

DEVELOPMENT TECH PACK

LABEL	MIRA ACTIVEWEAR	DESCRIPTION	BRA TANK TOP + FLARE PANT SET	CATEGORY	WOMEN'S
CLIENT NAME	MIRA	STYLE NO.	MM-S002	DATE CREATED	09-04-26
SEASON	SS26	SIZE SCALE	S-M-L	STATUS	DEVELOPMENT
NOTES: STYLE NAME - MISSION					

COLORWAY PAGE

COLOR PAGE:

FIT

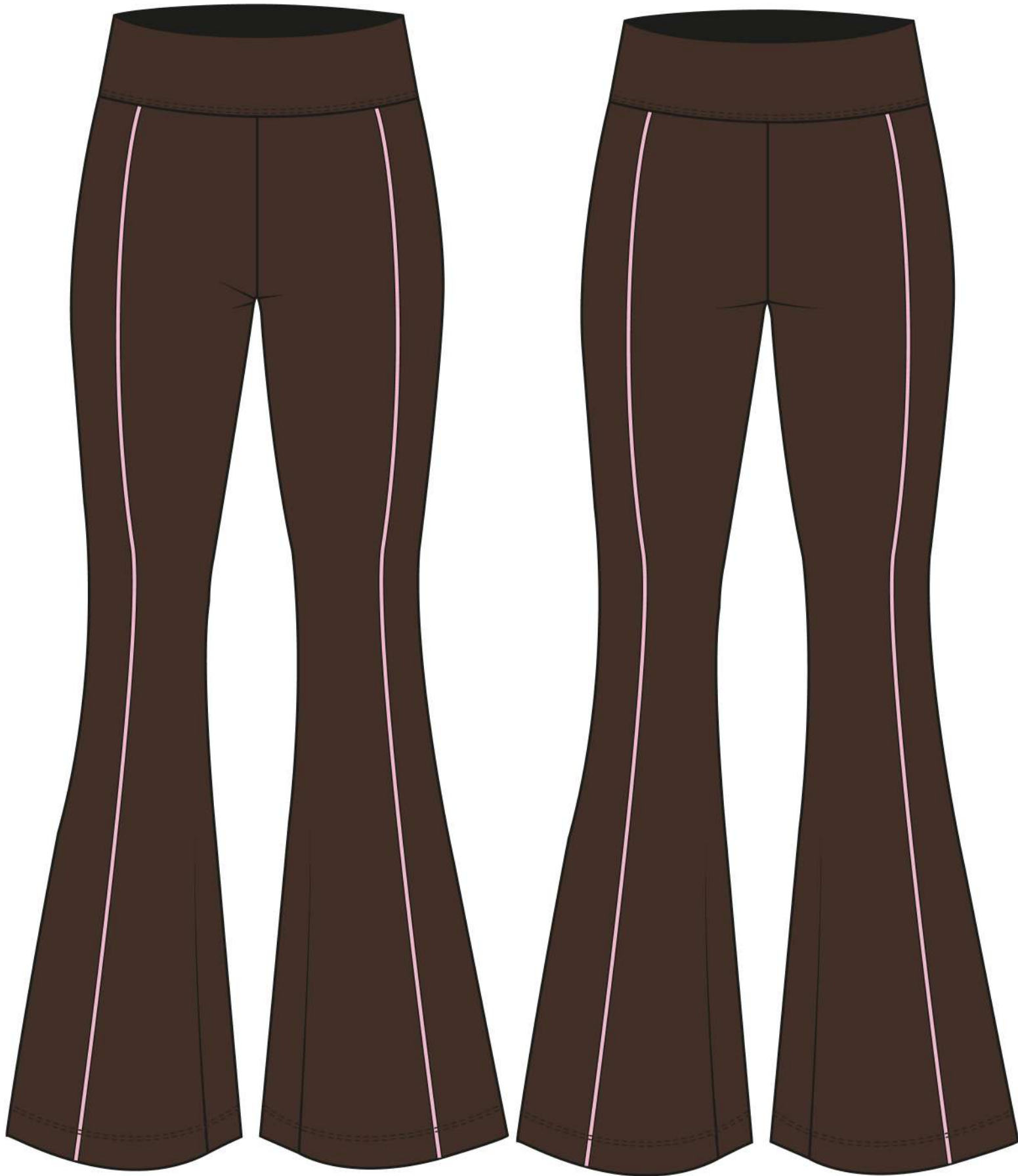
- Fitted Tank Top (hits below belly button)
- Wide Shoulder Straps
- Removable Bra Padding
- Contrast Pink Overlay Detail
- Fitted Thigh + Flare Leg

COLORWAYS

CHOCOLATE BROWN
19-0912 TCX

LIGHT PINK
13-2005 TCX

FLARE PANT



FRONT VIEW

BACK VIEW

TANK TOP



FRONT VIEW

BACK VIEW

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CONSTRUCTION PAGE 1: top

The diagram shows a front view of a women's bra tank top. It features a U-neckline, armholes, and side seams. Red arrows point from text labels to specific construction details on the garment.

ARMHOLE
turnback finish
W/ 1/4" 2NDL coverstitch
S/A: 3/8"
Stitching distance from edge: 1/8"

NECKLINE
turnback finish
W/ 1/4" 2NDL coverstitch
S/A: 3/8"
Stitching distance from edge: 1/8"

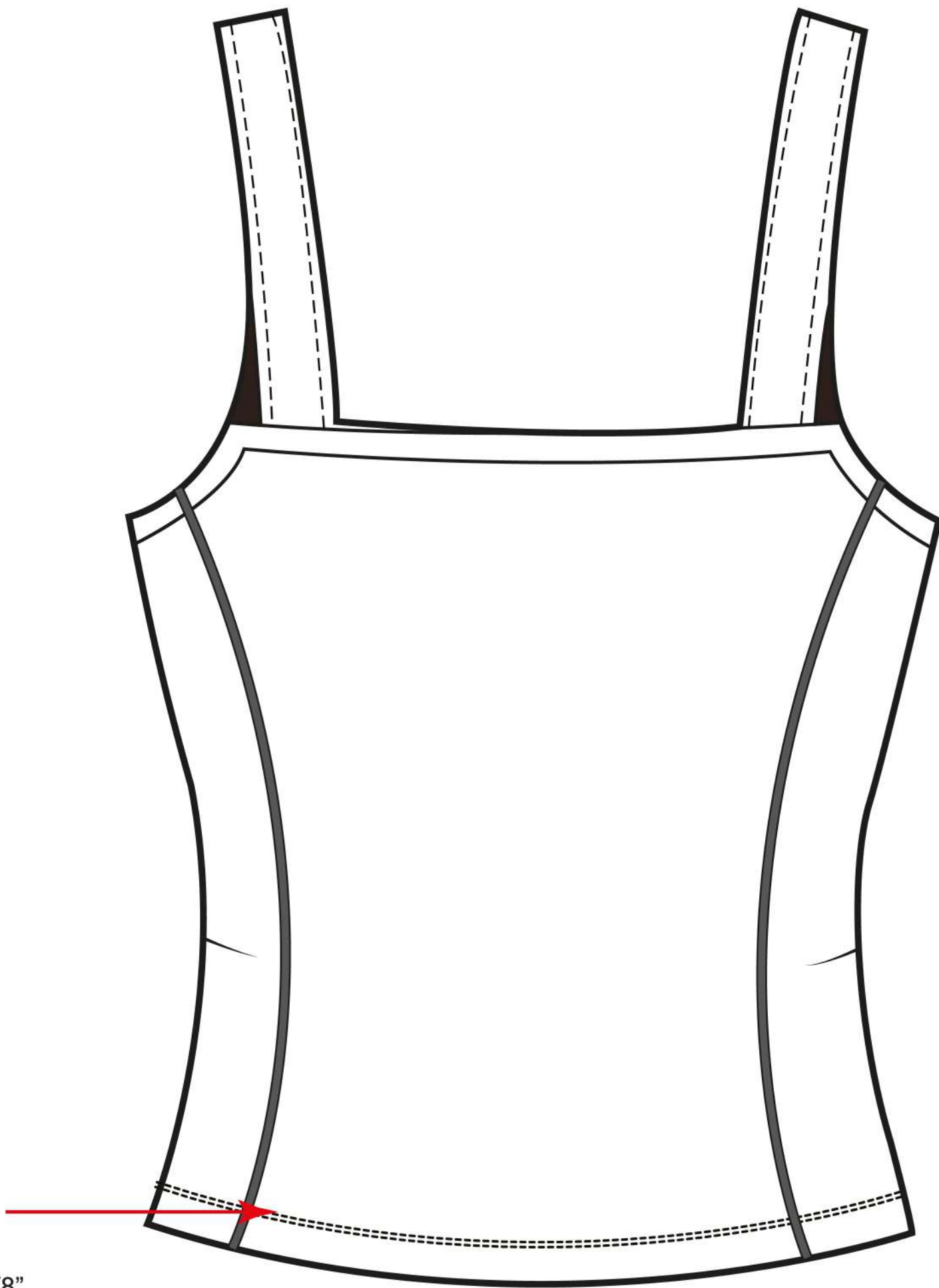
SIDE SEAMS
join FRT & BCK
W/ 4-thread overlock
S/A: 3/8"
press seam toward BCK

PINK OVERLAY PANEL
pink contrast overlay
applied on top of main fabric
edge stitch both sides @ 1/8"
from edge of overlay.
NOT PRINT - separate
fabric panel.

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CONSTRUCTION PAGE 1: top

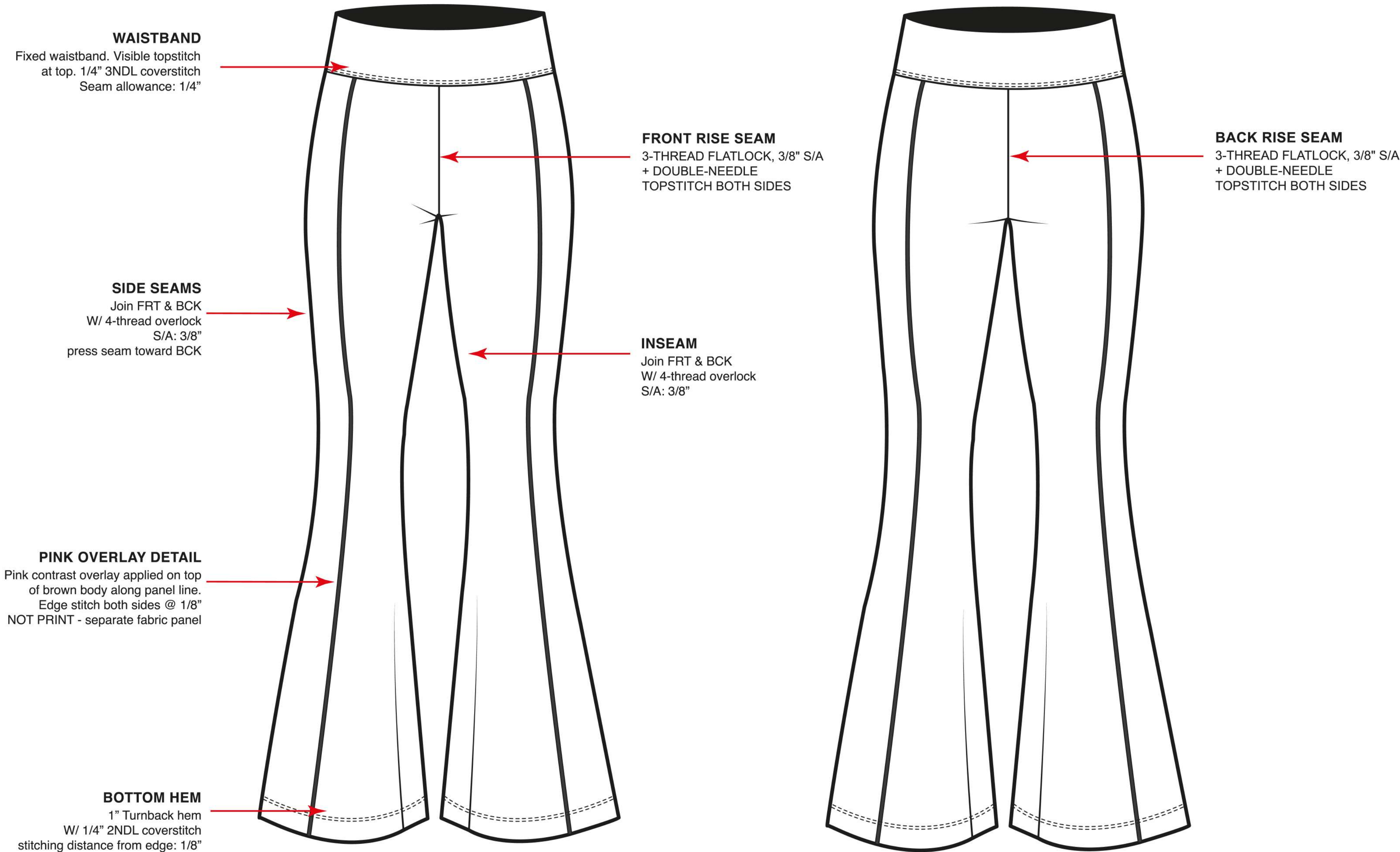


BOTTOM HEM
3/4" turnback hem
W/ 1/4" 2NDL coverstitch
stitching distance from edge: 1/8"

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CONSTRUCTION PAGE 2: pants



DEVELOPMENT TECH PACK

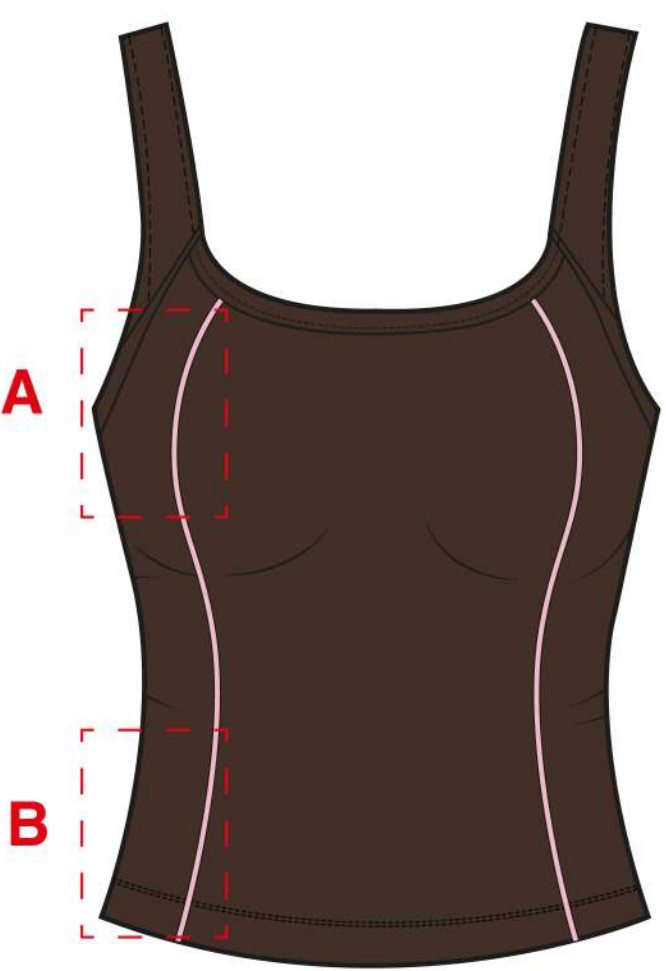
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CONSTRUCTION PAGE 3:

FRONT TECHNICAL VIEWS

A

B



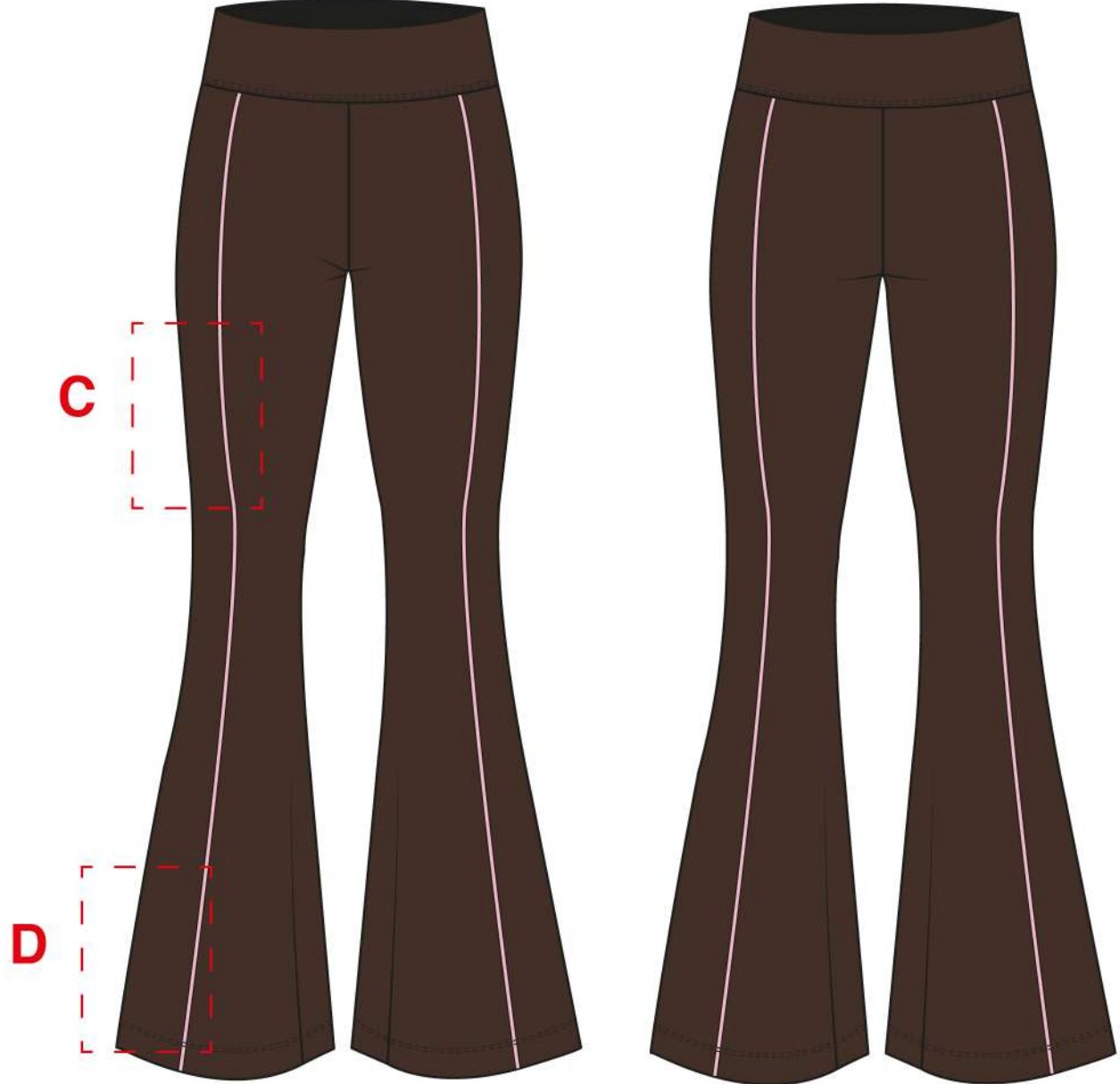
TANK TOP - FRONT VIEW



TANK TOP - BACK VIEW

C

D



PANT - FRONT VIEWPANT - BACK VIEW

PINK OVERLAY CONSTRUCTION (APPLIED ON TOP)

- Pink contrast strip is a separate fabric piece applied on top of main fabric.

- NOT seamless. NOT printed. NOT an inset panel.

- Secure with visible topstitching along BOTH sides of the pink strip.

- Use stretch thread and stitch type suitable for activewear (e.g. 2NDL or 1/4" SNLS).

- Maintain consistent trim width and placement on both sides.

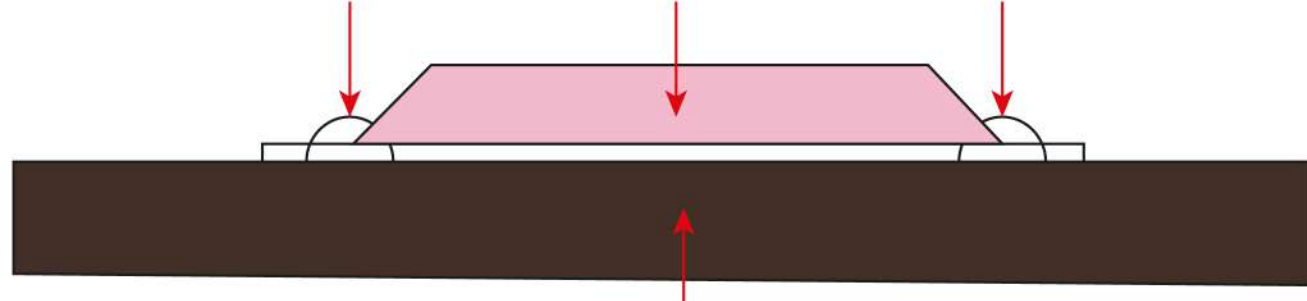
- Trim must be flat, smooth, and durable (no puckering).

CROSS SECTION (SIDE VIEW)

Topstitch 1/8" (3 mm)

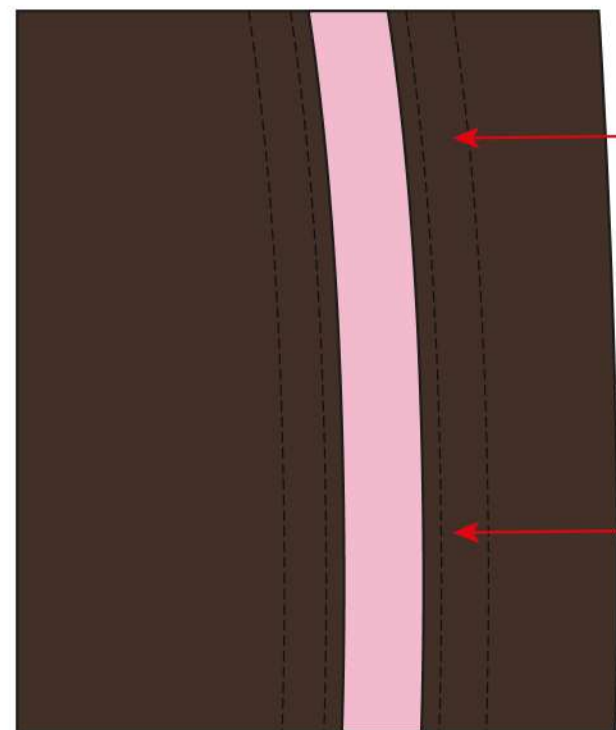
Pink overlay strip (separate fabric)

Topstitch 1/8" (3 mm)



Main fabric (Chocolate Brown)

A. TOP - SIDE PANEL DETAIL (UPPER)

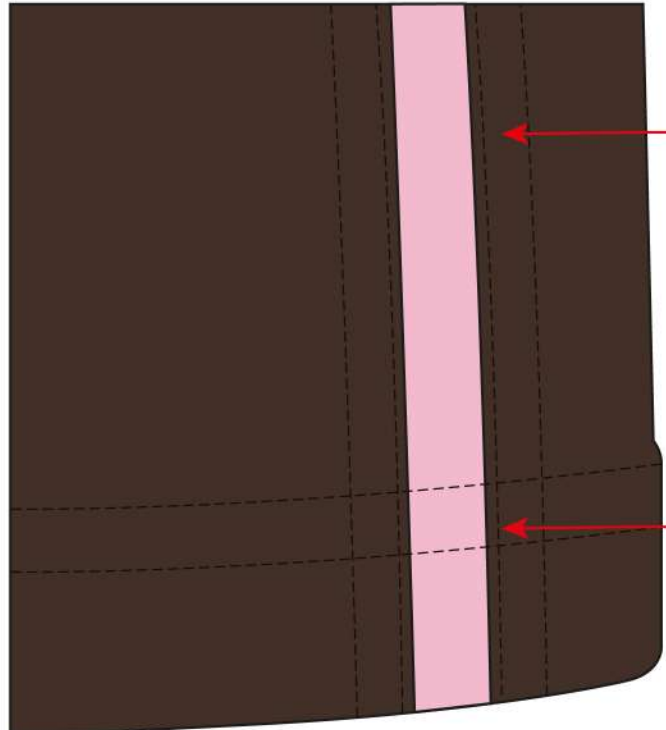


VISIBLE TOPSTITCH 1/8" (3 mm)

VISIBLE TOPSTITCH 1/8" (3 mm)

Pink contrast strip applied on top of main fabric. Secure with visible stitching on both sides.

B. TOP - SIDE PANEL DETAIL (HEM)

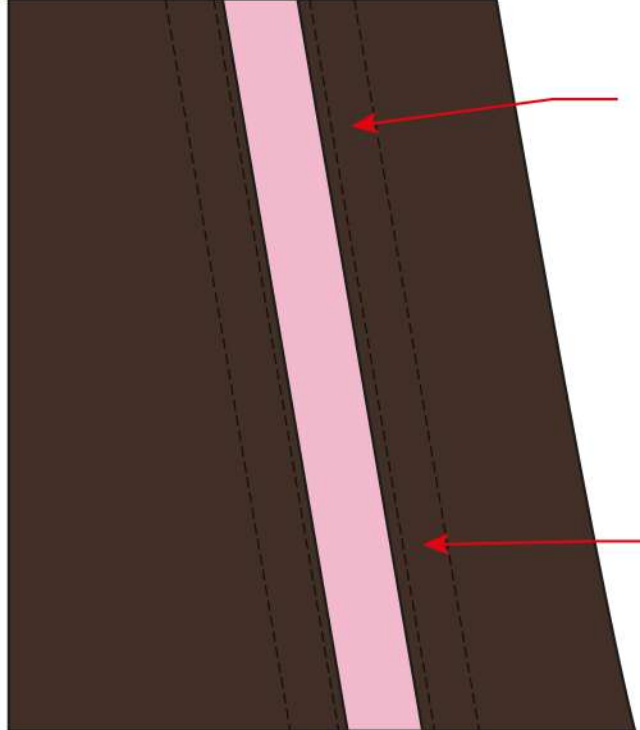


VISIBLE TOPSTITCH 1/8" (3 mm)

VISIBLE TOPSTITCH 1/8" (3 mm)

Continue pink overlay to hem. Keep even stitching and clean finish.

C. PANT - SIDE PANEL DETAIL (THIGH)

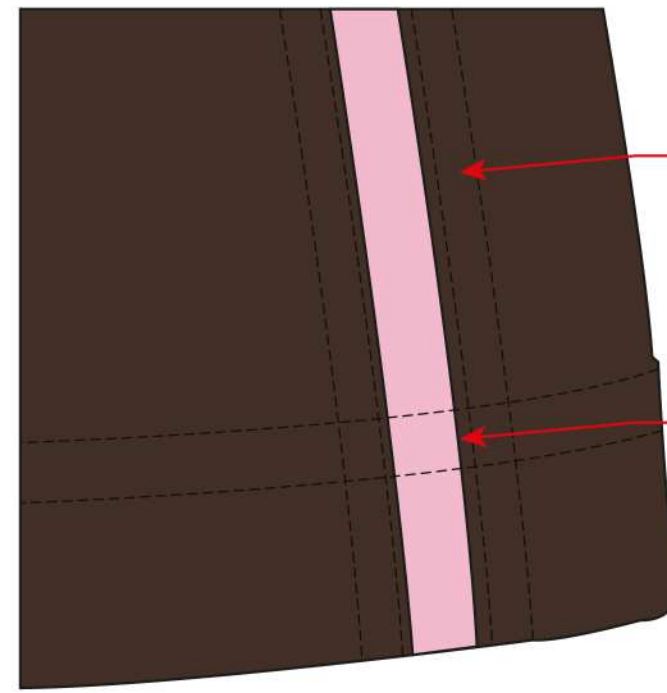


VISIBLE TOPSTITCH 1/8" (3 mm)

VISIBLE TOPSTITCH 1/8" (3 mm)

Pink contrast strip applied on top of main fabric. Secure with visible stitching on both sides.

D. PANT - SIDE PANEL DETAIL (HEM)



VISIBLE TOPSTITCH 1/8" (3 mm)

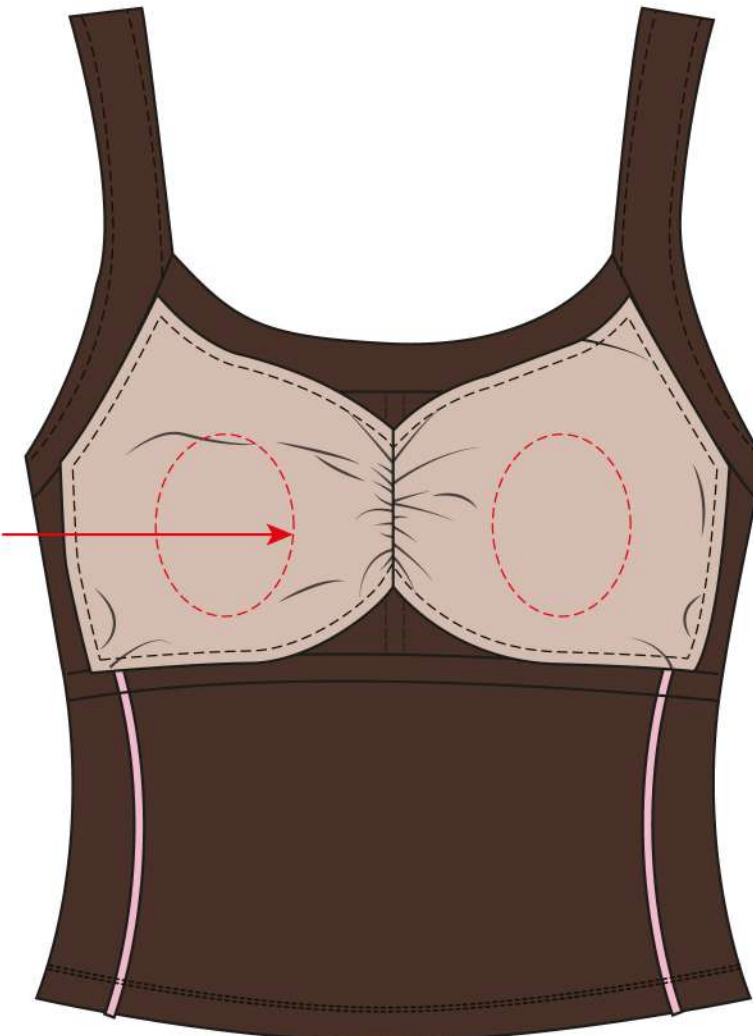
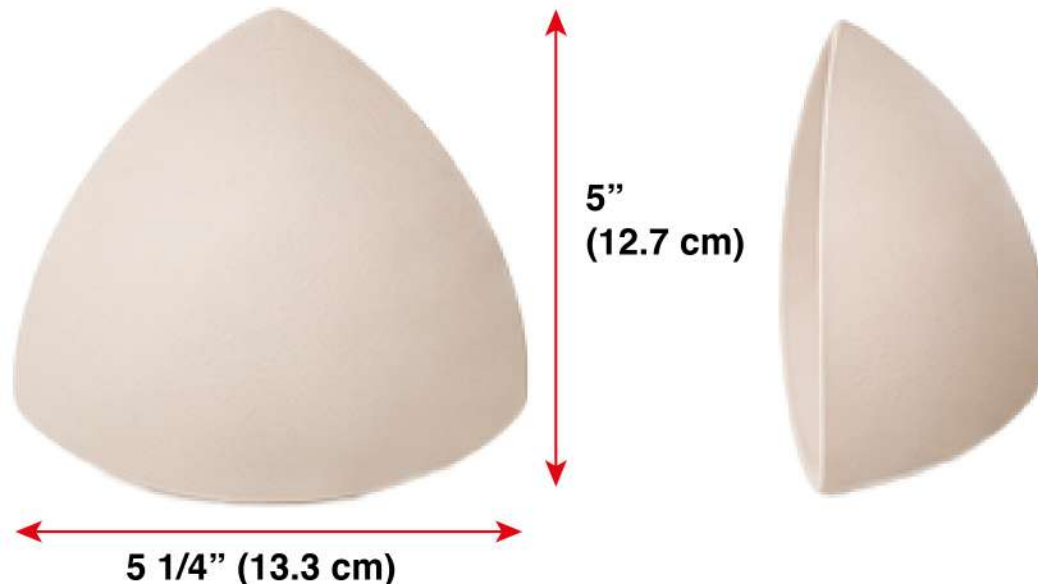
VISIBLE TOPSTITCH 1/8" (3 mm)

Continue pink overlay to hem. Keep even stitching and clean finish.

DESIGNED AND DEVELOPED BY ZAKARIA

DEVELOPMENT TECH PACK

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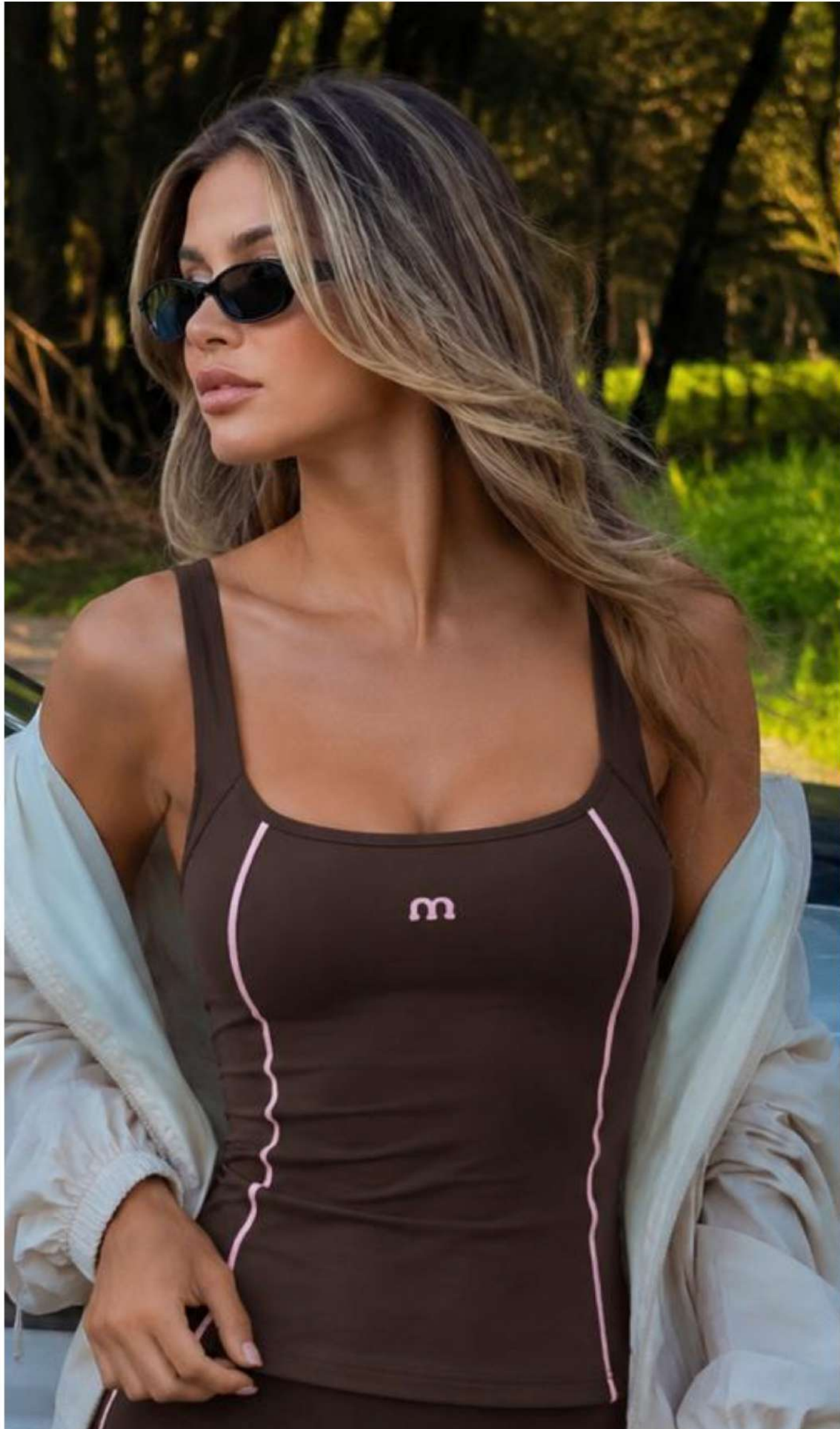
CONSTRUCTION PAGE 3: padding opening			
 FRONT VIEW(INSIDE)  BACK VIEW(INSIDE)		PADDING NOTES Removable bra padding / cups Openings placed closer together (center frnt) One opening per side (total 2 openings) Openings are bound with self-fabric (clean finish no raw edges) Padding can be inserted or removed from the inside Opening stays flat and hidden during wear	PADDING REFERENCE (NOT INCLUDED)  PAD TYPE: Removable molded foam pad THICKNESS: Approx. 6mm PAD ENTRY: Side opening (as specified)
PADDING OPENING DETAIL (INSIDE VIEW)  OPENING LENGTH: 2 1/4" (5.7 cm) OPENING WIDTH: 1" (2.5 cm)	CLOSER SPACING (FRONT VIEW)  2 1/4" (5.7cm) Distance between center of openings (approx. 2 1/4")	OPENING CONSTRUCTION (INSIDE VIEW)  SELF-FABRIC BINDING CLEAN FINISH WITH 4-THREAD OVERLOCK	PADDING INSERTION (STEP)  Insert padding through side opening. Opening is bound and secured with 4-thread overlock.

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REFERENCE PAGE:

FRONT TOP REFERENCE



PANT REFERENCE

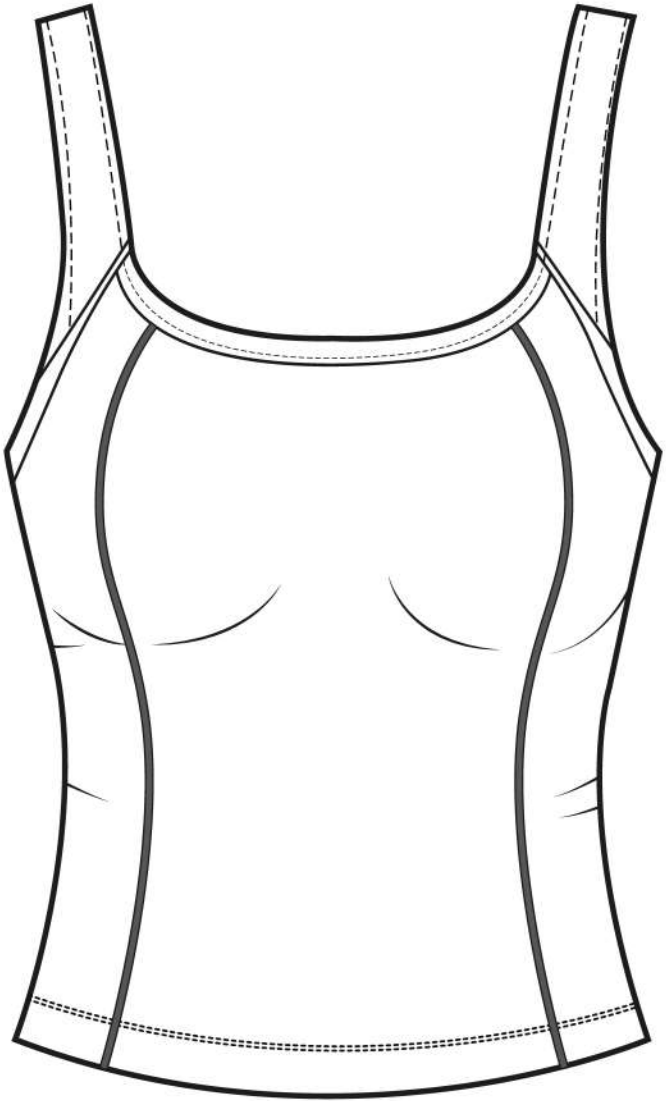


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BILL OF MATERIALS

FRONT



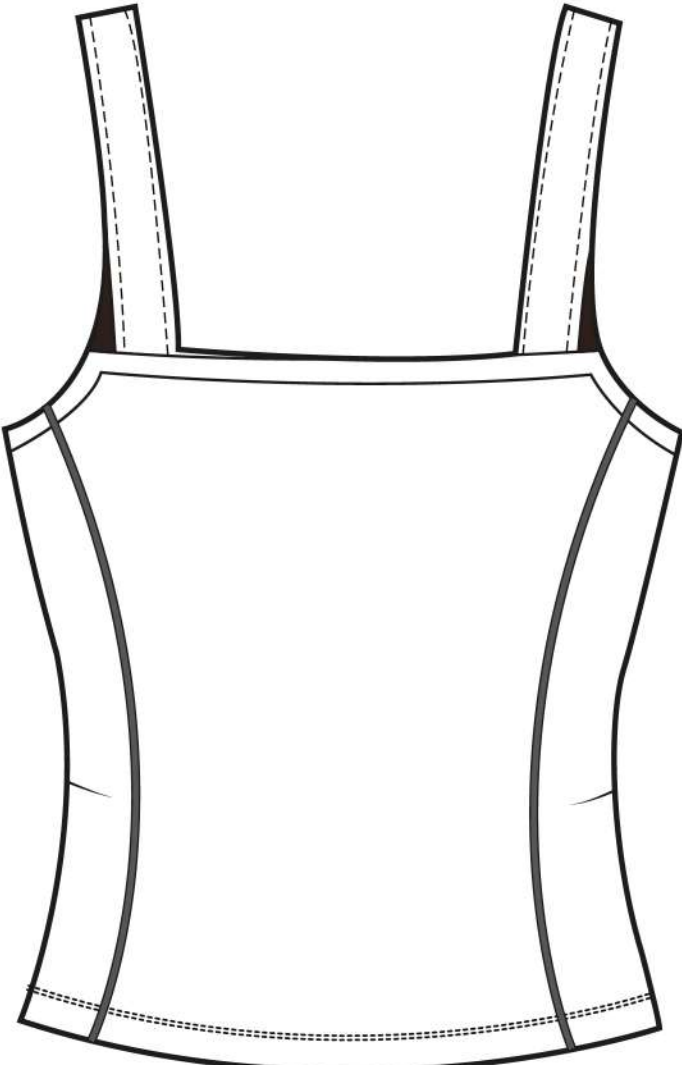
MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1
COLORWAY 1	
1 ST FIT SAMPLE	CHOCOLATE BROWN
DATE OF COMPLETION	

BACK



CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

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BILL OF MATERIALS

FRONT & BACK



MAIN BODY SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

TOTAL SAMPLES	1
---------------	---

COLORWAY 1	
1 ST FIT SAMPLE	CHOCOLATE BROWN
DATE OF COMPLETION	

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

CONTRAST A SWATCH

SWATCH HERE

DESCRIPTION:

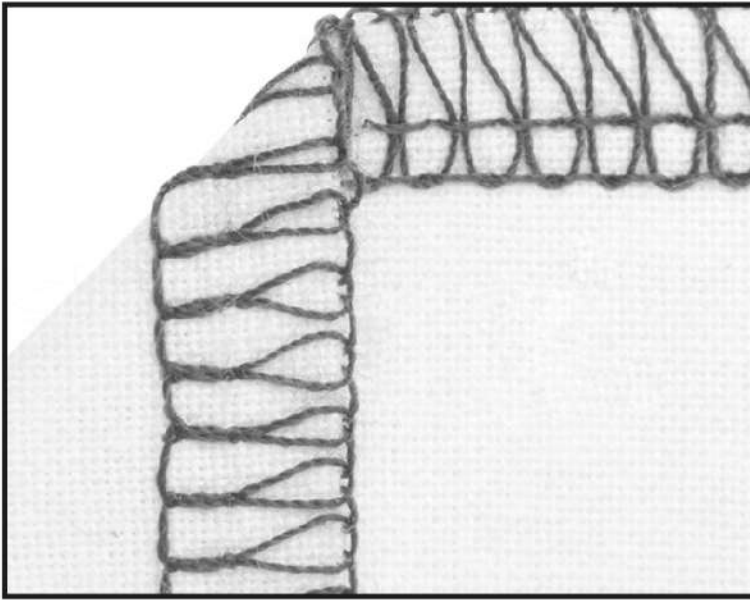
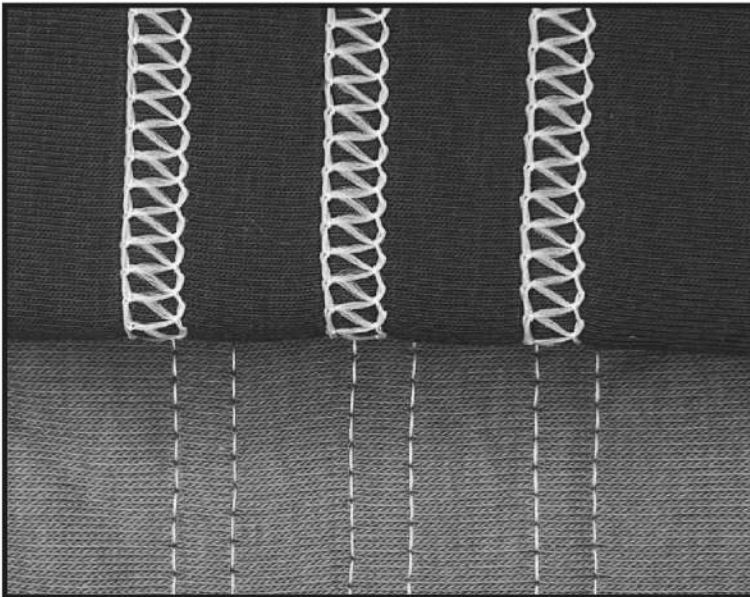
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BILL OF MATERIALS — 1			COLORWAY 1
			CHOCOLATE BROWN
	DESCRIPTION	PERFORMANCE JERSEY	
	STYLE NO.		
	PLACEMENT	TANK TOP (MAIN BODY)	
	CONTENT	75% NYLON / 25% SPANDEX	
	WIDTH	58/60"	
	WEIGHT/LENGTH	220 GSM	
	YIELD		CHOCOLATE BROWN
	VENDOR		19-0912 TCX
	DESCRIPTION	PERFORMANCE JERSEY	
	STYLE NO.		
	PLACEMENT	FLAR PANT (MAIN BODY)	
	CONTENT	75% NYLON / 25% SPANDEX	
	WIDTH	58/60"	
	WEIGHT/LENGTH	220 GSM	
	YIELD		CHOCOLATE BROWN
	VENDOR		19-0912 TCX
	DESCRIPTION	PERFORMANCE LINING	
	STYLE NO.		
	PLACEMENT	BRA LINING (FRONT & BACK)	
	CONTENT	85% NYLON / 15% SPANDEX	
	WIDTH	58/60"	
	WEIGHT/LENGTH	180 GSM	
	YIELD		LIGHT PINK
	VENDOR		13-2005 TCX
	DESCRIPTION	WOVEN ELASTIC	
	STYLE NO.		
	PLACEMENT	PANT WAISTBAND (INSIDE)	
	CONTENT	86% POLYESTER / 14% SPANDEX	
	WIDTH	1 1/2" (3.8 cm)	
	WEIGHT/LENGTH		
	YIELD	1.10 YDS	CHOCOLATE BROWN
	VENDOR		19-0912 TCX

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BILL OF MATERIALS — 1			COLORWAY 1
			CHOCOLATE BROWN
	DESCRIPTION	3-THREAD FLATLOCK — MAIN CONSTRUCTION THREAD	
	STYLE NO.		
	PLACEMENT	THROUGHOUT BODY — SIDE, INSEAM, RAGLAN, RISE, CB	
	CONTENT	NYLON/POLYESTER CORE	
	WIDTH	ISO 401 — 3 (1 NDL / 2 LOOPER) — S/A: 3/8"	
	WEIGHT/LENGTH	TEX 24	
	YIELD		
	VENDOR		DTM
	DESCRIPTION	4-NDL OVERLOCK — SAFETY STITCH	
	STYLE NO.		
	PLACEMENT	WB ATTACH, NECKLINE/ARMHOLE BINDING, BACK YOKE	
	CONTENT	NYLON/POLYESTER CORE	
	WIDTH	ISO 516 — SAFETY STITCH — S/A: 3/8"	
	WEIGHT/LENGTH	TEX 24	
	YIELD		
	VENDOR		DTM
	DESCRIPTION	2-NDL COVERSTITCH — HEM & TOPSTITCH	
	STYLE NO.		
	PLACEMENT	BAND SEAM, CUFF/LEG HEM, WB EDGE, TOPSTITCH	
	CONTENT	POLYESTER CORE	
	WIDTH	ISO 406 — 2 NDL — S/A: 1/4"	
	WEIGHT/LENGTH	TEX 24	
	YIELD		
	VENDOR		DTM
	DESCRIPTION	POLYESTER CORE SPUN	
	STYLE NO.		
	PLACEMENT	ALL SEAMS	
	CONTENT	100% POLYESTER	
	WIDTH		
	WEIGHT/LENGTH	TEX 24	
	YIELD		
	VENDOR		DTM

BRA TANK TOP

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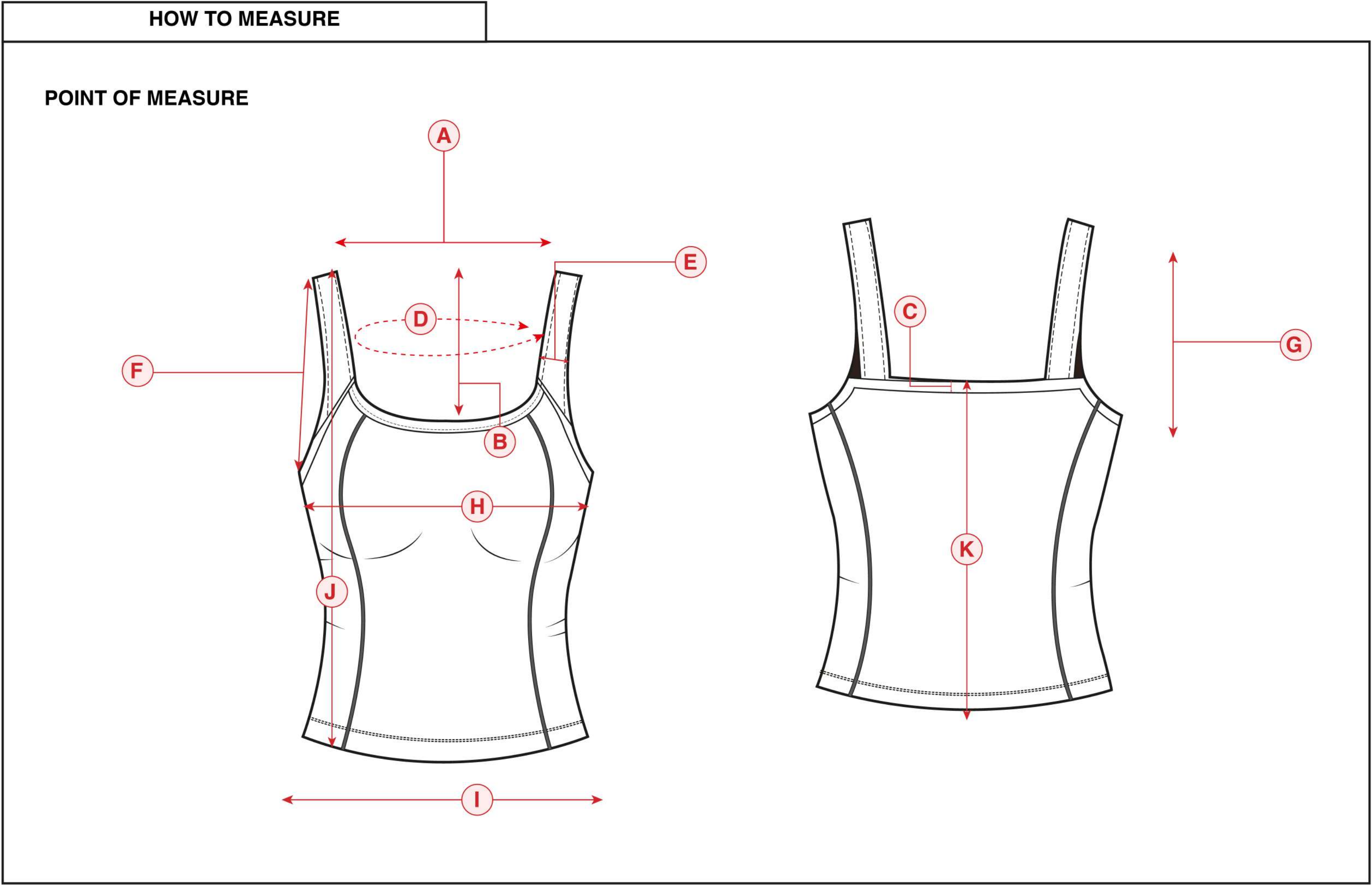
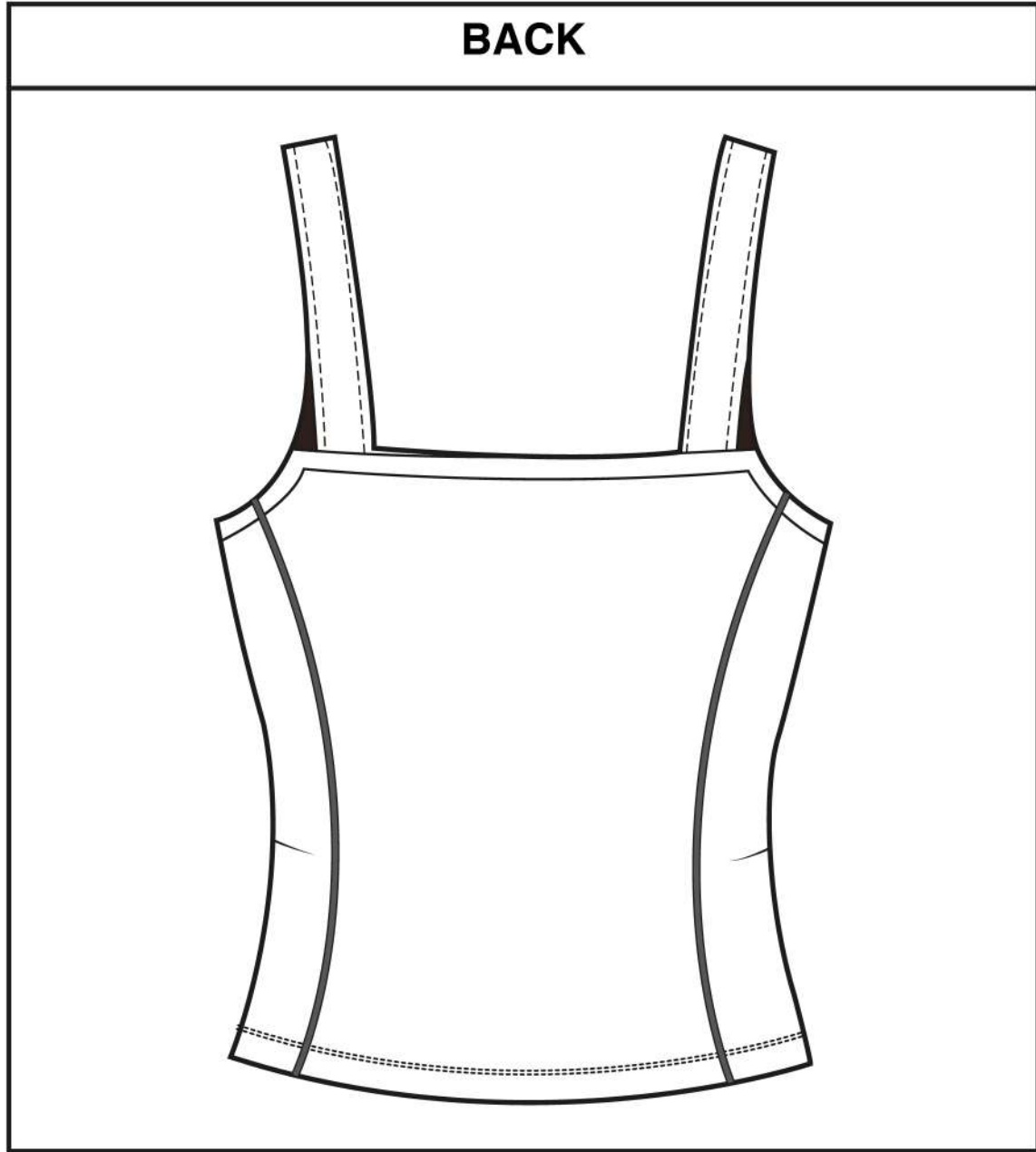
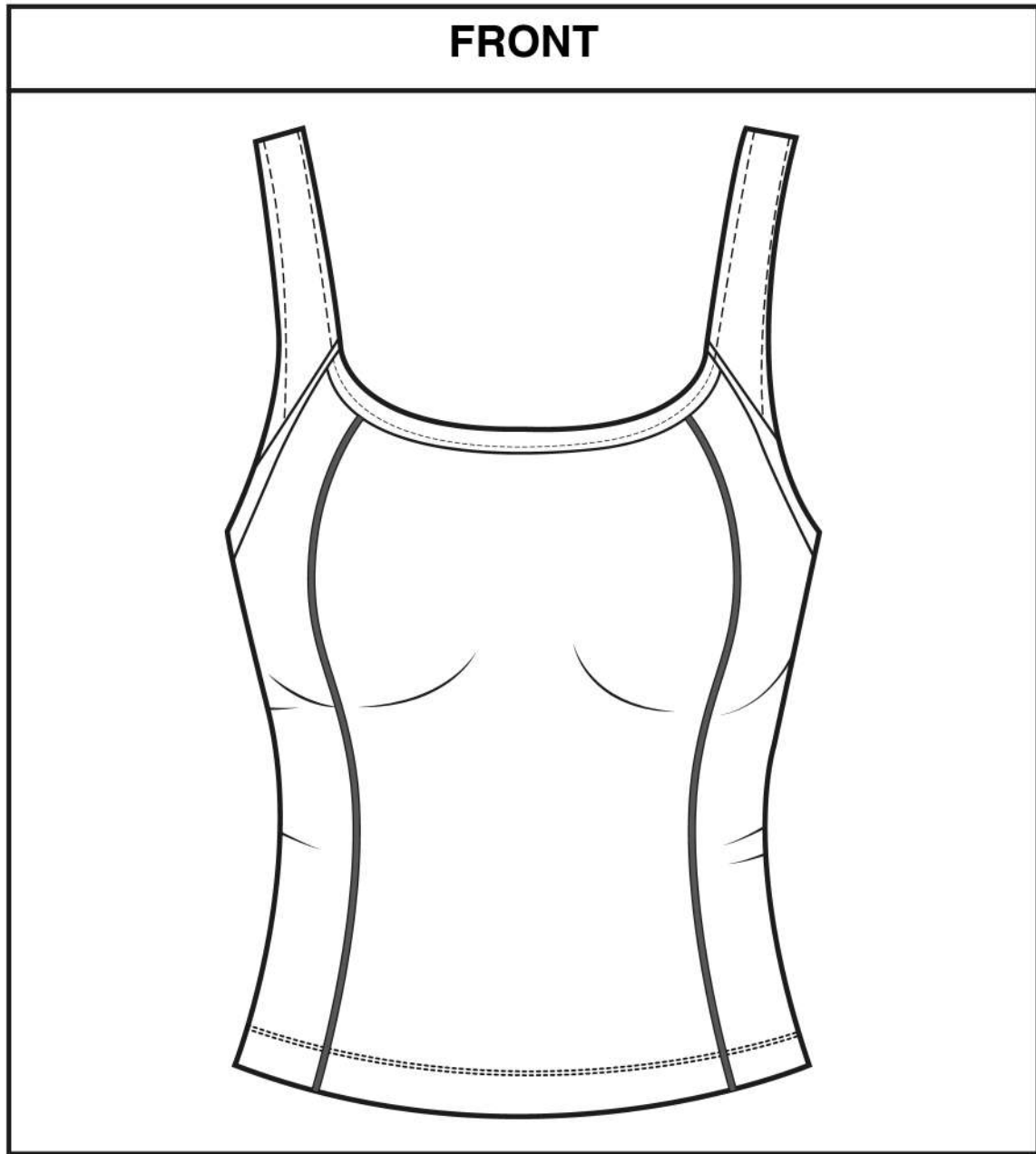
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POINT OF MEASURE (POM) SPEC SHEET

#	POINT OF MEASURE	TOL +/-	INITIAL SPEC	S	M	L
A	NECK WIDTH SEAM TO SEAM	1/8	—	0	1/4	1/2
B	FR NECK DROP HPS TO SEAM	1/8	—	0	1/4	1/2
C	BK NECK DROP HPS TO SEAM	1/8	—	0	1/8	1/4
D	NECK CIRCUMFERENCE ALONG SEAM OR EDGE	1/2	—	0	1	2
E	STRAP WIDTH	1/8	—	0	0	0
F	ARMHOLE FR RAGLAN LENGTH	1/4	—	0	3/8	3/4
G	ARMHOLE BK RAGLAN LENGTH	1/4	—	0	3/8	3/4
H	CHEST CIRC 1" FROM AH RELAXED	1/2	—	0	1 1/2	3
I	SWEEP CIRC ALONG EDGE	1/2	—	0	1 1/2	3
J	FR LENGTH HPS TO HEM EDGE	1/4	—	0	1/2	1
K	CB LENGTH NECK TO HEM EDGE	1/4	—	0	3/8	3/4

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FOLD-OVER WAIST FLARE PANT

DEVELOPMENT TECH PACK

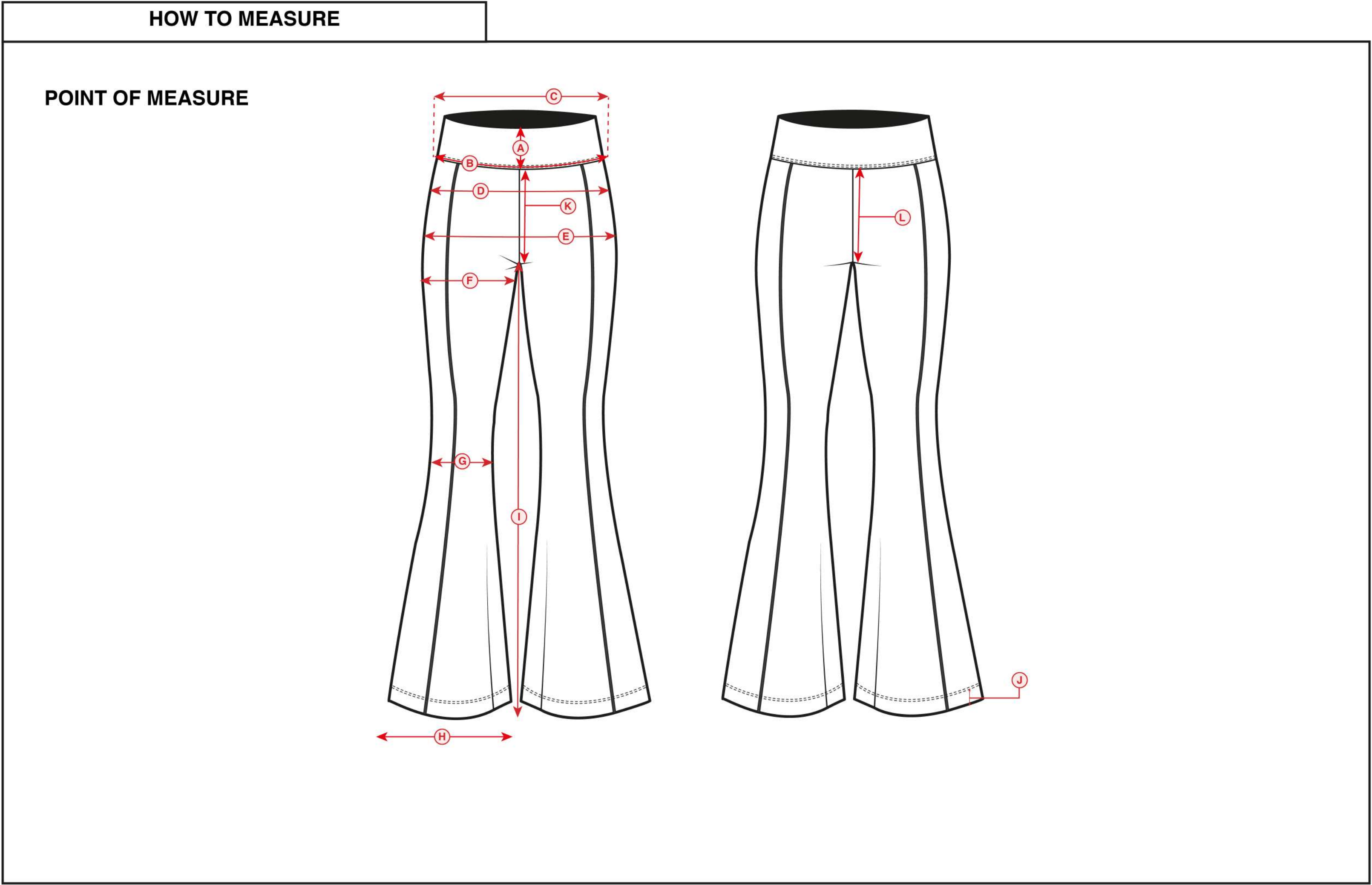
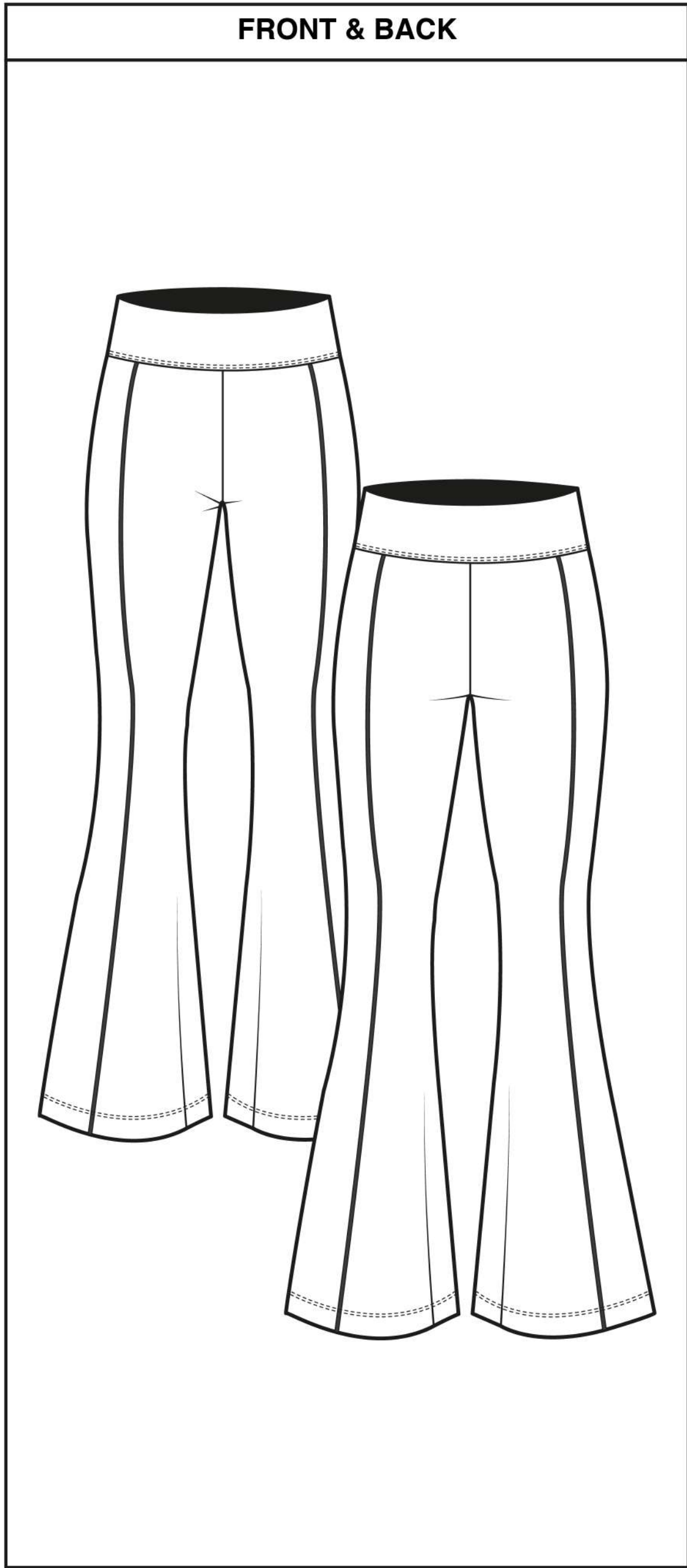
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POINT OF MEASURE (POM) SPEC SHEET

#	POINT OF MEASURE	TOL +/-	INITIAL SPEC	S	M	L
A	WAISTBAND HEIGHT	1/8	—	0	0	0
B	WAIST CIRC RELAXED	1/2	—	0	1 1/2	3
C	WAIST CIRC EXTENDED	1/2	—	0	1 1/2	3
D	HIGH HIP CIRC @3" FROM WB	1/2	—	0	1 1/2	3
E	LOW HIP CIRC @8" FROM WB	1/2	—	0	1 1/2	3
F	THIGH CIRC @1" FROM CROTCH	1/4	—	0	3/4	1 1/2
G	KNEE CIRC @13" FROM CROTCH	1/4	—	0	5/8	1 1/4
H	LEG OPENING CIRC	1/4	—	0	1/2	1
I	INSEAM	1/8	—	0	0	0
J	HEM HEIGHT	1/8	—	0	0	0
K	FR RISE INCL WB	1/4	—	0	3/8	3/4
L	BK RISE INCL WB	1/4	—	0	3/8	3/4

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1ST FIT COMMENTS	CHOCOLATE BROWN
[FIT COMMENTS]	