BELOW AH)	15	16	17	1/2
D	UNDERBUST WIDTH	13	14	15	1/2
E	HEM WIDTH	14	15	16	1/2
F	SIDE SEAM LENGTH	8 1/2	8 3/4	9	1/4
G	ARMHOLE DEPTH (FRONT)	6 3/4	7	7 1/4	1/4
H	ARMHOLE DEPTH (BACK)	6 3/4	7	7 1/4	1/4
I	STRAP WIDTH	1/2	1/2	1/2	0
J	STRAP LENGTH (ADJUSTABLE)	10 - 18	10 - 18	10 - 18	-
k	BACK WIDTH (AT TOP EDGE)	13	14	15	1/2
L	BUST PANEL HEIGHT (CF)	3 1/2	3 3/4	4	1/4

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LEGGING SET

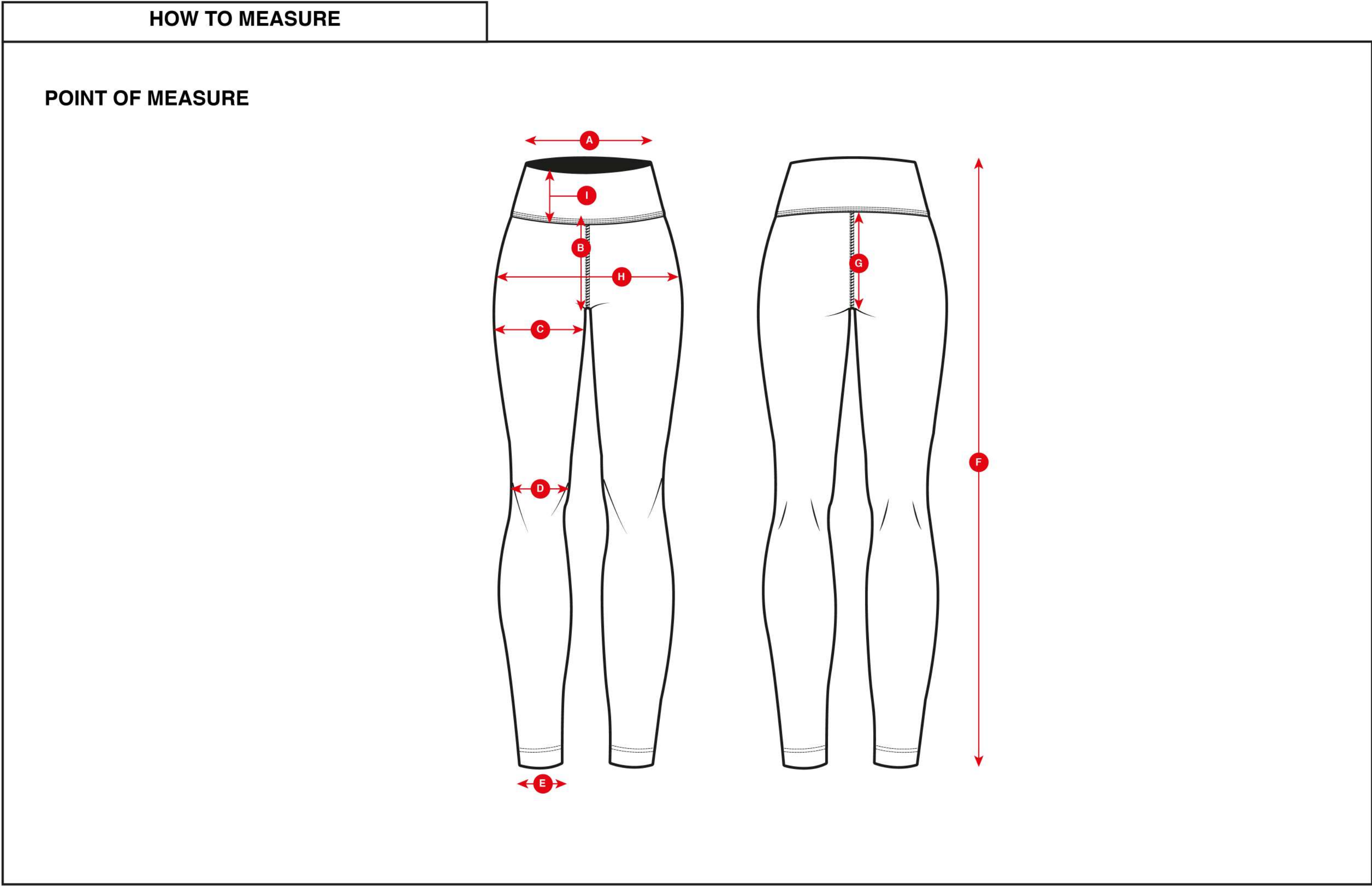
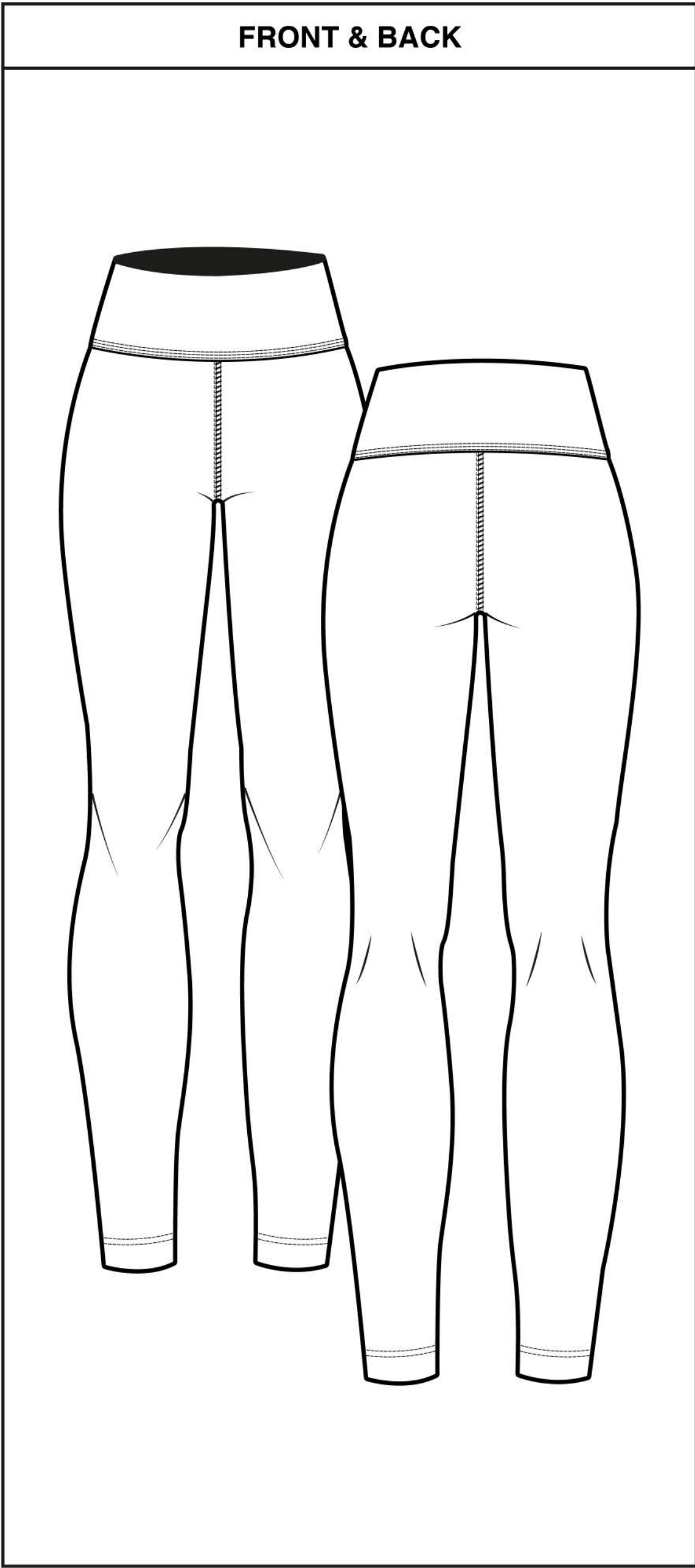
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CODE	DESCRIPTION	S	M	L	TOL (+/-)
A	WAISTBAND WIDTH (RELAXED)	12	13	14	1/2
B	FRONT RISE (INCL. WB)	8 1/2	8 3/4	9	1/4
C	THIGH WIDTH (1" BELOW CROTCH)	9 1/2	10	10 1/2	1/4
D	KNEE WIDTH	6 1/2	6 3/4	7	1/4
E	LEG OPENING WIDTH	8 1/2	8 3/4	9	1/4
F	OUT SEAM LENGTH (INCL WB)	37	37 1/2	38	1/2
G	BACK RISE (INCL WB)	10 3/4	11	11 1/4	1/4
H	HIP WIDTH (7" BELOW WB)	15	16	17	1/2
I	WAISTBAND HEIGHT	3	3	3	0

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1ST FIT COMMENTS	NAVY	OFF-WHITE
[FIT COMMENTS]		